

Dental catalogue



SHERA. *The model.*



Dear Customers,

At SHERA, everything revolves around the dental technician's craft. We develop, manufacture, and distribute products worldwide for both traditional and digitally supported dental technology, all bundled into a single catalog. New additions include SHERAXTRA, the hardest plaster in our company's history; the 3D printing model material SHERAprint-model plaster, which has a plaster-like feel and a matte finish; and our SHERAfusion service for 3D metal printing of clasp model castings. For every product, we ensure that it fits into the SHERA workflow and integrates seamlessly. This is how we bring traditional and digital dental technology under one roof, for greater process reliability in every project.

With SHERA's new products, bestsellers, and your favorite items, everything runs smoothly in your lab. Trust in reliable quality and in the people at SHERA, who are there for you with advice and support, a listening ear, and a deep passion for the craft.



Jens Grill
CEO



SHERA – Your Partner for Masterpieces in the Lab

For us, dental technology is the most beautiful craft in the world. Through creativity and precision, we create work that restores people's smiles. That's why we develop and manufacture a large portion of our materials and solutions ourselves, at our plant in Lemförde, with the highest standards of quality and innovation. Whether it's modern 3D printing processes with SHERAprint, intuitive model design with SHERAeasy-model, or tried-and-true classics like dental plasters and investment materials: dental technicians will find everything they need for perfect results here. With SHERA, you have a partner by your side who shares your passion and supports you in your day-to-day lab work. Precision and Quality from Our Own Hands

- **In-house production:** development, manufacturing, and testing of many products under one roof
- **Multi-stage quality control** and dental testing of every batch
- **Personalized service** from experienced specialists – competent and tailored to your needs
- **Ready to go thanks to tested print parameters:** validated third-party parameters for common 3D printers, available at shera.de/pages/parameters-third-party-printers

Even More Benefits

Local Contacts: SHERA sales representatives across Germany provide you with expert, personalized dental advice right at your location.

Downloads at www.shera.de: Mixing charts, tips, and tricks are available directly with the relevant products and in the download section.

Customer Support Our SHERAClassic and SHERAdigital teams provide expert advice on materials, processes, and tricky questions.



SHERAClassic

Preparation

Casting technique

Finishing

Acrylics

Miscellaneous

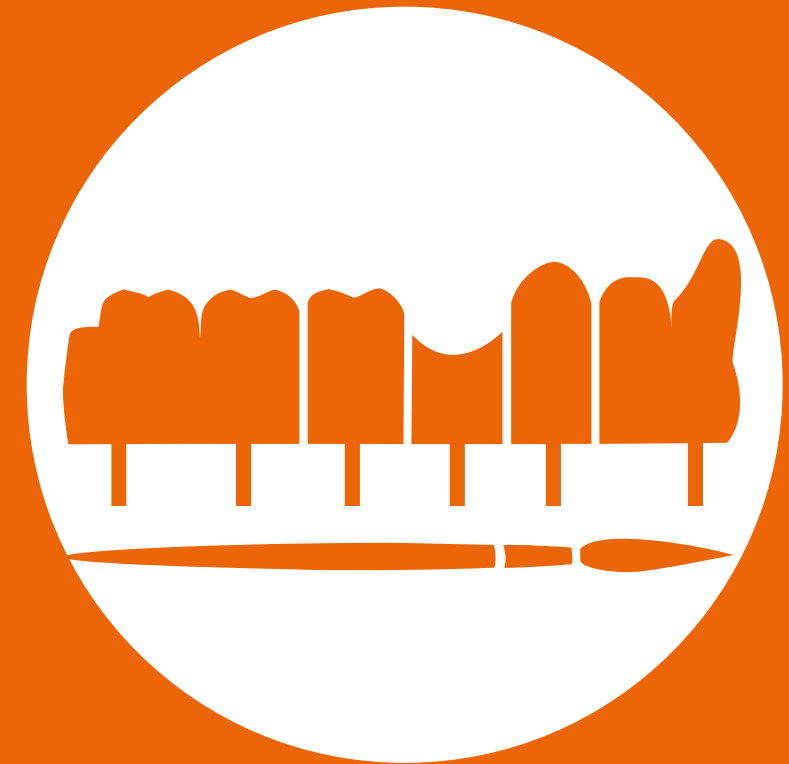


SHERAdigital

Printing

Milling tools

SHERAmerch



Preparation

Stones /
Plasters

Impression
Material
Treatment

Isolating
Agents

Adhesive
& Co.

Pins

Silicones



Stones & Plasters

As a market leader for dental stones and plasters, we attribute great importance to the quality while developing and producing. All SHERA stones and plasters are suitable for the use of silicone, alginate, polyether as well as hydrocolloid impressions and offer excellent technical properties such as:

- very fine-grained consistency
- excellent flow characteristics
- good thixotropic quality
- precise reproduction of details
- smooth, dense surfaces
- firm margins even around thin preparations
- easy processing: sawing, grinding, trimming without splintering
- consistent technical data

Our product range includes perfect stones and plasters for any kind of application: from implant model to presentation model, from CAD/CAM to opposing models. Altogether, we have more than 24 special stones and plasters for several applications in 27 different colours. Among them there are also the bestsellers SHERAHARD-ROCK and SHERAPURE.





Stones Type 4

Modelling and die stones

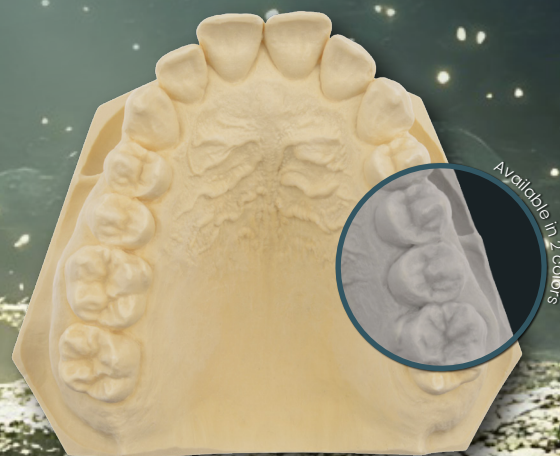
SHERA^{XT}RA

Designed for more.

- universal super-hard stone
- for implant work, sectioned and master models
- exceptionally hard
- high thixotropy with excellent flow properties

Greater strength. Greater stability. More reliable results.
No other plaster is harder than SHERA.

Technical data:		Item no.:	Unit:
Mixing ratio (p : d. w.)*	100 : 20	101030-10 (ivory)	18 kg
Hardness after 2 hours (MPa; N/mm ²)	310	101030-22 (grey)	
Hardness after 24 hours (MPa; N/mm ²)	350	101031-10 (ivory)	5 kg
Compressive strength after 1 hour (MPa; N/mm ²)	70	101031-22 (grey)	
Setting expansion after 2 hours (%)	0.10		
Working time (min)	5.0 - 6.0		
End of setting (min)	approx. 30		



Available in 2 colors

	Item no.	Unit
100 : 20	101030-10 (ivory)	18 kg
310	101030-22 (grey)	
350	101031-10 (ivory)	5 kg
70	101031-22 (grey)	
0.10		
5.0 - 6.0		
approx. 30		

SHERAPURE

Super hard stone

- easily readable
- colour reduced
- non splintering
- extreme hardness

Item no.:	Unit:
101155-25 (light grey)	18 kg (6 x 3)
101155-82 (creme white)	
101153-25 (ivory)	3 kg
101153-82 (creme white)	

Technical data:	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm ²)	310
Hardness after 24 hours (MPa; N/mm ²)	330
Compressive strength after 1 hour (MPa; N/mm ²)	70
Setting expansion after 2 hours (%)	0.08
Working time (min)	6.0 - 7.0
End of setting (min)	approx. 30



available in

cream white and light grey

Recommended for:

Implant technique
Sectioned models
Master models
Opposing models
Static models
Ceramic veneering
Acrylic veneering

SHERAMAXIMUM 2000

Super hard stone for especially high demands

- good thixotrope quality and very good flow characteristics
- can be scanned with several systems
- ideal for plastic basing systems
- exceptional hardness

Item no.:	Unit:
101015-18 (golden brown)	18 kg (4 x 4.5)
101015-22 (grey)	
101015-70 (white)	
101015-84 (light yellow)	
101013-18 (golden brown)	4.5 kg
101013-22 (grey)	
101013-70 (white)	
101013-84 (light yellow)	

Technical data:	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm ²)	300
Hardness after 24 hours (MPa; N/mm ²)	320
Compressive strength after 1 hour (MPa; N/mm ²)	60
Setting expansion after 2 hours (%)	0.10
Working time (min)	6.0 - 7.0
End of setting (min)	approx. 30

Recommended for:

Implant technique
Sectioned models
Master models
Opposing models
Static models



*Mixing ratio = Powder : distilled water

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SHERAHARD-ROCK

Super hard stone, superior quality

- good thixotrope quality and very good flow characteristics
- can be scanned with several systems
- ideal for plastic basing systems
- extremely easy processing

Item no.:	Unit:	Item no.:	Unit:
101025-18 (golden brown)	18 kg (4 x 4.5 kg)	101023-18 (golden brown)	4.5 kg
101025-20 (golden yellow)		101023-20 (golden yellow)	
101025-84 (light yellow)		101023-84 (light yellow)	
101025-85 (light green)		101023-85 (light green)	

Technical data:

Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm ²)	300
Hardness after 24 hours (MPa; N/mm ²)	320
Compressive strength after 1 hour (MPa; N/mm ²)	65
Setting expansion after 2 hours (%)	< 0.10
Working time (min)	5.0 - 6.0
End of setting (min)	approx. 30

Recommended for:

Implant technique
Sectioned models
Master models
Opposing models
Static models

*Mixing ratio = Powder : distilled water



Stones Type 4

Modelling and die stones

SHERAPREMIUM

Super hard stone

- top price-performance ratio
- reduced working time

Item no.:	Unit:	Item no.:	Unit:
101070-02 (apricot)	18 kg	101071-02 (apricot)	5 kg
101070-10 (ivory)		101071-10 (ivory)	
101070-14 (yellow)		101071-14 (yellow)	
101070-18 (golden brown)		101071-18 (golden brown)	
101070-22 (grey)		101071-22 (grey)	
101070-30 (light green)		101071-30 (light green)	
101070-70 (white)		101071-70 (white)	

Technical data:

Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm ²)	280
Hardness after 24 hours (MPa; N/mm ²)	290
Compressive strength after 1 hour (MPa; N/mm ²)	60
Setting expansion after 2 hours (%)	0.10
Working time (min)	4.5 - 5.5
End of setting (min)	approx. 30



Recommended for:

Sectioned models
Master models
Model casting works
Opposing models
Static models

SHERAAQUA

Super hard stone

- top price-performance ratio
- reduced working time
- creamy consistency

Item no.:	Unit:	Item no.:	Unit:
101080-18 (golden brown)	18 kg	101081-18 (golden brown)	5 kg
101080-50 (pink)		101081-50 (pink)	
101080-70 (white)		101081-70 (white)	

Technical data:

Mixing ratio (p : d. w.)*	100 : 23
Hardness after 2 hours (MPa; N/mm ²)	250
Hardness after 24 hours (MPa; N/mm ²)	270
Compressive strength after 1 hour (MPa; N/mm ²)	55
Setting expansion after 2 hours (%)	0.10
Working time (min)	4.5 - 5.5
End of setting (min)	approx. 30



Recommended for:

Sectioned models
Master models
Model casting works
Opposing models
Static models

*Mixing ratio = Powder : distilled water



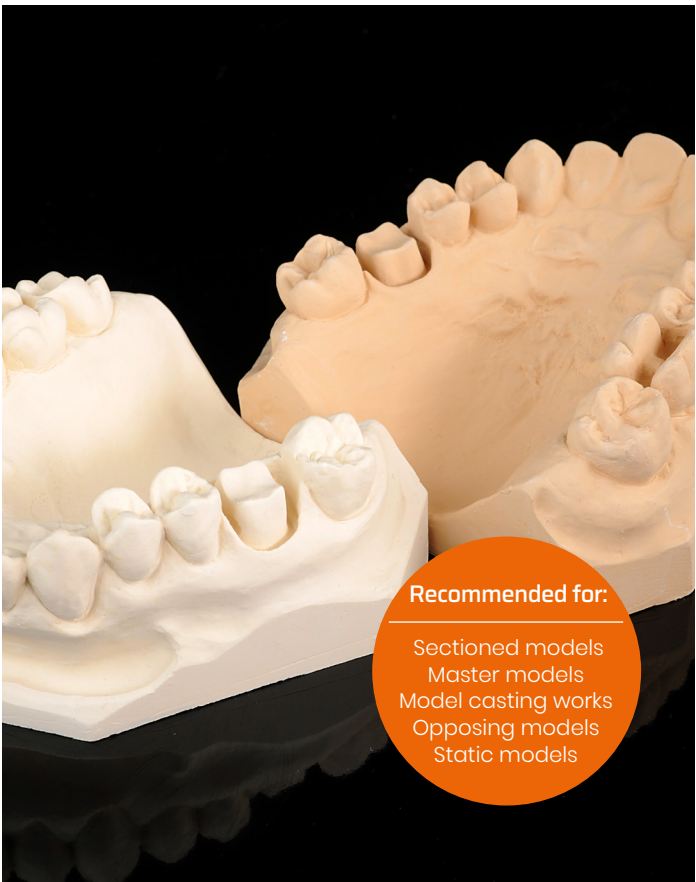
Stones Type 4 / 5

SHERAFAVORIT

- Resin-reinforced super hard stone
- for hard impression materials
 - easy to remove
 - excellent for pouring out fine preparations or undercuts

Item no.:	Unit:
101060-10 (ivory)	18 kg
101060-18 (golden brown)	
101061-10 (ivory)	5 kg
101061-18 (golden brown)	

Technical data:	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm²)	300
Hardness after 24 hours (MPa; N/mm²)	320
Compressive strength after 1 hour (MPa; N/mm²)	60
Setting expansion after 2 hours (%)	0.10
Working time (min)	6.0 - 7.0
End of setting (min)	approx. 30

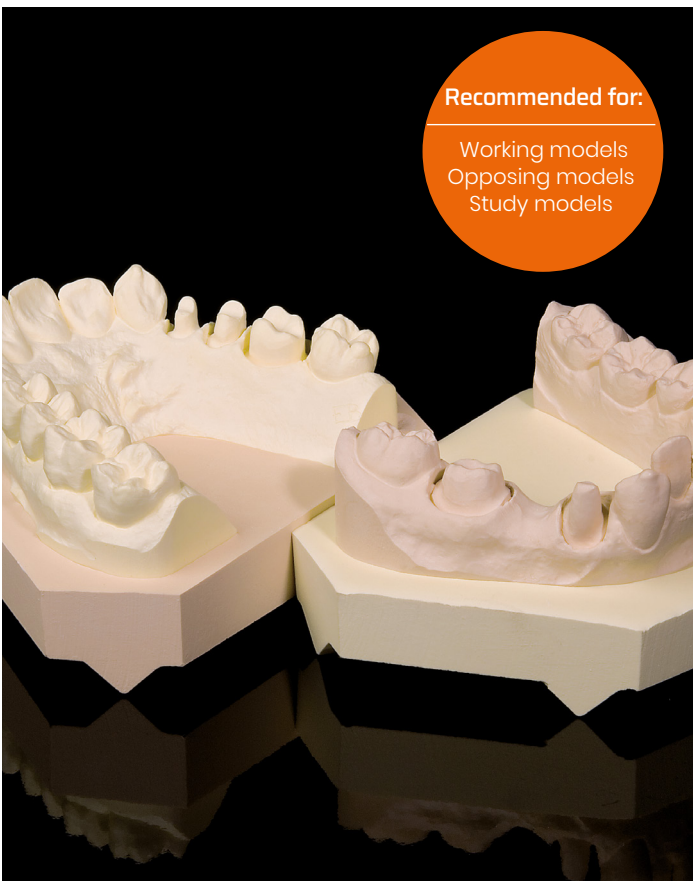


SHERAJIVE

- Rapid set super hard stone for creative technicians
- short demould time of 10 minutes
 - can be used for various applications
 - for relining and quick repairs

Item no.:	Unit:
101135-18 (golden brown)	18 kg
101135-84 (light yellow)	(4 x 4.5 kg)
101133-18 (golden brown)	4.5 kg
101133-84 (light yellow)	

Technical data:	
Mixing ratio (p : d. w.)*	100 : 25
Hardness after 2 hours (MPa; N/mm²)	200
Hardness after 24 hours (MPa; N/mm²)	220
Compressive strength after 1 hour (MPa; N/mm²)	50
Setting expansion after 2 hours (%)	0.14
Working time (min)	approx. 2.5
End of setting (min)	approx. 10



SHERA SPLINT-ROCK



Super hard stone type 4

- for all types of dental splint technology
scattered, deep-drawn, milled, 3D printed
- for sectioned, master, opposing bite and control models
as well as for chrome works
- particularly flowable with high thixotropy
- good insulating properties
- edge-stable
- stable in the pressure pot

Item no.:	Unit:
101140-10 (desert-cream)	18 kg
101140-70 (white)	
101141-10 (desert-cream)	5 kg
101141-70 (white)	

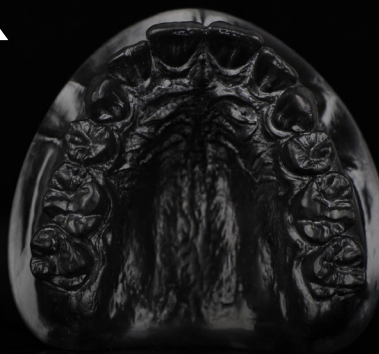
Technical data:	
Mixing ratio (p : d. w.)*	100 : 22
Hardness after 2 hours (MPa; N/mm²)	270
Hardness after 24 hours (MPa; N/mm²)	280
Compressive strength after 1 hour (MPa; N/mm²)	57
Setting expansion after 2 hours (%)	0,10
Working time (min)	4,5 - 5,0
End of setting (min)	ca. 30

SHERABLACK-ROCK Presentation stone type 4

- for presentation models
- perfect stage for prosthetic works
- underlines the dental technician's skill
- jet-black colour
- displays its full gloss with SHERASEPAL-U

Item no.:	Unit:
101091-54	5 kg

Technical data:	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm²)	240
Hardness after 24 hours (MPa; N/mm²)	260
Compressive strength after 1 hour (MPa; N/mm²)	50
Setting expansion after 2 hours (%)	0.10
Working time (min)	5.0 - 6.0
End of setting (min)	approx. 45





Plasters Type 3 / 2



Recommended for:

Study models
Static models
Repair models in the
prosthetic technique
Opposing models

SHERABIANCO

Hard plaster for orthodontics

- snow-white
- very dense, homogeneous and creamy consistency
- for bubble-free models
- very easy to etch

Item no.:	Unit:
102180-58 (snow-white)	20 kg

Technical data:	
Mixing ratio (p : d. w.)*	100 : 28
Hardness after 2 hours (MPa; N/mm²)	120
Hardness after 24 hours (MPa; N/mm²)	140
Compressive strength after 1 hour (MPa; N/mm²)	40
Setting expansion after 2 hours (%)	0.15
Working time (min)	5.0 - 6.0
End of setting (min)	approx. 20



Recommended for:

Study models
Static models
Repair models in the
prosthetic technique
Opposing models

SHERAKFO-GIPS

Hard plaster for orthodontics

- dense and homogeneous consistency
- very easy to etch

Item no.:	Unit:
102080-58 (white)	18 kg

Technical data:	
Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm²)	100
Hardness after 24 hours (MPa; N/mm²)	130
Compressive strength after 1 hour (MPa; N/mm²)	40
Setting expansion after 2 hours (%)	0.15
Working time (min)	5.0 - 6.0
End of setting (min)	approx. 25

SHERAALABASTER

Plaster type 2 (class 2)

- for investing of partial and full dentures
- good flow characteristics
- precise reproduction of all details of wax models

Item no.:	Unit:
103010-70	18 kg

Technical data:	
Mixing ratio (p : d. w.)*	100 : 45 - 50
Hardness after 2 hours (MPa; N/mm²)	40
Hardness after 24 hours (MPa; N/mm²)	45
Compressive strength after 1 hour (MPa; N/mm²)	20
Setting expansion after 2 hours (%)	0.18
Working time (min)	2.0 - 3.0
End of setting (min)	approx. 20

*Mixing ratio = Powder : distilled water



Stone for Basing Models & Special Plaster



Recommended for:

Dental arch
bases

SHERASOCKEL-FLÜSSIG

Super hard stone, liquid

- particular liquid consistency
- flows under arches and pins
- very dense, firm margins
- bubble-free bases
- low expansion for stress-free models

Item no.:	Unit:
101110-38 (bright blue)	18 kg
101110-66 (turquoise)	
101110-70 (white)	
101110-85 (light green)	

Technical data:	
Mixing ratio (p : d. w.)*	100 : 23
Hardness after 2 hours (MPa; N/mm²)	230
Hardness after 24 hours (MPa; N/mm²)	250
Compressive strength after 1 hour (MPa; N/mm²)	50
Setting expansion after 2 hours (%)	0.05
Working time (min)	3.5 - 4.5
End of setting (min)	approx. 40

*Mixing ratio = Powder : distilled water



Recommended for:

Thermoplastic
acrylics

SHERAEXPAND

Special plaster for thermoplastic resins

- increased expansion
- balances the shrinking of thermoplastic resins
- good flow properties
- smooth and homogeneous surfaces

Item no.:	Unit:
109031-70 (white)	5 kg

Technical data:	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm²)	160
Hardness after 24 hours (MPa; N/mm²)	180
Compressive strength after 1 hour (MPa; N/mm²)	30
Setting expansion after 2 hours (%)	ca. 1,0
Working time (min)	4.0 - 6.0
End of setting (min)	approx. 40



Recommended for:

Study models
Flask technique



Plasters type 3

Modelling plasters



Recommended for:

- Working models
- Opposing models
- Study models

SHERADYNAMIC

- Very fast hard plaster
- ideally suitable for fast repair models
 - optimised expansion for denture technique
 - even for investing of models in flasks
 - good flow characteristics
 - smooth and homogeneous surfaces



Recommended for:

- Working models
- Opposing models
- Study models

SHERAPLASTER

- Hard plaster, superior quality
- for all prosthetic models
 - for investing of models in flasks
 - creamy consistency
 - very good flow characteristics
 - firm margins
 - smooth and homogeneous surfaces

Item no.:	Unit:
102120-14 (yellow)	18 kg
102120-68 (mint green)	

Technical data:	
Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm²)	110
Hardness after 24 hours (MPa; N/mm²)	120
Compressive strength after 1 hour (MPa; N/mm²)	40
Setting expansion after 2 hours (%)	0.15
Working time (min)	2.5 - 3.0
End of setting (min)	approx. 10

Item no.:	Unit:
102010-14 (yellow)	20 kg
102010-24 (green-light)	
102010-26 (light blue)	20 kg
102010-70 (white)	

Technical data:	
Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm²)	120
Hardness after 24 hours (MPa; N/mm²)	140
Compressive strength after 1 hour (MPa; N/mm²)	45
Setting expansion after 2 hours (%)	0.15
Working time (min)	4.0 - 5.0
End of setting (min)	approx. 25

SHERA GET TO PLASTER

- Hard plaster type 3
- for all prosthetic, opposing and splint models
 - extremely easy to mix
 - tolerant in processing (28ml - 30ml)
 - bubble-free mixing
 - silky surface

Item no.:	Unit:
102110-22 (silver)	18 kg
102110-38 (sky)	
102110-70 (snow)	
102110-84 (sun)	

Technical data:	
Mixing ratio (p : d. w.)*	100 : 28 - 30
Hardness after 2 hours (MPa; N/mm²)	110
Hardness after 24 hours (MPa; N/mm²)	120
Compressive strength after 1 hour (MPa; N/mm²)	40
Setting expansion after 2 hours (%)	0.15
Working time (min)	4.0 - 5.0
End of setting (min)	approx. 20



Recommended for:

- Prosthetic technique
- Opposing models
- Splint models

SHERAALPIN

- Hard plaster
- for all prosthetic models
 - for investing of models in flasks
 - shortened working time
 - very good flow characteristics
 - smooth and homogeneous surfaces

Item no.:	Unit:
102020-14 (yellow)	20 kg
102020-26 (light blue)	
102020-70 (white)	

Technical data:	
Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm²)	100
Hardness after 24 hours (MPa; N/mm²)	110
Compressive strength after 1 hour (MPa; N/mm²)	40
Setting expansion after 2 hours (%)	0.15
Working time (min)	3.5 - 4.0
End of setting (min)	approx. 20





Recommended for:

Articulating
Milling bases
Over bites

SHERA POWER-ARTI

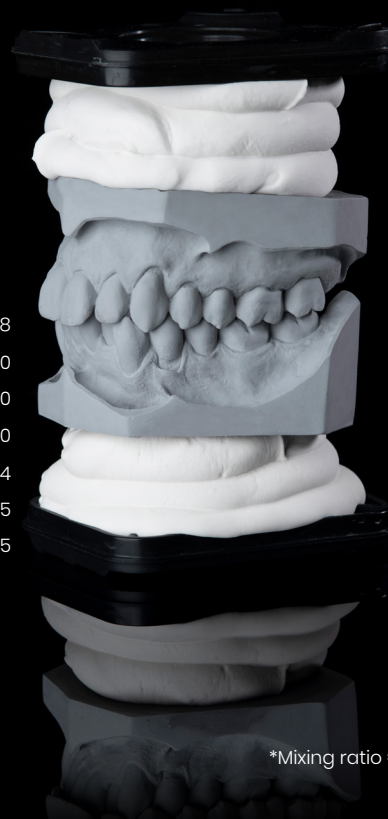
The articulating plaster. Keeps its promises.

- shellproof
- adheres extremely well, even to smooth model surfaces
- easy to mix and thixotrope

Item no.: Unit:
102160-70 (white) 18 kg

Technical data:

Mixing ratio (p : d. w.)*	100 : 28
Hardness after 2 hours (MPa; N/mm ²)	100
Hardness after 24 hours (MPa; N/mm ²)	120
Compressive strength after 1 hour (MPa; N/mm ²)	30
Setting expansion after 2 hours (%)	< 0.04
Working time (min)	2.0 - 2.5
End of setting (min)	approx. 15



*Mixing ratio = Powder : distilled water

Articulating Plasters

SHERAARTI

Articulating plaster

- high adhesive effect
- reduced working time
- extreme low expansion
- excellent stacking properties

Item no.: Unit:
102040-70 (white) 20 kg

Technical data:

Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm ²)	80
Hardness after 24 hours (MPa; N/mm ²)	90
Compressive strength after 1 hour (MPa; N/mm ²)	25
Setting expansion after 2 hours (%)	< 0.03
Working time (min)	2.0 - 2.5
End of setting (min)	approx. 15



Recommended for:

Articulating
Milling bases
Over bites

SHERAARTI-QUICK

Fast-setting articulating plaster

- extra-white colour
- very short working time
- extreme low expansion
- very thixotrope

Item no.: Unit:
102050-70 (white) 18 kg

Technical data:

Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm ²)	80
Hardness after 24 hours (MPa; N/mm ²)	90
Compressive strength after 1 hour (MPa; N/mm ²)	25
Setting expansion after 2 hours (%)	< 0.03
Working time (min)	1.0 - 1.5
End of setting (min)	approx. 10



Recommended for:

Articulating
Milling bases
Over bites

*Mixing ratio = Powder : distilled water

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Articulating Plasters



Recommended for:

Articulating
Milling bases
Over bites



Recommended for:

Articulating
Cloud-layer technique
Milling bases
Over bites

SHERAADHESO

Articulating plaster with high adhesive strength

- very high adhesive effect
- short working time
- extreme low expansion
- excellent stacking properties

Unit:
20 kg

Item no.:	Unit:
102060-70 (white)	20 kg

Technical data:	
Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm²)	80
Hardness after 24 hours (MPa; N/mm²)	90
Compressive strength after 1 hour (MPa; N/mm²)	25
Setting expansion after 2 hours (%)	< 0.03
Working time (min)	2.0 - 2.5
End of setting (min)	approx. 15

SHERAMOUNT

Articulating plaster

- high adhesive effect
- creamy consistency
- excellent stability
- top price-performance ratio

Item no.:	Unit:
102070-70 (white)	18 kg

Technical data:	
Mixing ratio (p : d. w.)*	100 : 40
Hardness after 2 hours (MPa; N/mm²)	55
Hardness after 24 hours (MPa; N/mm²)	60
Compressive strength after 1 hour (MPa; N/mm²)	20
Setting expansion after 2 hours (%)	< 0.05
Working time (min)	2.0 - 2.5
End of setting (min)	approx. 15

*Mixing ratio = Powder : distilled water

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Model resin



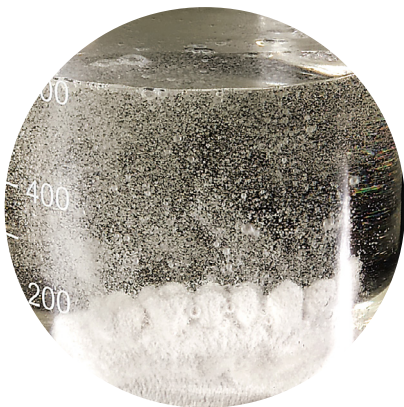
SHERAPOLAN 2 : 1

Model resin based on polyurethane

- ideal for pouring out thin undercut dies
- optimised for scanning in grey colour
- dimensionally stable and long-lasting
- short setting time
- absolute dimensionally stable margins and resistant to abrasion
- very hard material which is easy to saw, polish and trim

Item no.:	Unit:
516010 (ivory)	set consists of:
516011 (light brown)	300 g componente A, 150 g componente B,
516017 (grey)	10 mixing cups, 5 spatulas

The SHERA assistants



SHERASON 928

Stone / plaster solvent

- removes stone and plaster residues from dentures or spatulas
- can be diluted 1 : 2 with water
- appropriate for ultrasonic bath

Item no.:	Unit:
702080	1 litre
702081	5 litres



SHERAFLOC

Stone / plaster precipitating agent

- bonds particles in the plaster trap
- prevents blocked pipes
- reduces unpleasant odours
- use 10 ml of SHERAFLOC for every 1 litre of water

Item no.:	Unit:
709046	2 x 5 litres

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Technical data Stones / Plasters

Modelling Stones Type 4

	SHERAXTRA	SHERAHARD-ROCK	SHERAPURE
colours	ivory, grey	golden brown, golden yellow, light yellow, light green	light grey, creme white
mixing ratio (p : d. w.)	100 : 20	100 : 20	100 : 20
hardness after 2 hours (MPa; N/mm2)	310	300	310
hardness after 24 hours (MPa; N/mm2)	350	320	330
compressive strength after 1 hour (MPa; N/mm²)	70	65	70
setting expansion after 2 hours (%)	0,10	< 0.10	0.08
working time (min)	5,0 – 6,0	5.0 – 6.0	6.0 – 7.0
end of setting (min)	approx. 30	approx. 30	approx. 30

Modelling Stones Type 4

	SHERAPREMIUM	SHERASPLINT-ROCK	SHERAAQUA
colours	apricot, ivory, yellow, golden brown, grey, light green, white	desert-cream, white	golden brown, pink, white
mixing ratio (p : d. w.)	100 : 20	100 : 22	100 : 23
hardness after 2 hours (MPa; N/mm2)	280	270	250
hardness after 24 hours (MPa; N/mm2)	290	280	270
compressive strength after 1 hour (MPa; N/mm²)	60	57	55
setting expansion after 2 hours (%)	0.10	0,10	0.10
working time (min)	4.5 – 5.5	4.5 – 5.0	4.5 – 5.5
end of setting (min)	approx. 30	approx. 30	approx. 30



Technical data Stones / Plasters

Modelling Stones Type 4

	SHERAMAXIMUM 2000	SHERAFAVORIT	SHERAJIVE
colours	golden brown, grey, white, light yellow	ivory, golden brown	golden brown, light yellow
mixing ratio (p : d. w.)	100 : 20	100 : 20	100 : 25
hardness after 2 hours (MPa; N/mm2)	300	300	200
hardness after 24 hours (MPa; N/mm2)	320	320	220
compressive strength after 1 hour (MPa; N/mm²)	60	60	50
setting expansion after 2 hours (%)	0.10	0,10	0,14
working time (min)	6.0 – 7.0	6,0 – 7,0	ca. 2,5
end of setting (min)	approx. 30	approx. 30	approx. 10

Stone for Basing Models & Special Plasters

	SHERASOCKEL-FLÜSSIG	SHERAEXPAND	SHERABLACK-ROCK
colours	bright blue, terra, turquoise, white, light green	white	black
mixing ratio (p : d. w.)	100 : 23	100 : 20	100 : 20
hardness after 2 hours (MPa; N/mm2)	230	160	240
hardness after 24 hours (MPa; N/mm2)	250	180	260
compressive strength after 1 hour (MPa; N/mm²)	50	30	50
setting expansion after 2 hours (%)	0,05	ca. 1.00	0.10
working time (min)	3.5 – 4.5	4.0 – 6.0	5.0 – 6.0
end of setting (min)	approx. 40	approx. 40	approx. 45



Technical data Stones / Plasters

Modelling Plasters Type 3

	SHERADYNAMIC	SHERAPLASTER	SHERAALPIN
colours	yellow	yellow, light green, light blue, white	yellow, light blue, white
mixing ratio (p : d. w.)	100 : 30	100 : 30	100 : 30
hardness after 2 hours (MPa; N/mm2)	110	120	100
hardness after 24 hours (MPa; N/mm2)	120	140	110
compressive strength after 1 hour (MPa; N/mm²)	40	45	40
setting expansion after 2 hours (%)	0,15	0,15	0,15
working time (min)	2,5 – 3,0	4,0 – 5,0	3,5 – 4,0
end of setting (min)	approx. 10	approx. 25	approx. 20

Modelling Plasters Type 3

	SHERAGET TO PLASTER	SHERABIANCO	SHERAKFO-GIPS
colours	snow, sun, silver, sky	snow-white	white
mixing ratio (p : d. w.)	100 : 28 – 30	100 : 28	100 : 30
hardness after 2 hours (MPa; N/mm2)	110	120	100
hardness after 24 hours (MPa; N/mm2)	120	140	130
compressive strength after 1 hour (MPa; N/mm²)	40	40	40
setting expansion after 2 hours (%)	0.15	0.15	0.15
working time (min)	4.0 – 5.0	5.0 – 6.0	5.0 – 6.0
end of setting (min)	approx. 20	approx. 20	approx. 25



Technical data Stones / Plasters

Modelling Plasters Type 2

Articulating Plasters

	SHERAALABASTER	SHERAARTI	SHERAADHESO
colours	white	white	white
mixing ratio (p : d. w.)	100 : 45–50	100 : 30	100 : 30
hardness after 2 hours (MPa; N/mm2)	40	80	80
hardness after 24 hours (MPa; N/mm2)	45	90	90
compressive strength after 1 hour (MPa; N/mm²)	20	25	25
setting expansion after 2 hours (%)	0.18	< 0.03	< 0.03
working time (min)	2.0 – 3.0	2.0 – 2.5	2.0 – 2.5
end of setting (min)	approx. 20	approx. 15	approx. 15

Articulating Plasters

	SHERAARTI-QUICK	SHERAMOUNT	SHERAPOWER-ARTI
colours	white	white	white
mixing ratio (p : d. w.)	100 : 30	100 : 40	100 : 28
hardness after 2 hours (MPa; N/mm2)	80	55	100
hardness after 24 hours (MPa; N/mm2)	90	60	120
compressive strength after 1 hour (MPa; N/mm²)	25	20	30
setting expansion after 2 hours (%)	< 0.03	< 0.05	< 0.04
working time (min)	1.0 – 1.5	2.0 – 2.5	2.0 – 2.5
end of setting (min)	approx. 10	approx. 15	approx. 15



Impression Material Treatment



SHERARELAXA

Impression and surface tension release agent

- for alginate, polyether and silicone impressions
- improves the flow properties of stones / plasters and investments
- releases surface tension of waxes
- bubble-free models without any residues
- very good wetting properties
- formaldehyde and solvent free
- especially effective and economical in use

Item no.:	Unit:
709179	50 ml incl. spray nozzle
709175	500 ml

Product video

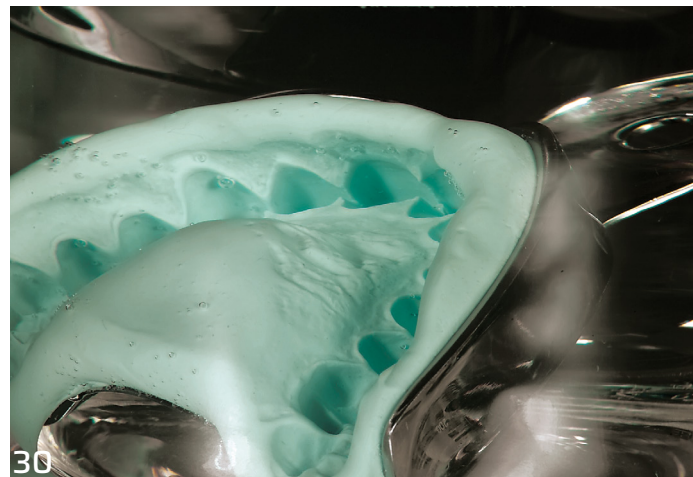


SHERAMASTER

Impression and surface tension release agent

- for silicones, polyether impressions and waxes
- increases the flow characteristics of stones / plasters in impressions
- prevents the formation of bubbles around wax-ups in investments
- alcohol, formaldehyde and solvent free
- odourless

Item no.:	Unit:
709070	1 litre



IMPRESSION DISINFECTANT

Aldehyde-free, ready for use disinfectant solvent for the dipping technique

- for disinfecting cleaning of all dental impression materials
- bactericide, yeasticidal, tuberculocidal, limited virucidal (enveloped viruses)
- has an inactivating effect on HBV, HIV, HCV
- available in France and Germany
- MEDICAL DEVICE OF CLASS IIA*

Item no.:	Unit:
703021	5 litres

* medical devices are not available in every country. Please contact export@shera.de



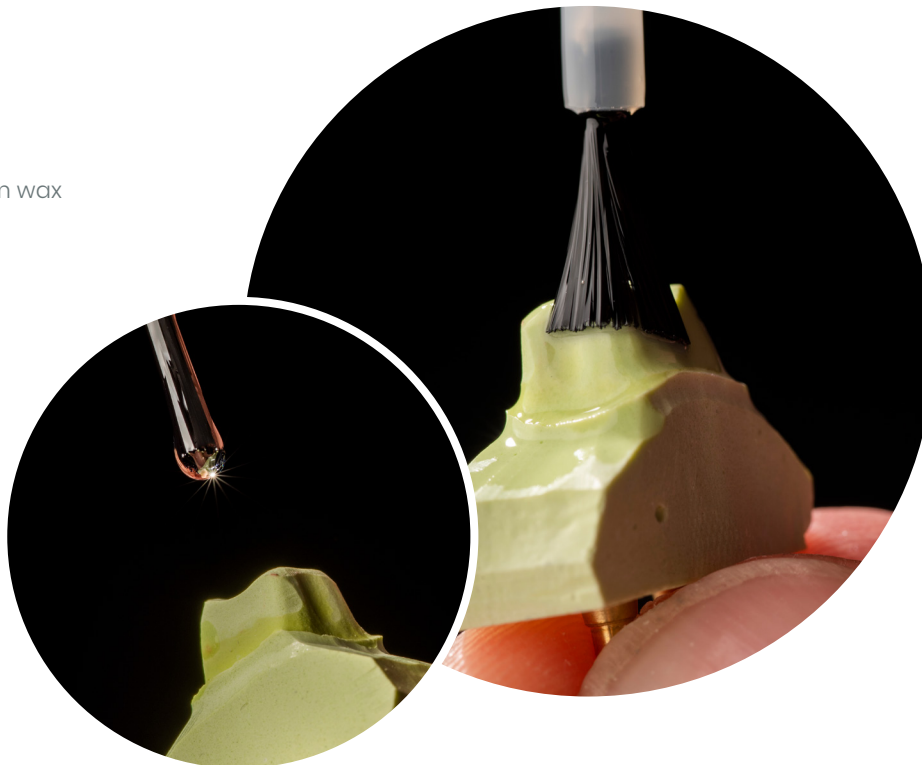
Isolating agents

SHERAISOLEX

Isolating agent – sponge

- isolates resins (e.g. 3D printed or other) from wax
- isolates stone / plaster against wax
- isolates wax against wax
- isolates alloy against wax
- very thin and homogeneous isolating layer
- simple application

Item no.:	Unit:
701083	30 ml bottle with brush



SHERASEPAL-U

Separating agent spray based on wax

- separates stone / plaster against stone / plaster
- separates polyether impressions against model resin
- seals simultaneously
- thin separating layer

Item no.:	Unit:
701055	500 ml spray can



SHERASEPARAT

Separating agent spray based on wax

- separates stone / plaster against stone / plaster
- separates polyether impressions against model resin
- seals simultaneously
- very thin and homogeneous separating layer
- fast drying

Item no.:	Unit:
701105	300 ml spray can





Isolating Agents



SHERASEP-G

Stone / plaster separating agent based on wax and silicone

- separates stone / plaster against stone / plaster
- seals simultaneously
- very thin separating layer
- water repellent

Item no.:	Unit:
701045	500 ml

SHERATEC

Separating agent based on alginate

- colour: colourless
- separates stone / plaster against acrylic
- is absorbed completely by the stone / plaster
- very thin separating film
- formaldehyde and silicone free

Item no.:	Unit:
701066	500 ml

Adhesive & Co.



SHERAMEGA 2000

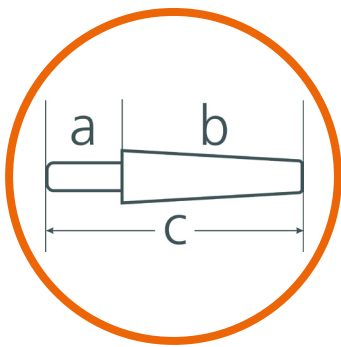
Instant adhesive based on cyanoacrylate

- viscosity: 20 - 40 mPas
- excellent adhesive strength
- high fluidity
- patented lid
- anaerobic instant adhesive

Item no.:	Unit:
958120	20 g



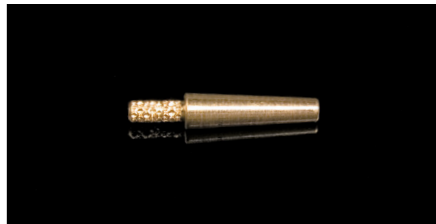
Pins



DOWEL PIN

- size 2
- a: 5 mm, b: 17 mm, c: 22 mm

Item no.:	Unit:
942102	1000 pieces



DOWEL PIN

- with milling
- a: 5 mm, b: 12 mm, c: 17 mm

Item no.:	Unit:
942103	1000 pieces



DOWEL PIN

- size 2
- with swordfish end for retention
- a: 11 mm, b: 17 mm, c: 28 mm

Item no.:	Unit:
942104	1000 pieces



BI-PIN

- with small sleeve
- a: 5 mm, b: 14 mm, c: 19 mm
- sleeve c: 12 mm

Item no.:	Unit:
942203	100 pieces



PIN DRILL

- reinforced with web
- ø 1.60 mm
- for TAPERED and GRADUATED PIN
- c: 35 mm
- shaft dimension 3.0 mm

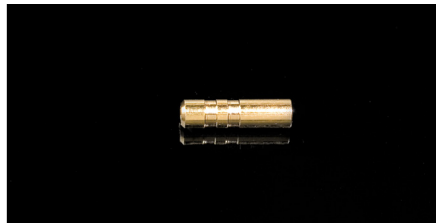
Item no.:	Unit:
942901	1 piece



TAPERED PIN

- for DRILL (ø 1.60 mm)
- a: 5 mm, b: 13 mm, c: 18 mm

Item no.:	Unit:
942401	100 pieces



METAL SLEEVE

- for TAPERED PIN
- c: 10 mm

Item no.:	Unit:
942402	100 pieces



GRADUATED PIN

- with sleeve
- for DRILL (ø 1.60 mm)
- a: 6 mm, b: 12 mm, c: 18 mm
- sleeve c: 11 mm

Item no.:	Unit:
942801	100 pieces



Silicone Putties

Addition cure silicone putties 1:1



SHERATANDEM 60

- Silicone putty
- shore hardness A 60
 - for the preparation of over bites as well as models for denture repairs
 - very accurate in reproduction in detail, boil-proof
 - dimensionally stable
 - very homogeneous when kneading

Item no.:	Unit:
301270	2 x 1.5 kg
301275	2 x 5 kg



SHERATANDEM 85

- Silicone putty
- shore hardness A 85
 - for the preparation of over bites as well as models for denture repairs
 - very accurate in reproduction in detail, boil-proof
 - dimensionally stable
 - very homogeneous when kneading

Item no.:	Unit:
301240	2 x 1.5 kg
301245	2 x 5 kg



SHERATANDEM 90

- Silicone putty
- shore hardness A 90
 - for the preparation of over bites as well as models for denture repairs
 - very accurate in reproduction in detail, boil-proof
 - dimensionally stable
 - very homogeneous when kneading

Item no.:	Unit:
301210	2 x 1.5 kg
301215	2 x 5 kg



Silicone Putties

Addition cure silicone putties 1:1



SHERADUETT-SOFT

- Silicone putty
- shore hardness A 85
 - for the preparation of over bites as well as models for denture repairs
 - for isolating teeth against stone when flasking
 - very exact moulding, stable to boiling
 - dimensional stability

Item no.:	Unit:
301040	2 x 1.5 kg
301045	2 x 5 kg



SHERADUETT

- Silicone putty
- shore hardness A 90
 - for the preparation of over bites as well as models for denture repairs
 - for isolating teeth against stone when flasking
 - very exact moulding
 - dimensional stability

Item no.:	Unit:
301010	2 x 1.5 kg
301015	2 x 5 kg



Silicone Putties

Addition cure silicone putties 1:1



Recommended for the production of:
Models for denture repairs, over bites, bite registrations

SHERADUPLICA

- Silicone putty
- shore hardness A 85
 - for isolating teeth against stone when flasking
 - very exact moulding
 - dimensional stability, boil-proof

Item no.:	Unit:
301070	2 x 1.5 kg
301071	2 x 3 kg

SHERADUPLICA-HARD

- Silicone putty
- shore hardness A 95
 - slightly oily
 - very exact moulding
 - dimensional stability, boil-proof

Item no.:	Unit:
301130	2 x 1.5 kg
301131	2 x 3 kg

Condensation cure silicone putties



Recommended for the production of:
Models for denture repairs, over bites

SHERAEXACT 85

- Silicone putty
- shore hardness A 85
 - for isolating teeth against stone when flasking
 - soft and non-sticky
 - very homogeneous and dense
 - highly dimensionally stable
 - boil-proof
 - mixes easily with hardener SHERAPASTENHÄRTER

Item no.:	Unit:
302021	1.8 kg
302026	10 kg
302027	25 kg

SHERAPASTEN-HÄRTER

- Catalyst for SHERA silicone putties
- in plastic tube
 - simple to dose

Item no.:	Unit:
302094	40 ml



Silicones in Cartridges



SHERACRYSTAL

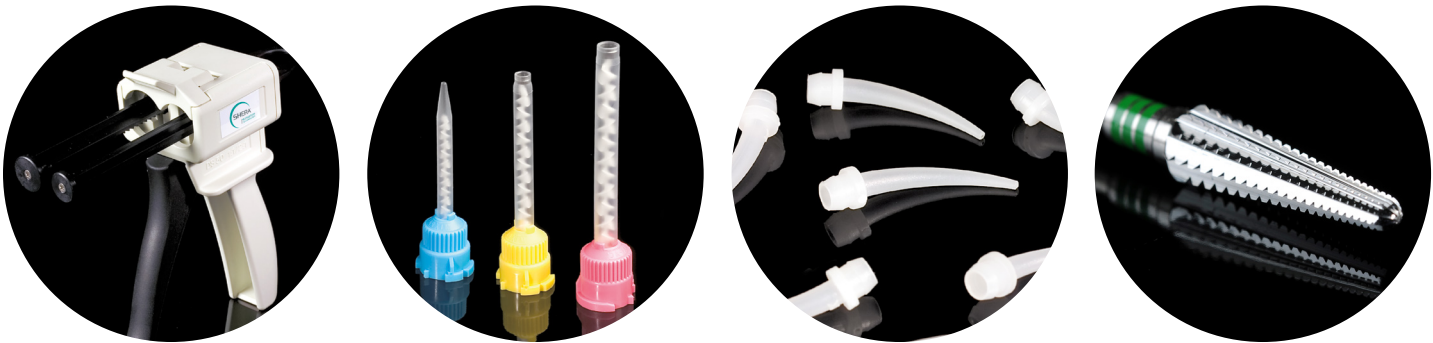
- Transparent silicone
- addition cure silicone
 - on the basis of polysiloxane
 - for working with light cure materials
 - for the production of over bites
 - shore hardness A 70

Item no.:	Unit:
960201	Set consists of: 2 double cartridges each of 50 ml, 10 mixing turquoise

SHERAGINGIVAL

- Silicone natural appearance
- for gingival masks for model preparation
 - addition cure silicone
 - special colour with natural appearance
 - easy to cut and trim
 - for the direct and indirect use
 - shore hardness A 70

Item no.:	Unit:
960101	Set consists of: 2 double cartridges each of 50 ml, 12 mixing nozzles pink



MIXING GUN

for 2-phase cartridges

Item no.:	Unit:
960301	1 piece

MIXING NOZZLES

- for 50 ml cartridges
- pink, ø 7 mm, 65 mm long (for SHERAGINGIVAL)
 - yellow, ø 6 mm, 50 mm long (for individual application)
 - blue, ø 5 mm, 45 mm long (for individual application)

Item no.:	Unit:
960302 (rosé)	50 pieces
960303 (gelb)	
960307 (blau)	

INTRA ORAL TIPS

for mixing nozzles in pink

Item no.:	Unit:
960304	50 pieces

MILLING BUR

for SHERAGINGIVAL

Item no.:	Unit:
960306	1 piece



Casting technique

Waxes
& Co.

Invest-
ments

Embedding
Accessories

Duplicating
Materials

Alloys

Soldering
Agents



Accessories for Modelling



SHERAPLAST

- Light-curing modelling resin, ready for use
- for modelling of telescopic and conical crowns, milled elements and attachments, inlays and onlays, chrome castings parts, individual implant abutments and bars as well as crowns and bridges
 - very good fluidity while coupled with high stability
 - burns without residues
 - colour: red translucent

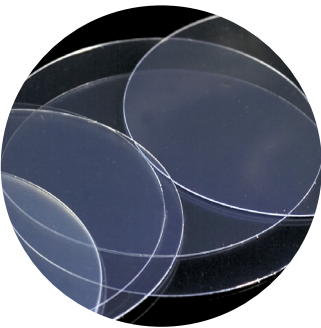
Item no.:	Unit:
509010	3 dosing syringes of 3 g incl. 10 intra oral tips



DEEP DRAWING FOILS

- for the Adapta System
- burns without residues
- ø 42 x 0.6 mm

Item no.:	Unit:
990104 (hard)	100 pieces
990105 (soft)	



UNDERLAY FOILS

- ø 42 x 0.1 mm

Item no.:	Unit:
990106	200 pieces



Waxes



AESTHETIC WAX

- ideally suited for wax ups
- for modelling crowns and bridges
- for clean and smooth surfaces
- does not smear
- can be milled
- free of titanium dioxide therefore, burns without residues

Item no.:	Unit:
974115 (white)	45 g



CERVICAL WAX

- for precisely tailored crown margins
- free of tensions
- very low thermal contraction
- burns without residues

Item no.:	Unit:
974121 (red)	70 g Dose



CARVING WAX

- carves without flaking
- higher hardness
- for very smooth surfaces
- burns without residues

Item no.:	Unit:
974111 (green)	70 g



SCAN WAX

- modelling and block-out wax
- laser and light opaque
- for very smooth surfaces
- burns without residues

Item no.:	Unit:
SD802010 (beige)	45 g



MODELLING WAX

- for perfect modelling
- saves working time
- very good sculpturing features
- short cool-down phase
- very low thermal contraction
- free of plastic particles

Item no.:	Unit:
974102 (grey)	45 g
974104 (beige)	



Waxes

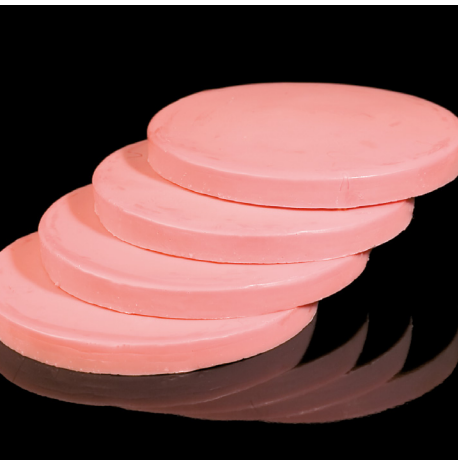
SHERAREPRO-WAX

- Modelling and injection wax
- suitable for processing with the wax injector and for traditional wax ups with extended plastic phase
 - lukewarm easily deformable, without breaking, tearing or splintering
 - ideally suited for the production of wax occlusals and wax ups
 - accepts facets and contact points very precisely
 - suitable for press ceramics



Item no.:	Unit:
974150	1 block of 50 g

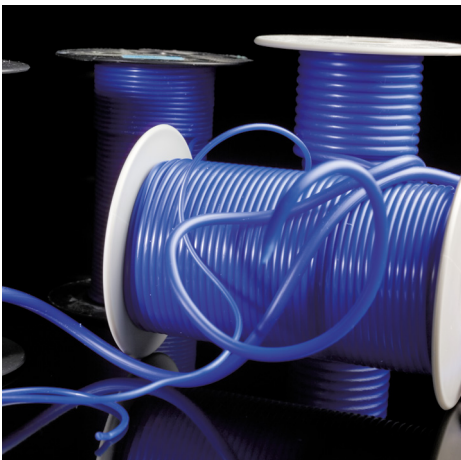
Item no.	Unit
974150	1 block of 50 g



ADHESIVE WAX

- elastic
- high adhesive strength
- high hardness
- exceedingly ductile
- low shrinkage
- ideally suited as a quick bonder

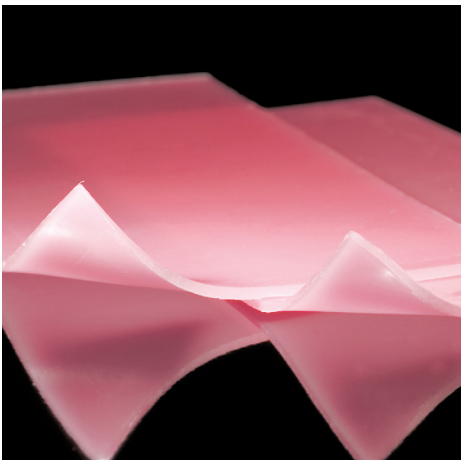
Item no.:	Unit:
974293 (red)	4 discs of ø 7.5 cm



WAX WIRE

- medium hardness
- dimensionally stable while mouldable at the same time

Item no.:	Unit:
974902 (ø 2.5 mm)	1 roll (250g)
974903 (ø 3.0 mm)	
974901 (ø 3.5 mm)	
974904 (ø 4.0 mm)	



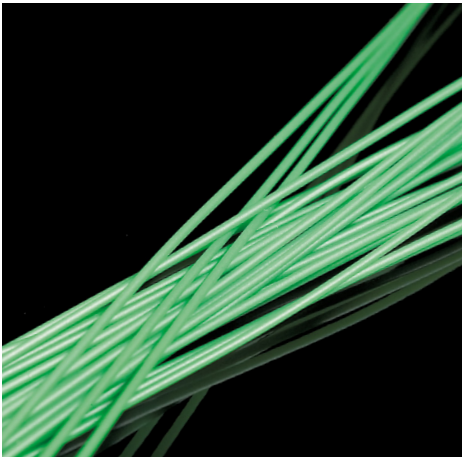
PINK SHEET WAX

- top quality
- multi-purpose wax
- exceptionally elastic
- excellence in modelling
- low contraction
- opaque colour for optimal control
- MEDICAL DEVICE OF CLASS I*

Item no.:	Unit:
974294	2.5 kg



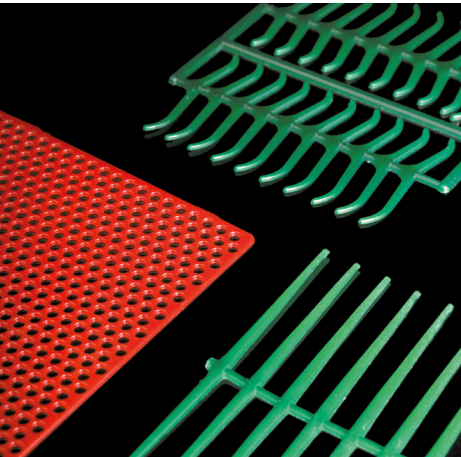
Waxes



PROFIL BARS ROUND

- ø 1.0 mm
- medium hardness

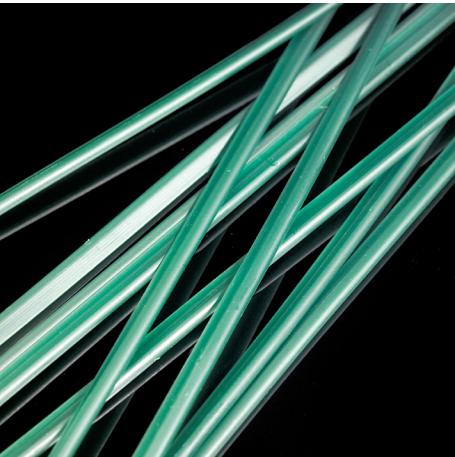
Item no.:	Unit:
974921 (esmerald green)	38 g



WAX PATTERNS

- simple to adapt
- dimensionally stable while mouldable at the same time

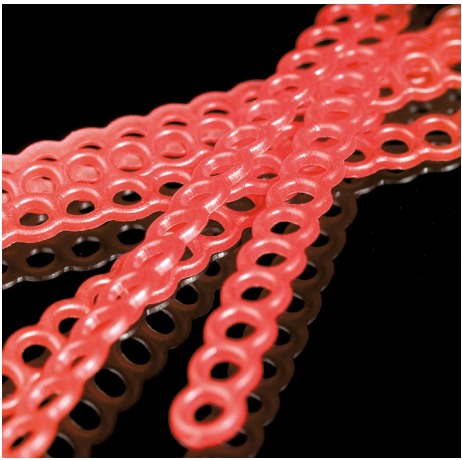
Item no.:	Unit:
974222	molar clasps, 10 sheets
974225	round grid retentions, 20 sheets
974226	ring clasps straight, 10 sheets



LOWER JAW BARS

- simple to adapt
- dimensionally stable while mouldable at the same time
- 2 x 4 x 145 mm

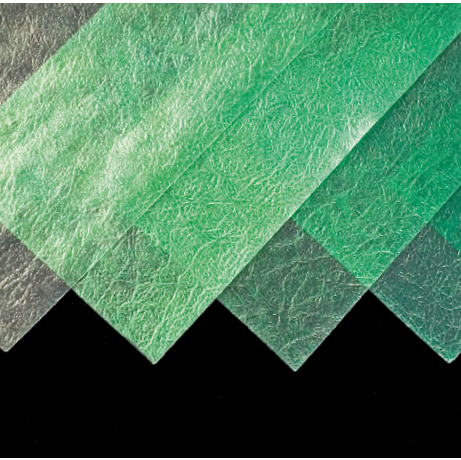
Item no.:	Unit:
974291	65 g



HOLE RETENTION BARS

- easy to adapt
- dimensionally stable while mouldable at the same time

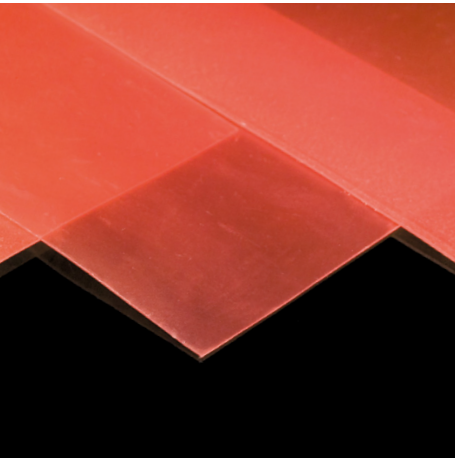
Item no.:	Unit:
974292	25 bars



CASTING WAX COARSE-VEINED

- for chrome casting
- high quality ductile
- easy to adapt
- does not stretch while moulding

Item no.:	Unit:
974213 (0.4 mm)	15 sheets
974214 (0.5 mm)	
974215 (0.6 mm)	



PREPARATION WAX

- for chrome casting
- elastic quality
- easy to adapt
- dimensionally stable while mouldable at the same time

Item no.:	Unit:
974201 (0.5 mm)	15 sheets
974202 (0.6 mm)	
974203 (0.7 mm)	



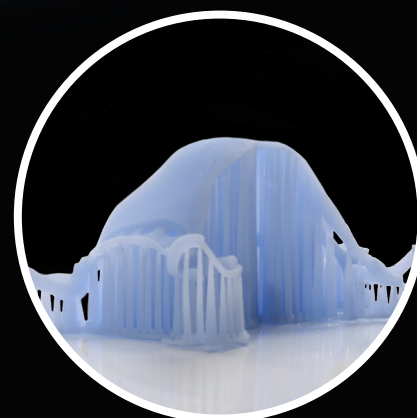
Investments

SHERA offers an extensive range of investments which meet the high demands of precision investment casting. The technical characteristics are convincing for these approved investments.

SHERA investments are:

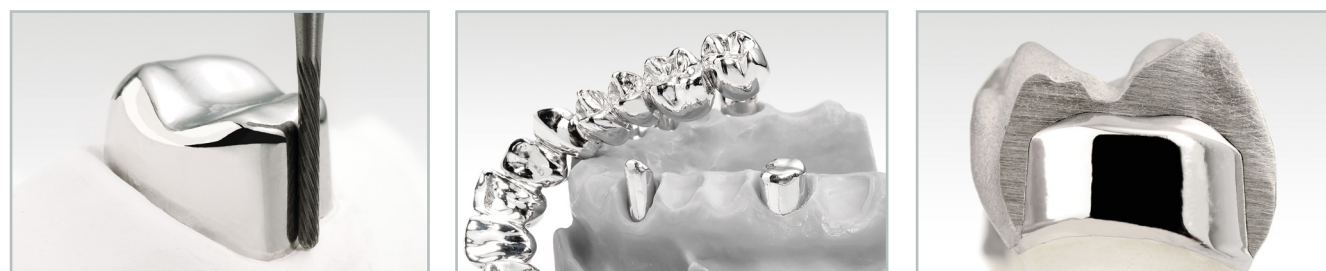
- especially fine grained and thus have extremely good flow characteristics
- precise in detail, as the creamy mass flows into even the finest of detail
 - permeable for degassing
- very easy to control in order to achieve an exact expansion
 - used with one liquid only
- optimal in order to bind a maximum of oxides
- for precise casting results with a very high surface quality

All SHERA investments are as suitable for the shock heat as for the traditional slow heating process. From chrome casting to crown and bridge technique, as well as for one-piece casting or 3D printed casting designs: SHERA has developed perfectly suited investments for each technique.





SHERA FRIXION



Investment for telescopic crown technique

SHERAFRIXION

- for telescopic crown and implant technique, crowns and bridges
 - for non-precious metal alloys
- for shock heat or the traditional slow heating process
- for modellations of wax, self-curing or light curing modelling resin (e.g. SHERAPLAST) or 3D printed resins

Item no.:	Unit:
201052	4.5 kg (25 x 180 g)



SHERA UNDER PRESSURE



Special investment for press ceramic

- very flowable
- expansion can be controlled reliably
- hard and yet can be easily removed by sandblasting
- for smooth surfaces of the pressed objects
- very thin reaction layer
- for modellations of 3D printed resin, self-curing or light curing modelling resin (e.g. SHERAPLAST) or wax

Item no.:	Unit:
201061	3.5 kg (35 x 100 g)



Crown and bridge investments



SHERAFINA[®] 2000

Investment for crown and bridge technique



- premium quality for all gold up to non-precious alloys, press ceramic as well as gold telescopes
- very fine and dense consistency for castings with very smooth surfaces and extremely precise fit
 - easy to control expansion
 - for shock heat and traditional heating process

Item no.:	Unit:
201011	6 kg (60 x 100 g)
201012	6 kg (38 x 160 g)



SHERAFINA[®] -RAPID

Investment for crown and bridge technique

- suitable for all high gold up to non-precious alloys
- expansion is easy to control
- for shock heat and for traditional heating process
- fine and dense consistency
- for castings with smooth surfaces
- for an precise fit

Item no.:	Unit:
201022	6 kg (38 x 160 g)

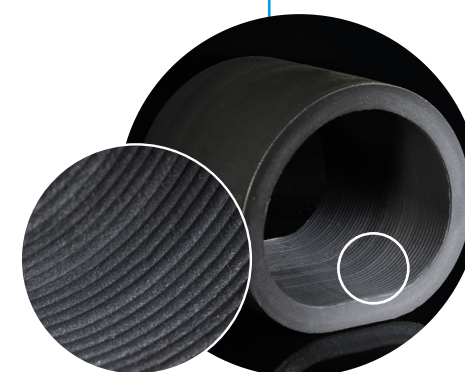


Only short use of vibrating plate

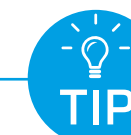


TIP

Place the muffle former for just a short time onto the vibrator when filling up with investment. Vibrating helps to prevent air bubbles, but also causes segregation of the material, if it takes too long.



Mould formers made of cellular rubber



TIP

Use mould formers made of cellular rubber. In our opinion there is nothing better. Cellular rubber has a thermal elasticity that provides room for the desired controlled expansion. The thick-walled material has isolating properties which allows the investment to thermally react and set homogeneously irrespective of external conditions. The surface of the investment stays open porous at the mould wall and enables the arising gases and humidity to escape – this way avoiding muffle cracking and fissures. You may find them on page 56.



SHERA REFRACT

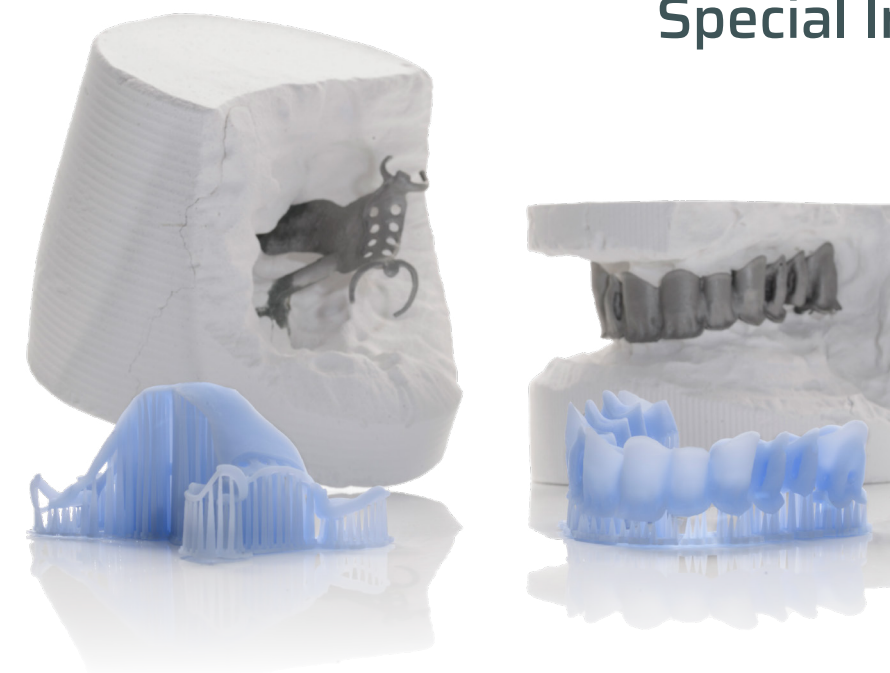
Refractory die material

- easy to control expansion
- extended working time
- perfect base for precise building up of the ceramic
- long lasting and stable degree of moisture
- provides more time for aesthetics when fabricating veneers and inlays
- can be easily removed by sandblasting

Item no.:	Unit:
203030	30 x 33 g
203035	Perfect-Start Set



Special Investments



SHERAVEST RP

Investment for 3d-printed resin objects

- phosphate bonded
- for inlays, crowns, bridges and chrome casting works
- for casting almost all kind of alloys
- very precise casting result
- maximum bonding of arising oxide

Item no.:	Unit:
202093	10 kg (40 x 250 g)
202095	10 kg (4 x 2,5 kg)



Well-rounded Concept

The 3D printing resin SHERAprint-cast&press and the investment SHERAVEST RP are perfectly matched with each other. You may find them on page 133.



SHERAREFRACT Perfect-Start Set

Would you like to try SHERAREFRACT?

The "Perfect-Start-Set" contains everything you need for a successful start:

- 8 x 33 g SHERAREFRACT
- 1 x measuring cylinder of 10 ml
- 1 x printed model (with two removable dies for veneers)
- 100 ml SHERALIQUID
- 2 x 250 g DUOSIL H
- 1 x [Dublierset](#) (duplicating set)
- item no: 203035





Chrome Investments



SHERACAST

- Robust chrome investment
- robust quality
 - for shock heat and for traditional heating process
 - for silicone and gel duplication
 - for chrome castings with a very precise fit
 - for very smooth surfaces
 - for very stable margins
 - binds the oxides

Item no.:	Unit:
202020	10 kg (50 x 200 g)
202021	20 kg (50 x 400 g)
202025	20 kg (8 x 2.5 kg)



SHERACAST 2000

- Chrome investment
- fine quality, creamy consistency
 - for shock heat and for traditional heating process
 - for silicone duplication
 - for chrome castings with a very precise fit
 - for extremely smooth surfaces
 - for very stable margins
 - binds the oxides

Item no.:	Unit:
202010	10 kg (50 x 200 g)
202011	10 kg (25 x 400 g)



Expansion liquids



SHERALIQUID

- Expansion liquid
- can be mixed with distilled water according to the recommendations given for the investment used
 - sensitive to cold

Item no.:	Unit:
208010	1 litre
208011	5 litres

SHERALIQUID EXTRA

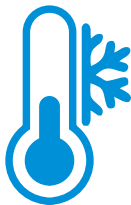
- Expansion liquid
- for any kind of work requiring a greater expansion
 - use only as admixture with SHERALIQUID
 - sensitive to cold

Item no.:	Unit:
208020	1 litre

MEASURING CYLINDER

- measuring volume of up to 100 ml
- scale in embossed fond
- stable due to hexagon base
- thermal load up to 80°C

Item no.:	Unit:
992302	1 litre



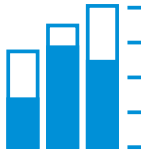
Winter stocks

Remember to build up winter stocks of SHERALIQUID in due time. The liquid is sensitive to cold and cannot be delivered at temperatures lower than +5°C.



TIP

Mixing ratios



Which mixing ratio leads to the best results? On our homepage www.shera.de you may find the requested information of SHERA investments. For further questions please direct your inquiry to our application technicians. They are pleased to assist you.



Mould formers

For each casting we have developed the suitable mould former made of cellular rubber. The elasticity of this material allows the investment to expand freely. The inside walls of the formers are ribbed, this imparts a surface on the mould

which can more easily degas in the furnace and hence prevent cracking. Moreover, the mould surrounding of one centimetre thickness provides an optimal climate and thus makes highest precision possible.



SHERAMUFFELFORMER K&B

- with sprue former
- reusable multiple times
 - facilitates the expansion of the investment

Item no.:	Unit:
926101 (3er mould)	1 piece
926102 (6er mould)	
926102 (9er mould)	



SHERAMUFFELFORMER MG

- without sprue former
- reusable multiple times
 - facilitates the expansion of the investment

Item no.:	Unit:
926105	1 piece

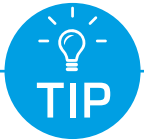
SHERABIO-MUFFELVLIES

- Bio casting ring liner
- 25 metres per roll
 - well-tolerated AES wool
 - protects the muffles made of cellular rubber against abrasion
 - enables an increased porosity of silicone muffles
 - extra thick and soft
 - yields to expansion

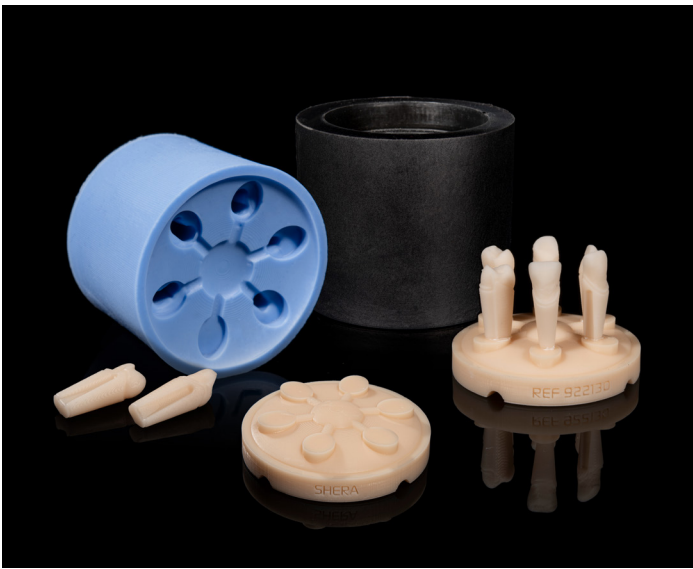
Item no.:	Unit:
926211	1 roll (50 x 1 mm)

For an improved optical result

Use white casting ring liner inside of the muffle. The wax-up can be seen much better due to the bright colour of the ring liner – for more control when investing. The casting ring liner does not alter the optimum properties of the muffle former.



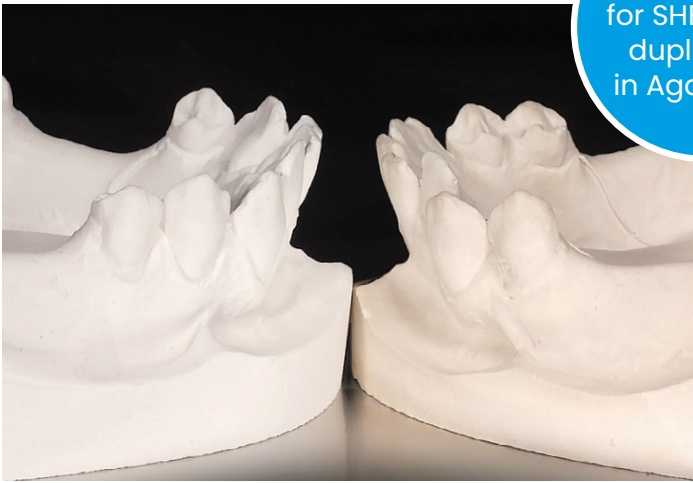
Accessories for investment models



SHERADUBLIER-SET

- System for duplicating refractory dies
- provides space for up to 6 dies
 - easy demoulding of the silicone from the muffle ring
 - with flat surfaces, for simple, vertical fixation of stone or printed dies with wax
 - light colour base for a better visual control of the die position
 - reusable

Item no.:	Unit:
922130	consists of muffle ring + duplicating plate. Base of 50 mm diameter printed in light-coloured SHERAprint-model desert and a muffle ring in size 3x



Recommended for SHERACAST duplicated in Agar-Agar



SHERAPORAL

- Solvent free dipping hardener
- hardens and seals investment models
 - very low viscosity
 - it soaks very easily into the model's surface
 - to be used without thinner

Item no.:	Unit:
926401	1 litre
926402	5 litres

SHERAPOR-L

- Dipping hardener
- hardens and seals investment models
 - wax patterns will adhere better
 - very low viscosity
 - it soaks very easily into the model's surface

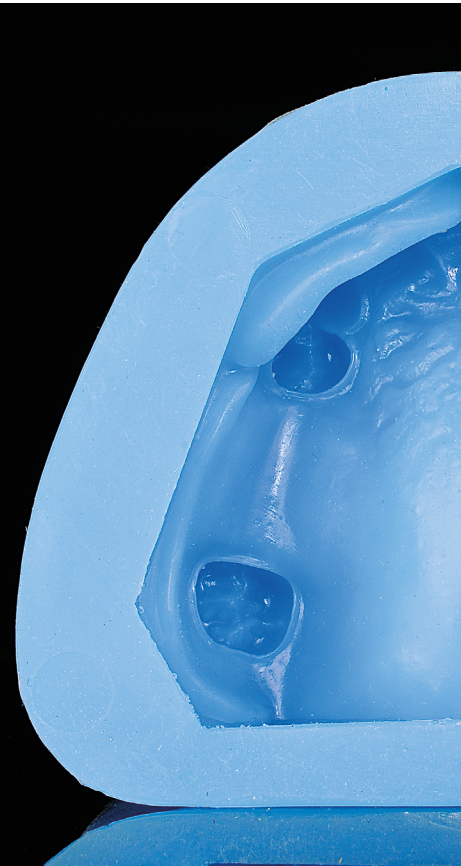
Item no.:	Unit:
926301	500 ml
926302	5 litres



Silicone duplicating materials

The addition cure duplicating silicones of the DUOSIL range of SHERA distinguish themselves by a high tear-resistance and outstanding recovery of the material. The silicone moulds of DUOSIL can reliably be poured out several times.

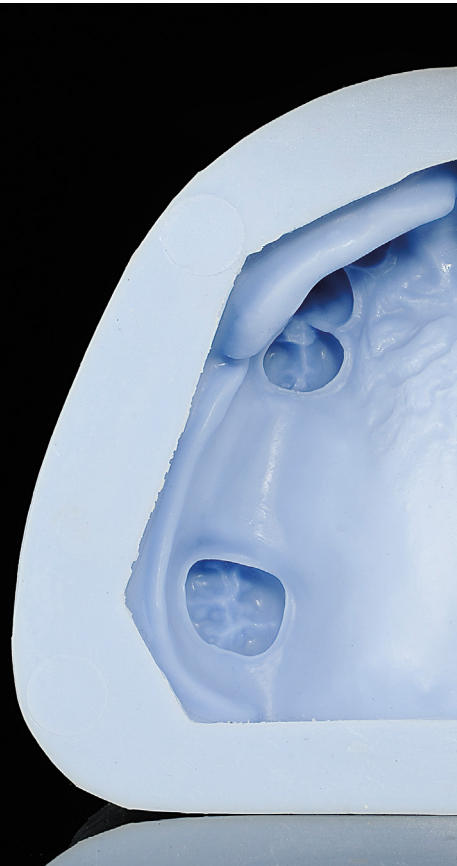
These bottles are compatible with many commercial silicone dispensing devices. However, we recommend dosing the silicones by hand.



DUOSIL S

- Shore hardness A 9
- colour: royal blue
 - very soft and elastic
 - setting time: 20 minutes
 - especially suitable for thin dies
 - for undercut situations

Item no.:	Unit:
321140	2 x 1 kg



DUOSIL H

- Shore hardness A 17
- colour: blue
 - soft and elastic
 - setting time: 20 minutes
 - even for models with undercut thin dies
 - for chrome casting preparation
 - yields to the expansion of the investment

Item no.:	Unit:
321040	2 x 1 kg
321041	2 x 5 kg



DUOSIL D

- Shore hardness A 22
- colour: turquoise
 - medium hardness
 - setting time: 20 minutes
 - for a quick recovery
 - even suited to dies for the galvano technique

Item no.:	Unit:
321010	2 x 1 kg
321011	2 x 5 kg



DUOSIL EXPRESS

- Shore hardness A 22
- colour: yellow
 - medium hardness
 - shortened setting time: 9 minutes
 - due to the shortened reaction time it is essential to mix by hand
 - enables fast working
 - for stones and investments

Item no.:	Unit:
321100	2 x 1 kg
321101	2 x 5 kg



DUOSIL EXTRA HART

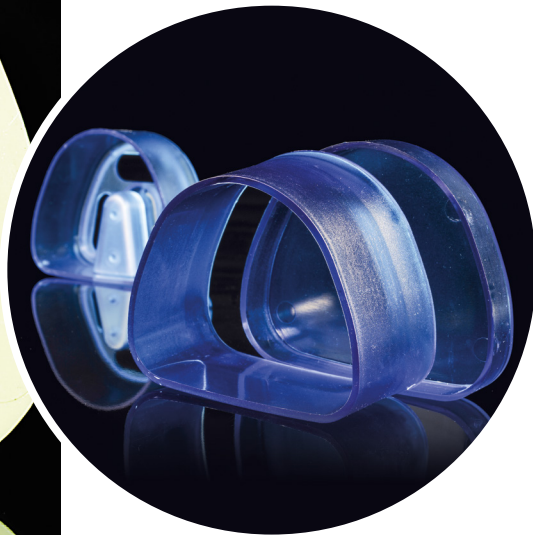
- Shore hardness A 32
- colour: lime green
 - great hardness
 - setting time: 20 minutes
 - suitable for very smooth resin surfaces
 - slightly oily
 - very fast recovery

Item no.:	Unit:
321070	2 x 1 kg



SHERARELAXA

Improves the flow properties of stones / plasters in case of alginate, polyether, silicone as well as persulfide impressions - for bubble-free models. You may find on page 32.



DUPLICATING FLASK

- suitable for silicone and gel technique
- anchorage due to tapered sleeve part

Item no.:	Unit:
922120	1 piece (four-piece)



Silicone duplicating materials



Duplicating Gels

SHERA duplicating gels distinguish themselves by an exact duplication. They can be heated conventionally or in a microwave are reusable and biodegradable. Their varied

elasticity makes them suitable for different applications in the laboratory.



SHERAGEL

- Duplicating gel for acrylic casting technique
- colour: red
 - for acrylic casting technique in denture prosthetics
 - for chrome cobalt models and prosthetics
 - strong duplicating gel

Item no.:	Unit:
322020	6 kg



SHERAHYDROKOL

- Duplicating gel for stone / plaster models
- colour: beige
 - firm duplicating material
 - fast and economical

Item no.:	Unit:
322040	6 kg



Duplicating Gels



SHERAFORM

- Duplicating gel for investment
- colour: white
 - extremely strong duplicating material
 - for very smooth and dense surfaces similar to those of silicone moulds
 - excellent elastic recovery
 - very tear-resistant
 - long working life

Item no.:	Unit:
322030	6 kg



SHERADUBLE

- Duplicating gel for investment
- colour: green
 - elastic duplicating gel
 - excellent price-performance ratio

Item no.:	Unit:
322010	6 kg



Agar-Agar instead of silicone: Take care of the environment and save money

Duplicating gels are an environmentally friendly alternative to silicones. Agar-Agar is a renewable raw material. The duplicating materials based on alga extracts have a long life span, are of multiple use and biodegradable. Using this duplicating gels you protect the environment and save money in one step!





Alloys

SHERA offers cobalt-based dental casting alloys optimised for various applications. SHERA alloys are CE-marked medical devices and are subject to strict quality requirements as well as constant controls. All SHERA alloys are free of beryllium, cadmium and nickel according to EN ISO 22674.





SHERA HEAVY-METAL



recommended for
fixed/removable
appliance and
clasp denture

SHERAHEAVY-METAL

Dental alloy on the basis of cobalt

- for combination works and clasp dentures
- suitable for laser welding
- alloy type 5
- medical device of class IIa

Item no.:		Unit:	Technical data:	
401073		1000 g	Vickers hardness (HV 1)	360
			density (g/cm ³)	8.2
			tensile strength (MPa)	800
			0.2-yield strength (MPa)	650
			elongation limit (%)	5
			modulus of elasticity (GPa)	220
			solidus point (°C)	1,270
			liquidus point (°C)	1,400
			casting temperature (°C)	1,500
Composition in %				
Cobalt		64		
Chrome		28		
Molybdenum		6		
further elements below 1%		C, Fe, Mn, Si, Nb, N		



Model Casting Alloys

The model casting alloys of SHERA are all-purpose alloys. The programme includes alloys with extreme spring stiffness as well as especially elastic alloys



Recommended
for combination
dentures

SHERANAXOS

Dental alloy on the basis of cobalt

- for combination dentures
- suitable for laser welding
- alloy type 5
- MEDICAL DEVICE OF CLASS IIa*

Item no.:	Unit:
401063	1000 g

Technical data:	
Vickers hardness (HV 10)	389
density (g/cm ³)	8.3
0.2-yield strength (MPa)	610
elongation limit (%)	6
modulus of elasticity (GPa)	200
solidus point (°C)	1,340
liquidus point (°C)	1,400
casting temperature (°C)	1,450

Composition in %	
Cobalt	62
Chrome	31
Molybdenum	5
further elements below 1%	C, Fe, Si, Mn



Recommended
price

SHERALIT-CYLINDRA

Dental alloy on the basis of cobalt

- universal alloy
- suitable for laser welding
- alloy type 4
- MEDICAL DEVICE OF CLASS IIa*

Item no.:	Unit:
401043	1000 g

Technical data:	
Vickers hardness (HV 10)	340
density (g/cm ³)	8.3
tensile strength (MPa)	675
0.2-yield strength (MPa)	441
elongation limit (%)	9
modulus of elasticity (GPa)	197
solidus point (°C)	1,350
liquidus point (°C)	1,400
casting temperature (°C)	1,600

Composition in %	
Cobalt	63
Chrome	29
Molybdenum	6
further elements below 1%	C, Fe, Si, Mn



Crown and Bridge Alloys

SHERA crown and bridge alloys bond very well with ceramics, are suitable for laser welding and distinguish themselves by their ideal hardness.



Alloy for metal base structures

SHERADENT

Cobalt based dental alloy for ceramic

- fabrication of metal base structures for metal-ceramic crowns
- suitable for laser welding
- alloy type 5
- MEDICAL DEVICE OF CLASS IIA*

Technical data:	
Vickers hardness (HV 10)	286
density (g/cm³)	8.8
0.2-yield strength (MPa)	570
elongation limit (%)	194
modulus of elasticity (GPa)	1,309
solidus point (°C)	1,470
liquidus point (°C)	1,520
casting temperature (°C)	1,600
WAK (25-600°C)	14.6 x 10 ⁻⁶ K ⁻¹

Item no.:	Unit:
402023	1000 g
Composition in %	
Cobalt	64
Chrom	21
Molybdenum	6
Wolfram	6
further elements below 1%	C, Fe, Si, Mn



Soldering / Lasing



HEAT SHIELDING AND ISOLATING PASTE

Heat protection and isolating paste

- asbestos free
- protects all acrylics, ceramics and metals against damage caused by heat while soldering
- can be applied easily and selectively
- odourless, does not generate any fumes
- can be rinsed off without residue

Item no.:	Unit:
934231	250 g



LASER WELDING WIRES

Welding wire

- for all non-precious alloys
- for chrome casting alloys
- MEDICAL DEVICE OF CLASS IIA*

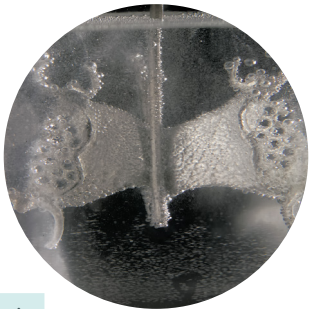
Item no.:	Unit:
934311	2 Meter Roll (ø 0,35 mm)
934311	2 Meter Rolle (ø 0,5 mm)

Polishing

SHERADAN

Polishing electrolyte

- for brilliant shiny metal surfaces
- quick acting



Item no.:	Unit:
709050	1 Liter

Preparation for Ceramic Works

FRAME CLEANER

Ready for use liquid for cleaning and degreasing

- for sandblasting chromes before firing
- intensive effect
- prevents the formation of bubbles in the ceramic



Item no.:	Unit:
702205	500 ml



Finishing

Abrasives

Occlusion
Sprays

Cutting
Discs

Polishers

Polishing
Agents

Brushes



Abrasives

SHERA abrasives are of highest quality standard and degree of purity possible. The hydroscopic abrasives are protected from moisture and packed in handy 5 kg bags. The SHERASTRAHLKORUND is delivered in 25 kg boxes.



SHERASTRAHLKORUND

95 % aluminium oxide

- colour: white
- graining: 250 µm
- for sandblasting of chrome castings
- very hard and sharp-edged
- removes rests of investments quickly

Item no.:	Unit:
601011	25 kg



SHERAALUMINIUMOXID

99.7 % aluminium oxide

- colour: white

Graining:
250 µm for chrome castings
150 µm for precious or non-precious alloy
110 µm for precious or non-precious alloy
50 µm for precious alloy or ceramic

Item no.:	Unit:
603010 (250 µm)	20 kg (4 x 5 kg)
602040 (150 µm)	
602030 (110 µm)	
602020 (50 µm)	



Occlusion spray



SHERAGLANZSTRAHLPERLEN

Glass polishing beads

- made of lead free sodium glass
- for compressing, smoothing and polishing of metal surfaces
- non-abrasive

Graining:
50 µm for precious, reduced and non-precious alloys

Item no.:	Unit:
604020	20 kg (4 x 5 kg)



CONTACTSPRAY

Occlusion spray

- homogeneous micro powder layer
- contact points can be marked exactly
- does not smear or flake
- can easily be washed or steam cleaned off
- free of solvents, grease or CFC

Item no.:	Unit:
914101 (grün)	75 ml Spraydose

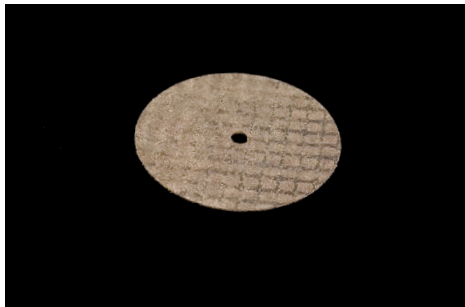


Cutting discs

ECO-LINE

CUTTING DISCS

- for all alloys
- glass-fibre reinforced
- good price-performance ratio



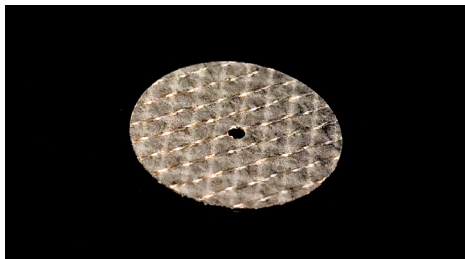
- 22 x 0,2 mm
- $\cup$ 50.000/min

Item no.:	Unit:
970151	50 pieces



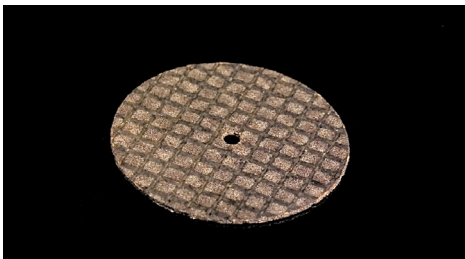
- 26 x 0,3 mm
- $\cup$ 50.000/min

Item no.:	Unit:
970253	25 pieces



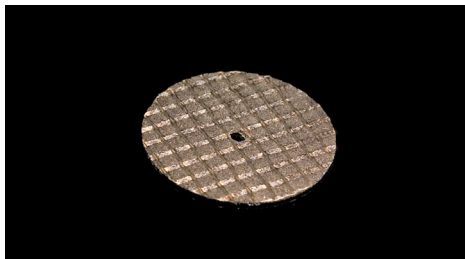
- 22 x 0,3 mm
- $\cup$ 50.000/min

Item no.:	Unit:
970153	50 pieces



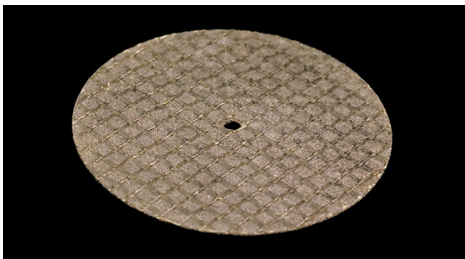
- 26 x 0,5 mm
- $\cup$ 50.000/min

Item no.:	Unit:
970253	25 pieces



- 22 x 0,5 mm
- $\cup$ 50.000/min

Item no.:	Unit:
970155	25 pieces



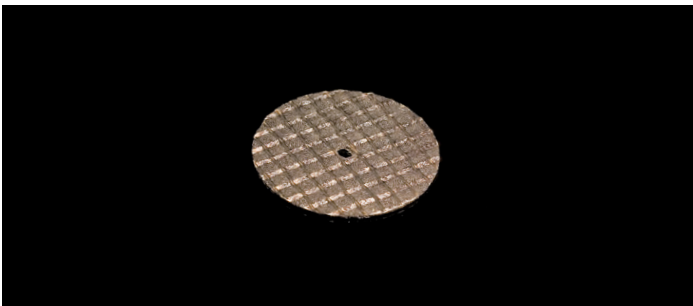
- 40 x 0,5 mm
- $\cup$ 38.200/min

Item no.:	Unit:
970255	10 pieces



Cutting Discs

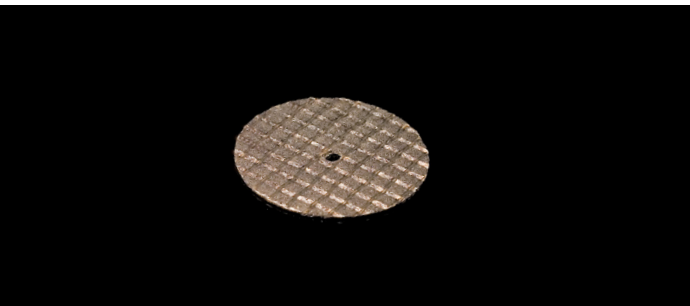
ECO-LINE



DIAMOND CUTTING DISCS

- for ceramic
- glass-fibre reinforced
- high cutting performance
- 20 x 0.25 mm
- $\cup$ 50.000/min

Item no.:	Unit:
970161	10 pieces

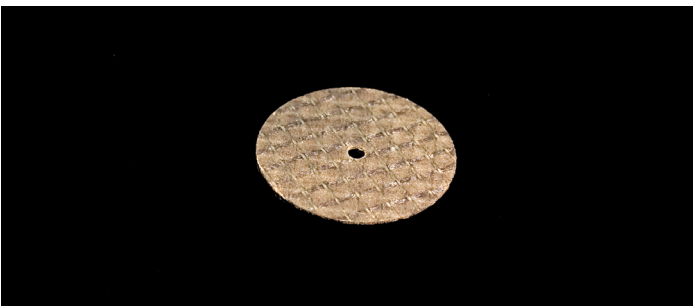


DIAMOND CUTTING DISCS

- for ceramic
- glass-fibre reinforced
- high cutting performance
- 20 x 0.3 mm
- $\cup$ 50.000/min

Item no.:	Unit:
970163	10 pieces

HIGH-LINE



CUTTING DISCS FIBRE REINFORCED

- 22 x 0.3 mm
- for non-precious metal, gold and ceramic
- very flexible
- extreme long service life
- $\cup$ 35.000/min

Item no.:	Unit:
970110	50 pieces



Polishers

Our recommended areas of application are characterized by the following colours:



SHERA polishers can be used individually and in many ways.



WHEEL WHITE

Silicone polisher
- 22 x 3 mm
- pre-polishing
- 20,000/min
- fine-grained, soft

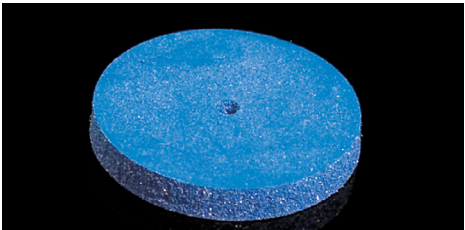
Item no.:	Unit:	Einsatzgebiet:
950101	100 pieces	



WHEEL WHITE

Silicone polisher
- 22 x 3 mm
- pre-polishing
- 7,000 - 10,000/min
- coarse-grained, hard

Item no.:	Unit:	Einsatzgebiet:
950113	100 pieces	



WHEEL BLUE

Silicone polisher
- 22 x 3 mm
- pre-polishing, ideally suited for the junction ceramic-metal
- 20,000/min
- medium-grained

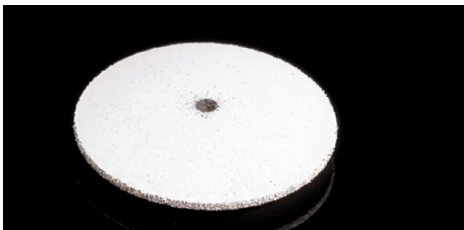
Item no.:	Unit:	Einsatzgebiet:
950110	100 pieces	



WHEEL GREY

- 22 x 3 mm
- pre-polishing of titanium materials
- 20,000/min
- medium-grained

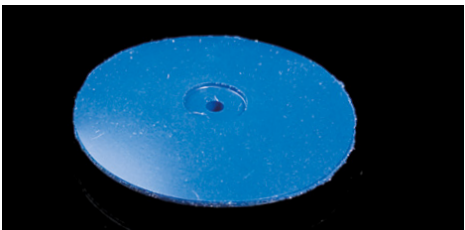
Item no.:	Unit:	Einsatzgebiet:
950307	25 pieces	



LENS WHITE

Silicone polisher
- 22 x 3 mm
- pre-polishing
- 7,000 - 10,000/min
- coarse-grained

Item no.:	Unit:	Einsatzgebiet:
950102	100 pieces	



LENS BLUE

Silicone polisher
- 22 x 3 mm
- pre-polishing, ideally suited for the junction ceramic-metal
- 20,000/min
- medium-grained

Item no.:	Unit:	Einsatzgebiet:
950111	100 pieces	



ROLLER WHITE

Silicone polisher
- ø 6 mm
- pre-polishing
- 20,000/min
- fine-grained, soft

Item no.:	Unit:	Einsatzgebiet:
950103	100 pieces	



ROLLER WHITE

Silicone polisher
- ø 7 mm
- pre-polishing
- 7,000 - 10,000/min
- coarse-grained, hard

Item no.:	Unit:	Einsatzgebiet:
950114	100 pieces	



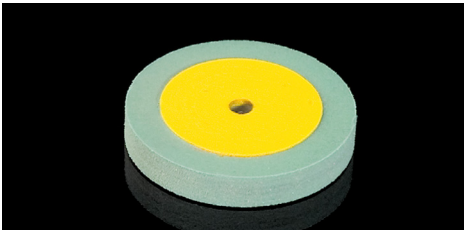
ROLLER BLACK

Silicone polisher
- ø 6 mm
- pre-polishing
- 20,000/min
- medium-grained

Item no.:	Unit:	Einsatzgebiet:
950107	100 pieces	



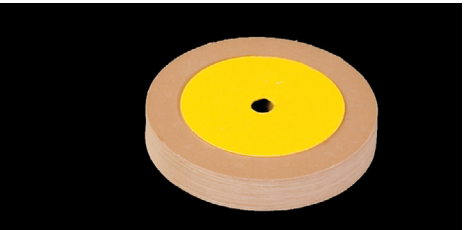
Polishers



ZIRCONIA POLISHERS GREEN

Diamond polishers
- 17 x 2.5 mm
- pre-polishing
- 7,000 - 10,000/min
- medium-grained

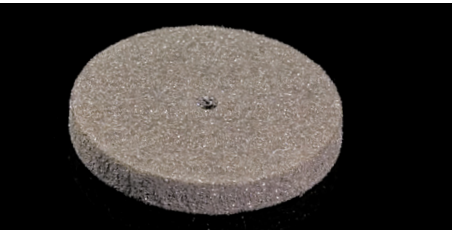
Item no.:	Unit:	Einsatzgebiet:
950501	1 piece	



ZIRCONIA POLISHERS BROWN

Diamond polishers
- 17 x 2.5 mm
- precision polishing
- 7,000 - 10,000/min
- fine-grained

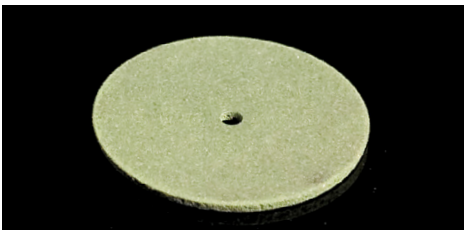
Item no.:	Unit:	Einsatzgebiet:
950502	1 piece	



WHEEL BLACK

Silicone polisher
- 22 x 3 mm
- pre-polishing
- 20,000/min
- medium-grained

Item no.:	Unit:	Einsatzgebiet:
950106	100 pieces	



INTERDENTAL RUBBER GREEN

- 22 x 1 mm
- precision polishing
- 10,000/min
- fine-grained

Item no.:	Unit:	Einsatzgebiet:
950304	25 pieces	



OCCUSAL POLISHER BROWN

- ø 3 mm
- pre-polishing
- 20,000/min
- coarse-grained

Item no.:	Unit:	Einsatzgebiet:
950109	100 pieces	



ROLLER GREEN

- ø 6 mm
- pre-polishing
- 10,000/min
- fine-grained

Item no.:	Unit:	Einsatzgebiet:
950303	100 pieces	



ROLLER RED

- ø 6 mm
- pre-polishing
- 15,000/min
- extra coarse-grained

Item no.:	Unit:	Einsatzgebiet:
950104	100 pieces	



ROLLER BROWN

- ø 7 mm
- precision polishing
- 20,000/min
- coarse-grained

Item no.:	Unit:	Einsatzgebiet:
950302	100 pieces	



Polishing Agents

SHERA polishing agents contain neither quartz nor cadmium and achieve a brilliant high-lustre finish in no time at all. The polishing agents do not smear and remove black residues

from the metal surfaces. We offer a perfectly matching polishing agent for all dental appliances surfaces.



SHERAPOL 701

Pre- and high-lustre polishing paste

- colour: green
- for all alloys, ceramics and composites
- especially for gold and titanium
- very fast and efficient
- for an excellent shine

Item no.:	Unit:
954101	approx. 300 g bar



SHERAPOL 704

Pre- and high-lustre polishing paste

- colour: pink
- for all alloys
- especially for chrome and non-precious alloys
- saves polishing time
- very economic
- for an excellent shine

Item no.:	Unit:
954104	approx. 300 g bar

SHERAPOL 705

Universal polishing paste

- colour: white
- for all alloys, acrylics and ceramics
- polishes chrome dentures in one step

Item no.:	Unit:
954105	approx. 300 g bar

SHERAPOL-RESIN

High-lustre polishing paste

- colour: white
- for all acrylics and composites
- excellent high-lustre in short time
- fast and economic

Item no.:	Unit:
954110	approx. 100 g bar



SHERA GLAMOUR

The diamond polishing paste. Let it shine.

Whether made of zirconium, press ceramic, non-precious metal ceramic - your dental work looks brilliant after finishing with SHERAGLAMOUR. Thanks to the different grain sizes of the diamond powder in SHERAGLAMOUR, polishing from coarse to fine succeeds quickly in one process without removing material noticeably. Show off your skills and shine. Glam as you can!

Item no.:	Unit:
954231	20 g

- high gloss in one working step from pre-polishing to superfinishing to remove milling grooves and other contours and scratches
- no glazing necessary
- economic in use
- especially effective with goat's hair brushes
- good adhesion to the polishing brush





Polishing agents



SHERABIMBSSTEINPULVER

- for pre-polishing of acrylics and ceramics
- medium-grained

Item no.:	Unit:
954310	5 kg
954311	22,5 kg

SHERABIMFLUID AB

- Mixing liquid for pumice powder
- protects hands from drying out
 - pleasant smell
 - oily consistency
 - can be diluted with water

Item no.:	Unit:
709100	1 litre
709101	5 litres



SHERABIMSPASTE

- Polishing paste
- pleasant smell
 - for pre-polishing of acrylics

Item no.:	Unit:
954301	5 kg



SHERALUX 711

- High-lustre polishing emulsion
- colour: pink
 - for acrylics and alloys
 - brilliant high-lustre finish in short time
 - seals surfaces
 - economic in use

Item no.:	Unit:
954212	500 g bottle
954211	100 g bottle



SHERALUX 715

- High-lustre polishing cream
- colour: pink
 - for acrylics and alloys
 - brilliant high-lustre finish in short time
 - seals surfaces
 - removes small scratches from the acrylic
 - economic in use

Item no.:	Unit:
954215	300 g can



Brushes

CHUNGKING BRISTLES



65 mm

- 2-row brush
- for polishing of crown, bridge and chrome works
 - very hard, short and pointed

Item no.:	Unit:
910101	1 piece



50 mm

- 2-row brush
- for polishing of crown, bridge and chrome works
 - pointed

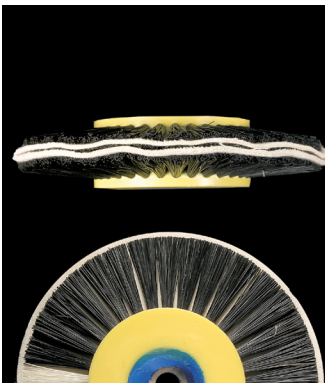
Item no.:	Unit:
910202	1 piece



50 mm

- 2-row brush with wooden hub
- for polishing of acrylics and metals
 - pointed

Item no.:	Unit:
910207	1 piece



80 mm

- 5-ply brush
- for pre-polishing of acrylic
 - chunking bristles
 - with nettle cloth lining

Item no.:	Unit:
910102	1 piece

CHUNGKING BRISTLES



48 mm

- Slim brush
- for polishing of crown, bridge and chrome works
 - black

Item no.:	Unit:
910209	1 piece



45 mm

- Brush 1-row
- especially suitable for polishing of interdental spaces
 - for final polishing of fine contours of acrylic dentures
 - black

Item no.:	Unit:
910205	1 piece



48 mm

- Slim brush
- ideally suited for polishing of the interface
 - between acrylic and metal
 - mottled

Item no.:	Unit:
910211	1 piece



48 mm

- Slim brush
- for polishing of acrylics
 - white

Item no.:	Unit:
910210	1 piece



Brushes & Buffer

SPECIAL LINING



80 mm
5-ply brush

- for pre-polishing of acrylic
- chungking bristles with special tissue and special textile lining
- special lining save pumice powder for a quick polishing
- for the rational high-lustre polishing of all prostheses (PMMA) and composites
- high polishing effectiveness

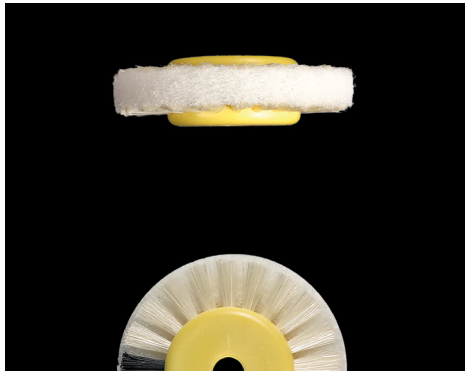
Item no.:	Unit:
910105	1 piece



80 mm
3-ply brush

- for pre-polishing of acrylic
- chungking bristles with special textile lining
- special lining save pumice powder for a quick polishing
- for the rational high-lustre polishing of all prostheses (PMMA) and composites

Item no.:	Unit:
910104	1 piece



45 mm
3-ply brush

- for pre-polishing of acrylic
- chungking bristles with special textile lining
- special lining save pumice powder for a quick polishing
- for the rational high-lustre polishing of all prostheses (PMMA) and composites

Item no.:	Unit:
910201	1 piece

BUFFER



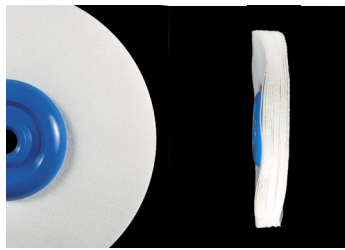
COTTON BUFFER
80 mm

Polishing buffer

- coarse cotton fibre
- for high-gloss polishing of 3D-printed objects, acrylics and alloys
- quick shine with SHERALUX 711 polishing agent
- diameter 22 mm
- 11,400/min

Item no.:	Unit:
910401	1 piece

78

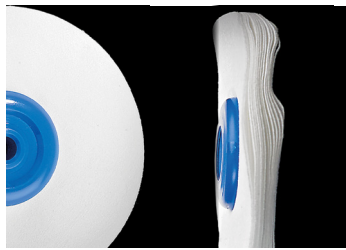


NETTLE CLOTH BUFFER
100 mm

cotton, 24-layers

- for high-lustre polishing of metal and acrylic

Item no.:	Unit:
910402	1 piece



POLISHING NETTLE CLOTH BUFFER
100 mm

ZETA-tissue, 15-layers

- for high-lustre polishing of metal and acrylic
- high-value special tissue
- no fraying out

Item no.:	Unit:
910405	1 piece



COTTON BUFFER
HS 22 mm

Hand piece brush

- coarse cotton fibre
- for high-gloss polishing of 3D-printed objects, acrylics and alloys
- quick shine with SHERALUX 711 polishing agent
- diameter 22 mm
- 110,000/min

Item no.:	Unit:
910305	1 piece



Hand piece brushes

HAND PIECE BRUSHES

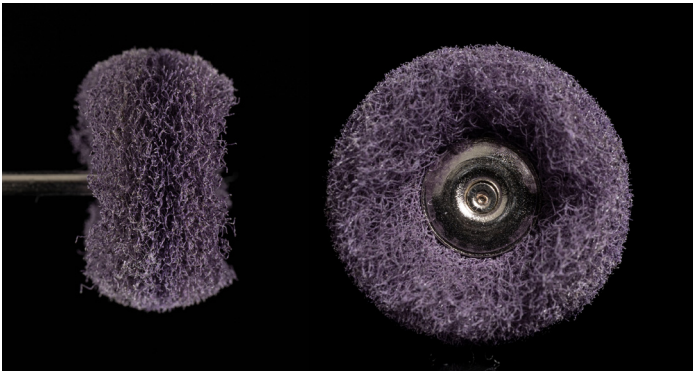


SCOTCH BRITE HS 25 mm coarse

Hand piece brush, mounted

- coarse abrasive fleece
- ideal for removing support structures
- on 3D-printed objects
- diameter 25 mm
- 10,000/min

Item no.:	Unit:
910320	6 pieces

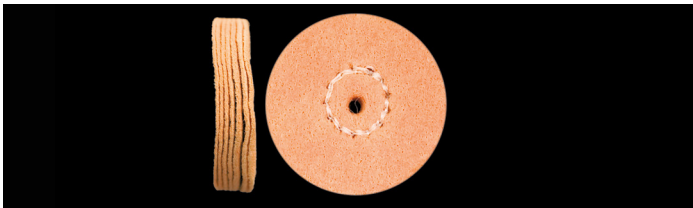


SCOTCH BRITE HS 25 mm fine

Hand piece brush, mounted

- fine abrasive fleece
- ideal for removing fine irregularities
- on 3D-printed objects
- diameter 25 mm
- 10,000/min

Item no.:	Unit:
910319	6 pieces

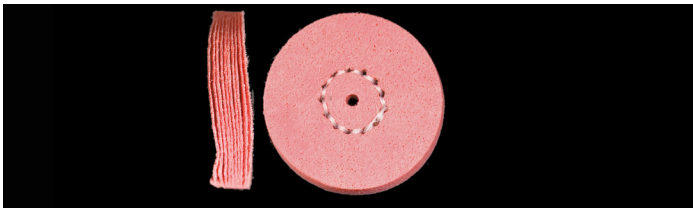


FELT BRUSH HP ORANGE 22 mm

Hand piece brush, pre-polishing

- for pre-polishing acrylic and composite
- to be used without polishing paste
- maintains the material structures
- medium-grained
- 22 x 3 mm
- 15,000 - 7,000/min

Item no.:	Unit:
910318	6 pieces

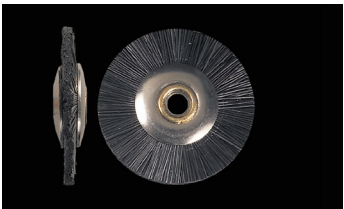


FELT BRUSH HP PINK 22 mm

Hand piece brush, high-lustre polishing

- for high-lustre polishing acrylic and composite
- to be used without polishing paste
- maintains the material structures
- fine-grained
- 22 x 3 mm
- 15,000 - 7,000/min

Item no.:	Unit:
910317	6 pieces



CHUNGKING BRISTLE
HS 19 mm

Hand piece brush

- unmounted
- black
- 110,000/min

Item no.:	Unit:
910306 (ø 19 mm)	12 pieces



HORSE'S HAIR
HS 19 mm

Hand piece brush

- unmounted
- mottled
- 110,000/min

Item no.:	Unit:
910315 (ø 19 mm)	12 pieces



GOAT'S HAIR HS
16 mm / 19 mm

Hand piece brush

- unmounted
- white
- 110,000/min

Item no.:	Unit:
910302 (ø 16 mm)	12 pieces
910307 (ø 16 mm)	



NETTLE CLOTH BUFFER
HS 19 mm

Hand piece brush

- unmounted
- 18,000 - 12,000/min

Item no.:	Unit:
910304 (ø 19 mm)	12 pieces



Acrylics

- Denture Acrylics
- Orthodontic Acrylic
- Tray Materials



Denture acrylics

The outstanding quality of SHERA acrylics has proven itself over many years. They are based on methyl methacrylate, are cadmium free and are very compatible.



SHERAPRESS

- Cold cure acrylic
- for dough and casting technique
 - for the production of partial, repair and total dentures
 - low shrinkage
 - malleable phase of approx. 3 minutes
 - MEDICAL DEVICE OF CLASS IIA*

Item no.:	Unit:
502000 (rosa 34)	1000 g
502010 (pink)	
502020 (pink opaque)	
502030 (clear)	
502040 (pink veined)	
502050 (pink transparent veined)	

LIQUID for SHERAPRESS

Item no.:	Unit:
508020	500 ml
508021	1000 ml

SHERA acrylics are matched so that heat cure dentures can be completed or repaired by cold cure acrylic.



SHERAPRESS-FLEX

- Cold cure acrylic
- for dough and casting technique
 - for the production of partial, repair and total dentures
 - low shrinkage
 - malleable phase of approx. 20 minutes
 - MEDICAL DEVICE OF CLASS IIA*

Item no.:	Unit:
502060 (pink)	1000 g

LIQUID for SHERAPRESS-FLEX

Item no.:	Unit:
508030	500 g

* medical devices are not available in every country. Please contact export@shera.de
www.shera.de



Denture acrylics



SHERADON

- Heat cure acrylic
- for press and injection technique
 - for the production of partial, repair and total dentures
 - low shrinkage
 - malleable phase of approx. 20 minutes
 - MEDICAL DEVICE OF CLASS IIA*

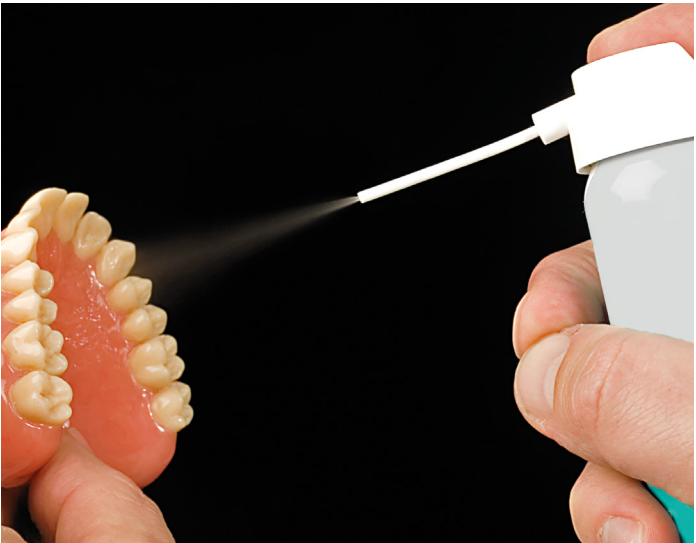
Item no.:	Unit:
501010 (pink)	1000 g
501020 (pink opaque)	
501030 (pink transparent veined)	

LIQUID for SHERADON

Item no.:	Unit:
990101	500 ml



* medical devices are not available in every country. Please contact export@shera.de
www.shera.de



SHERAFINISH

- Acrylic denture cleaner
- for finishing dentures
 - binds any traces of residual monomer
 - gives a great shine to the appliance and leaves a pleasant, fresh taste
 - MEDICAL DEVICE OF CLASS I*

Item no.:	Unit:
990101	75 ml

Isolating Agent

SHERATEC

- Separating agent based on alginate
- colour: colourless
 - separates stone / plaster against acrylic
 - is absorbed completely by the stone / plaster
 - very thin separating film
 - formaldehyde and silicone free

Item no.:	Unit:
701066	500 ml



Orthodontic Acrylic



SHERAORTHOMER

- Cold cure acrylic
- for dough and sprinkle technique
 - for orthodontic appliances
 - hardens homogeneously
 - stable
 - MEDICAL DEVICE OF CLASS IIA*

Item no.:	Unit:
504010	1000 g

LIQUID for SHERAORTHOMER

Item no.:	Unit:
508050 (clear)	500 ml



Orthodontic Plasters

The corresponding orthodontic plasters are presented on page 23. Just rely on high quality directly from the manufacturer!



TIP

Unit
50 sheets



Tray Materials

LIGHT CURE TRAY MATERIAL

- Tray material
- pre-formed sheets
 - for production of individual trays
 - easy to adapt
 - highly dimensionally stable
 - opaque: MEDICAL DEVICE OF CLASS I*
 - transparent: MEDICAL DEVICE OF CLASS IIA*

Item no.:	Unit:
505081 (blue opaque)	50 sheets
505082 (blue transparent)	
505083 (pink opaque)	
505084 (pink transparent)	
505085 (natural coloured)	

SHERATRAY

- Tray material
- for the production of individual trays
 - easy to mix and to process
 - for base plates for bite registration
 - for try-ins
 - tear-resistant, highly dimensionally stable
 - MEDICAL DEVICE OF CLASS I*

Item no.:	Unit:
505010 (blue opaque)	1000 g
505050 (white opaque)	
505060 (pink opaque)	

LIQUID for SHERATRAY

Item no.:	Unit:
508080	500 ml



SHERALÖFFEL-FLUID

- Cleaning fluid for light-curing tray materials
- removes dispersion layer
 - enhances the colour of the manufactured object

Item no.:	Unit:
702225	500 ml



Miscellaneous

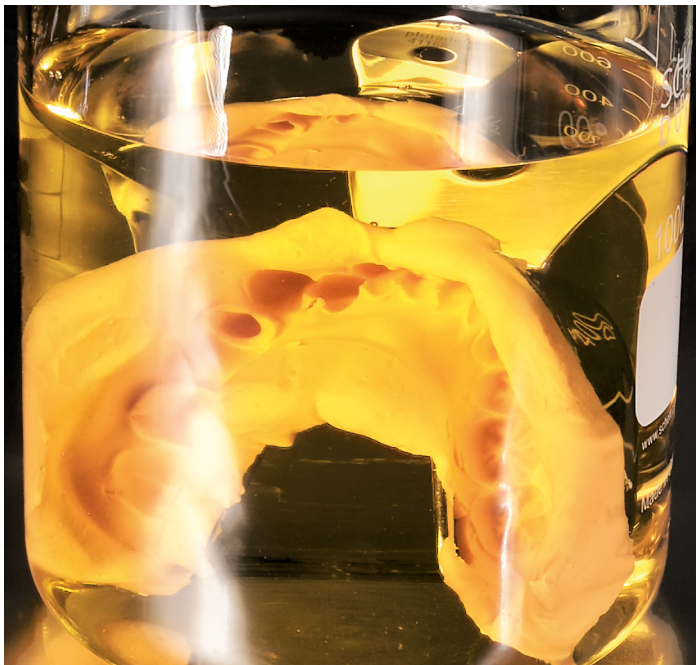
Cleaning
Agents

Skin
Care

Brushes



Cleaning Agents



SHERASON 929

- Alginate solvent, liquid, concentrated liquid
- cleans all trays, mixing bowls and tools
 - does not corrode metal
 - can be diluted 1:10 with water
 - very economical in use

Item no.:	Unit:
702090	1 litre
702091	5 litres

SHERASON 927

- Denture cleaner
- removes cements, tartar, flux, tissue and blood residues.
 - can be diluted 1:1 with water
 - can be used with or without ultrasound
 - very quick acting
 - should only be used in a glass container with lid

Item no.:	Unit:
702070	1 litre

SHERAWAX-EX

- Concentrate for boiling out wax
- especially developed for machines for boiling out waxes
 - dissolves wax from models and devices
 - very economic
 - fresh citric fragrance
 - biodegradable
 - recommended mixing ratio 1:100

Item no.:	Unit:
702230	1 litre
702231	5 litres



Cleaning Agents



SHERASONIC

- Environmentally friendly ultrasonic cleaner
- biodegradable
 - for laboratory, surgery, office and household
 - concentrate, can be diluted 1:10 with water
 - cleans all materials
 - especially effective
 - does not corrode metal surfaces

Item no.:	Unit:
702100	1 litre
702101	5 litres

SHERASON 925

- Ultra sonic cleaner
- for laboratory, surgery, office and household
 - concentrate, can be diluted 1:10 with water
 - cleans all materials
 - especially effective
 - does not corrode metal surfaces

Item no.:	Unit:
702050	1 litre
702051	5 litres



One for all

SHERASONIC is a concentrate which can be diluted ten times with water and cleans very effectively. You can use SHERASONIC not only in the ultrasonic bath, but also, as a universal cleaning agent – everything will be brightly cleansed in a very short time!





Skin Care



SHERACLEAN 50

Hand washing lotion for slight dirt

- mild cleansing and moisturising washing lotion
- with cosmetic detergent base material
- fresh fragrance of melon
- high quality moisturising agents provide a pleasant and soft feeling to the skin
- free of silicones, solvents and soap
- adjusted pH value of the skin
- dermatologically tested

Item no.:	Unit:
932112	5 Liter



SHERACLEAN 100

Cream hand wash

- neutral fragrance
- colour: vanilla
- mild and nurturing
- moisturising
- phosphate and formaldehyde-free
- pH-neutral
- biodegradable
- free of microplastics

Item no.:	Unit:
932202	10 Liter



SHERACLEAN 150

Cream hand wash for very dirty hands

- with natural scrubbing agents
- free of microplastics
- free of silicones, solvents and soap
- adjusted pH value of the skin, unperfumed

Item no.:	Unit:
932301	2,5 Liter
932302	5 Liter

PUMP for 2.5 litres bottle SHERACLEAN 150	Item no.:	Unit:
	992103	1 piece

SHERACARE

High-quality and rich skin care cream

- especially skin calming
- high lipid replenishing and moisturising effect
- containing high value care complex
- long-lasting effect
- quickly absorbed
- for all skin types
- dermatologically tested

Item no.:	Unit:
932410	50 ml airless dispenser



Skin Care



RED SABLE BRUSHES

Brushes for ceramic layering

- from fine, genuine red sable hair
- with a seamless silver ferrule

Item no.:	Unit:
946201 (size 1)	1 piece
946202 (size 2)	
946203 (size 3)	
946204 (size 4)	
946205 (size 5)	
946206 (size 6)	
946208 (size 8)	
946210 (size 10)	

OPAKER BRUSH

Kolinsky flat brush

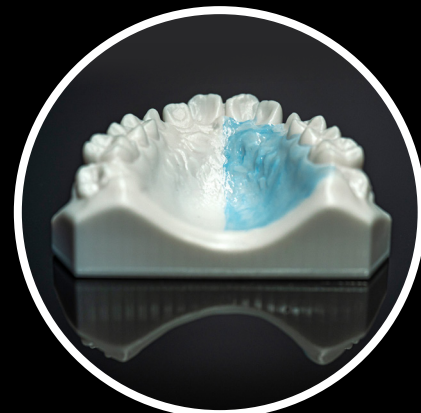
Item no.:	Unit:
946302	1 piece



SHERAdigital

Everyone is talking about CAD/CAM. We have placed a special focus on the rapid advance of 3D printing. Additive processes in combination with clever ideas and strategies – that is the heart of our SHERAdigital series. We do not limit ourselves to the introduction of excellent printer technology in your laboratory. We keep an eye on post-processing.

We also develop software solutions such as our model builder SHERAeasy-model. The standardized processes and an intuitive user interface, SHERAeasy-model makes it quick and easy to create optimal print data sets. Our add-ons "One Click", xSNAP or KFO (orthodontics) are making SHERAeasy-model to the game changer in your digital work preparation. With SHERAeasy-base, the standalone software for 3D printing of individual trays up to bite registrations, or the data set for SHERAprint-plate, we are offering helpful tools for your digital workflow.





Printing





SHERAprint- the right model for everyone

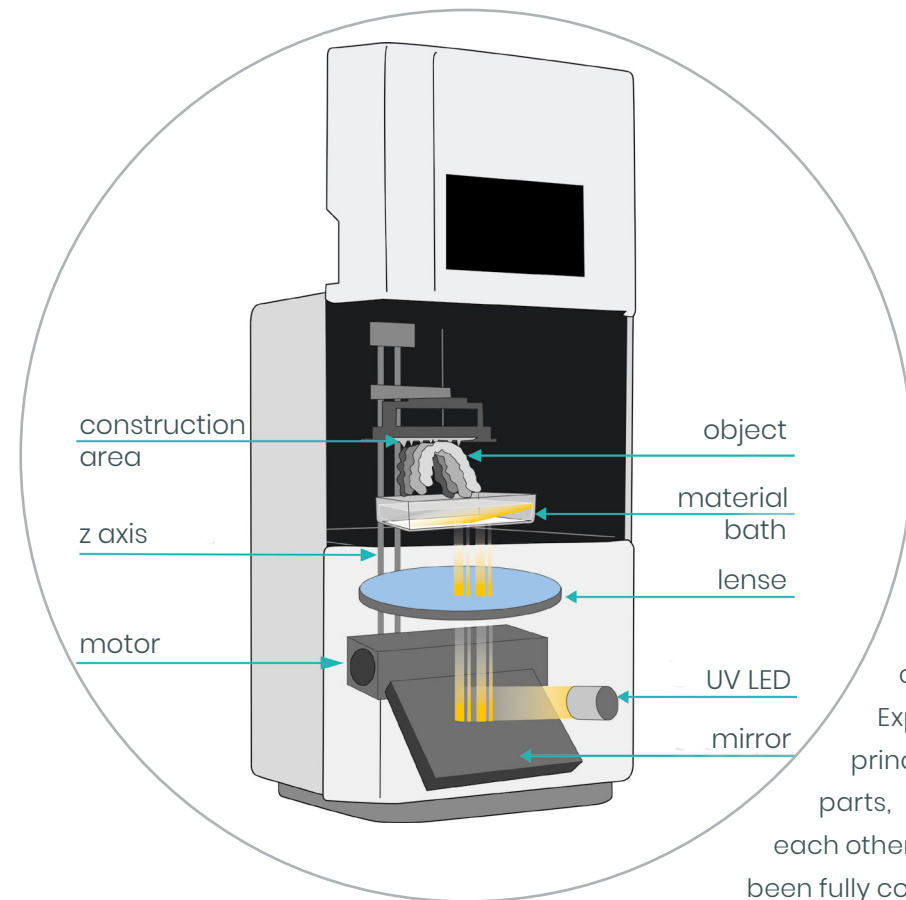
With SHERAprint you have a coordinated and sophisticated system which offers a maximum of precision as well as process reliability. It is very fast and technically perfected for dentistry. 3D printers from SHERA are available in three versions - from the entry-level model to the industrial version. These are based on Rapid Shape equipment technology, a Swabian machine manufacturer bringing a world of experience in additive manufacturing, with whom we combined both profound knowledge and our decades of experience in dental technology.

A lot of SHERA know-how, especially in the field of material competence, is implemented into the SHERAprint system. This allows users to print precise and reliable results from day one, as print parameters are already pre-set. This process reliability is a must have, especially when processing medical devices.





3D printer



What is the secret? Impressive technology with a smart light concept

Inside the printers of the SHERAprint series, a multitude of tiny mirrors guide the LED light to the areas of the construction platform that are to be cured. Exposure according to the 'black-white' principle causes the resin to cure at the desired parts, whereby the polymers quickly bond to each other, layer by layer, until the printed object has been fully constructed.

The SHERAprint software also calculates the areas between the individual print layers and adjusts the transitions accordingly. As a result, perfect transitions between individual layers, optimised surfaces and precise results are ensured.

Force Feedback Technology for precision

The core of the SHERAprint range is the patented Force Feedback Technology, allowing the printer to consistently operate at maximum speed and with highest possible form stability. The SHERAprint operates on solid and thin print areas with differing peel strength. For each layer that is to be polymerised, the printer's software calculates the tensile force that is needed to control the construction platform.

If the cross-section of the surface to be exposed is rather small, less pulling force is applied. If the cross-section is larger, more pulling force is required. Thanks to the Force Feedback Technology, the detachment of the printing object from the bath is recognized. The printer immediately controls the next layer. Other printers without Force Feedback Technology work much slower.

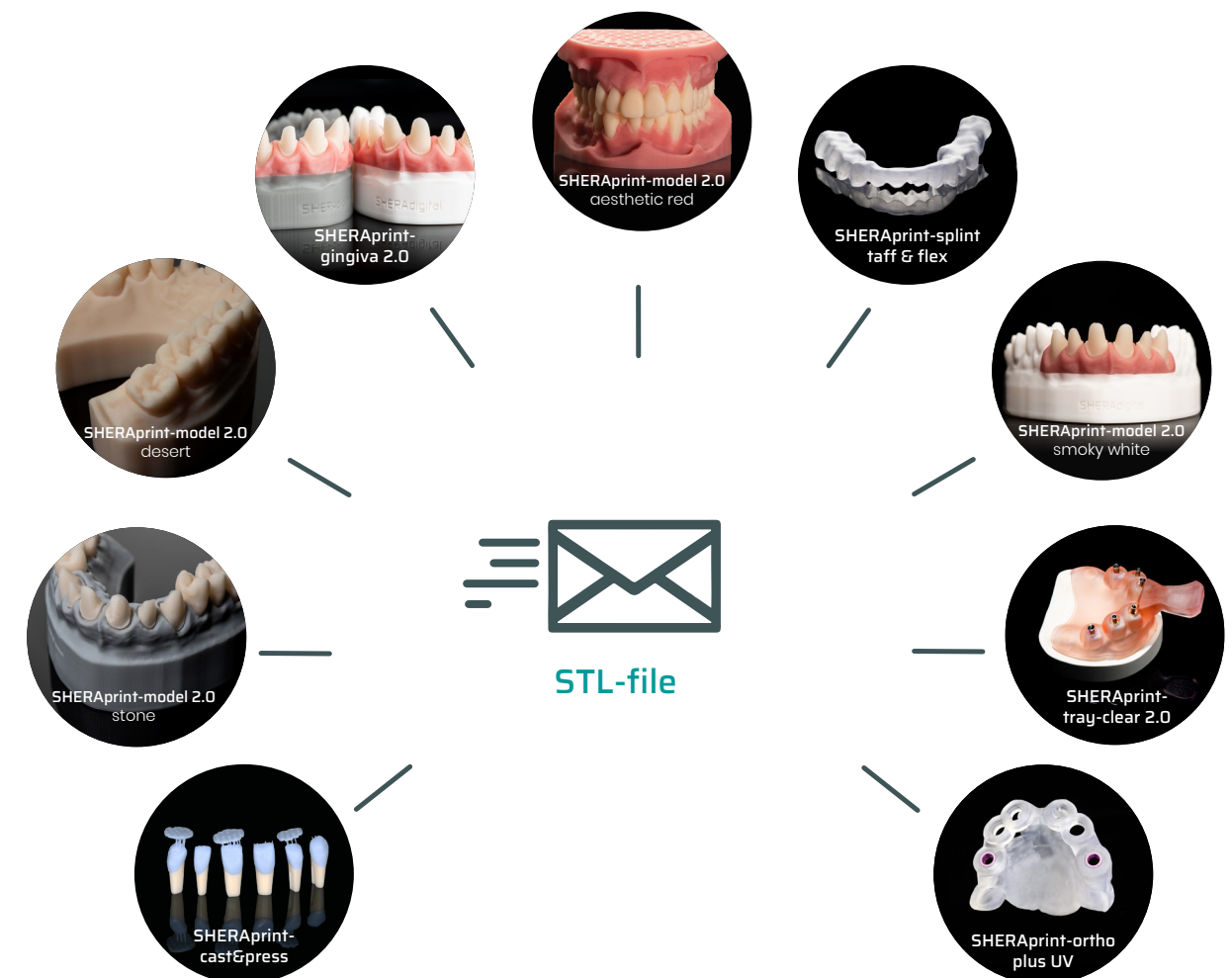


3D printer

Integrate the SHERAprint into your digital workflow - print precision!

Just send a stl dataset to your SHERAprint printer. The SHERAprint software slices the dental work into individual, ultra-thin layers, and generates the print job. You can accept open STL files from any system you like, irrespective of the application or method you have used to scan or design your work. Please note: Whatever you

print, the objects must have labial, occlusal or basal positioning on the supports. The printing parameters are optimally adjusted to each material - for highest precision of the printing results.





SHERAprint 20 pro

3D printer

- DLP process, can be integrated into open digital workflow
- Patented Force Feedback technology (optional)
- RFID material recognition
- Heated pressure chamber
- Software wizards and tutorial for easier operation
- Certified auto-calibration system
- Including NetFabb software and SHERA material library*
- Made in Germany

Technical data:	
Installation space:	133 x 75 x 115 mm
Resolution:	HD 1920 x 1080 Pixel, Full HD
Native pixels:	± 34 µm
Wavelength:	385 nm
Light source:	UV-LED Beamer
Dimensions:	334 x 544 x 357 mm (B x H x T)
Connections:	WLAN, Ethernet, USB
Operation:	7" Touch-Screen
Item no.:	SD104032

* Further parameters for other materials manufacturers are available on request.





3D printer

SHERAprint 30 pro

3D printer

- DLP process, can be integrated into open digital workflow
- patented Force Feedback technology
- RFID material recognition
- chamber heating up to 35°C
- build volume (LxWxH): 192 x 108 x 115 mm
- integrated camera for remote process control
- certified auto-calibration system
- including RS print studio software and SHERA material library*
- made in Germany

Technical data:	
Installation space:	192 x 108 x 115 mm
Resolution:	4 K
Native pixels:	± 25 µm
Wavelength:	385 nm
Light source:	UV-LED Beamer
Dimensions:	480 x 690 x 410 mm (W x H x D)
Connections:	WLAN, Ethernet, USB
Operation:	10" Touch-Screen
Item no.:	SD104033



* Further parameters for other materials manufacturers are available on request.



SHERAprint 50

3D printer

- DLP process, can be integrated into open digital workflow
- Patented Force Feedback technology
- RFID material recognition
- For series production
- Continuous automatic printing of up to 8 jobs in succession
- Automatic bonnet opening via foot sensor
- Automatic material replenishment
- Automatic separation of printed objects (ASM – Automatic separation module)
- Heated pressurised chamber up to 35°C
- Certified auto-calibration system
- incl. NetFabb software and SHERA material library*
- Made in Germany

Technical data:	
Installation space:	231 x 130 x 100 mm (without ASM 300 mm)
Resolution:	3840 x 2160 pixels, 4 K
Native pixels:	± 30 µm
Wavelength:	385 nm
Light source:	4 K projector
Dimensions:	600 x 1660 x 570 mm (W x H x D)
Connections:	WLAN, Ethernet, USB
Operation:	10" Touch-Screen
Item no.:	SD104030

* Further parameters for other materials manufacturers are available on request.





Post-processing



auto-
mated!



SHERAprint-cure pro

- Light-curing unit
- automated curing in 6 - 10 minutes
 - perfectly adapted to material and indication
 - with vacuum function (no protective gas required)
 - validated workflow
 - homogeneous 360° curing at the push of a button
 - UV-A and UV-B
 - touch display control
 - process documentation

SHERAprint-wash pro

- Cleaning and drying unit
- cleaning in 6 - 8 minutes at the touch of a button
 - clean handling of printing resin residues
 - no odour formation
 - simple and certified workflow
 - saves cleaning fluid
 - touch display control

Volume curing chamber (l x w x h):	179 x 117 x 102 mm
External dimensions (l x w x h)	419 x 243 x 269 mm
Media:	WLAN / LAN
Item no.:	SD104602

Volume curing chamber (l x w x h):	119 x 160 x 99 mm
External dimensions (l x w x h) :	
without bottle holder	464 x 235 x 270 mm
with bottle holder and cover	464 x 344 x 309 mm
Media:	WLAN / LAN
Item no.:	SD104701



Post-processing



SHERAprint-cone

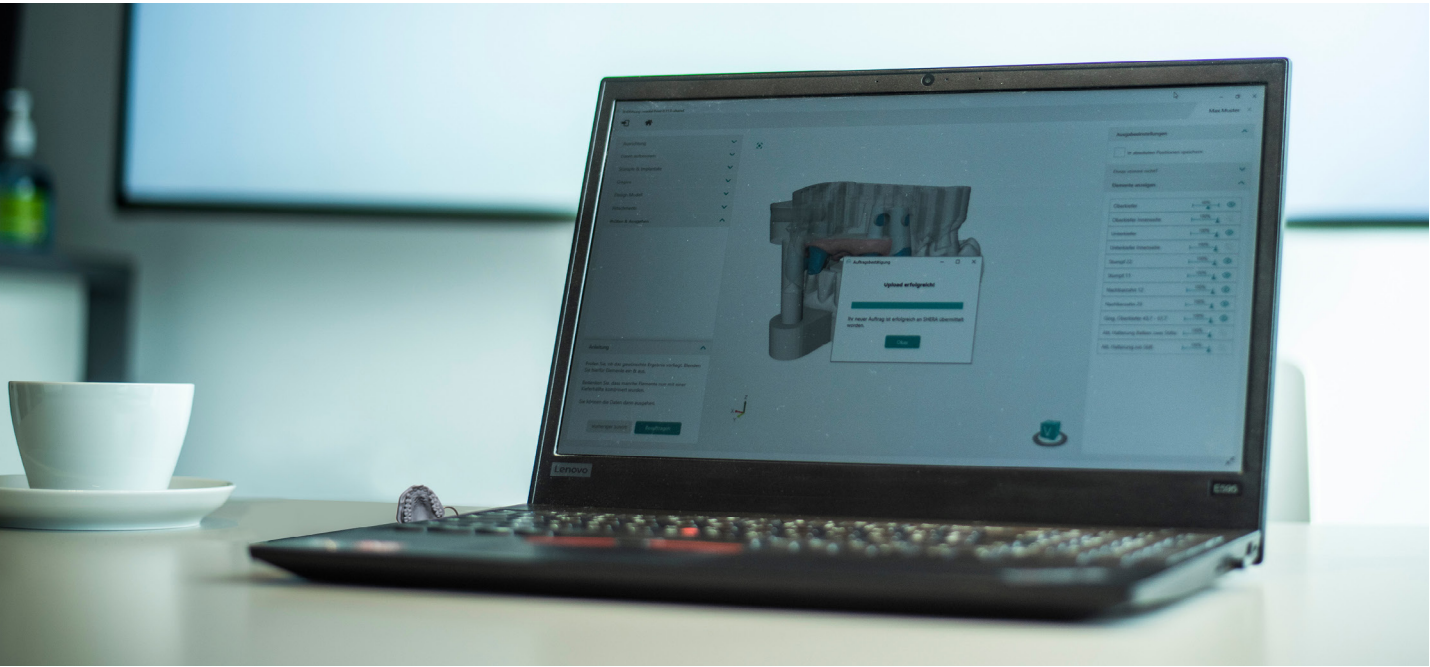
- Digital die shape
- digital version of the die in the alveolar model
 - can be easily removed and precisely repositioned
 - conical die shape
 - with pelvic axis as rotation protection
 - perfect fit in the alveola
 - with vestibular control window in order to check the fit of the die
 - further information regarding SHERAeasy-model can be found on www.shera.de or on the following pages

patented





SHERAeasy-model



SHERAeasy-model

CAD software for dental technology

Game changer for the digital plastering room:

- simple and intuitive to operate
- step-by-step through the workflow
- undo function and check for reasonableness
- automated processes
- saves a lot of time - for more efficient work

Fast CAD software for designing models:

- available in three versions
- optimally applied prep boundaries
- stump detection at a click
- patented die geometry SHERAprint Cone included
- extensive implant library
- model data can be exported / saved locally*.
- expandable with additional parameters and model materials*

* included in the full version



SHERAeasy-model

SHERAeasy-model	print	full
Intraoral scan data, design order and material selection or upload finished designs for printing at SHERA	X	X
Design your own model, upload for printing at SHERA (harmonised parameters, secure workflow)	X	X
Design your own model, model data can be saved locally, Open for any other 3D printing workflow		X

Item no.:	
SDI08520	SHERAeasy-model full Software and right of use
SDI08540	Add-on xSnap für SHERAeasy-model
SDI08541	Add-on One-Click für SHERAeasy-model
SDI08542	Add-on KFO für SHERAeasy-model
SDI08543	Add-on SAM für SHERAeasy-model
SDI08544	Add-on Fixed Die für SHERAeasy-model
SDI08545	Add-on Print & Click für SHERAeasy-model

Tutorials:

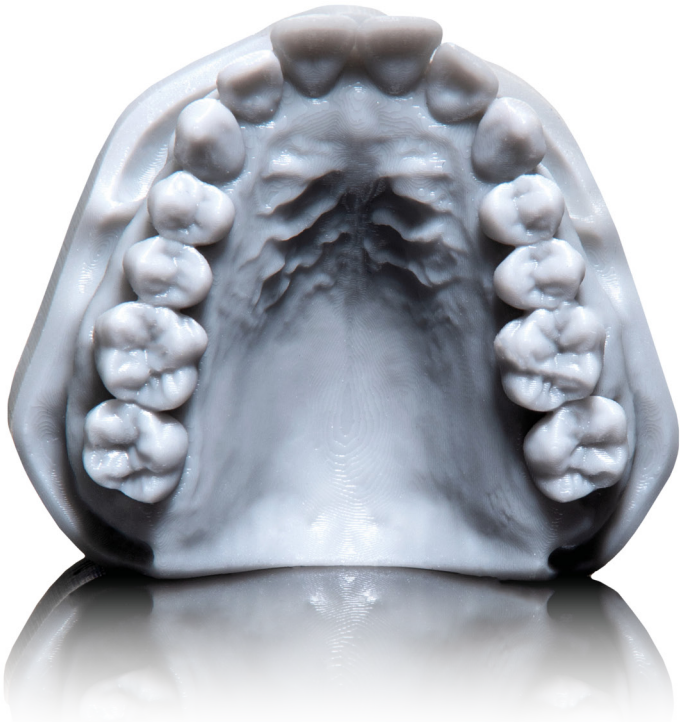
Guido Sieker from the SHERAdigital team will guide you through our new CAD software SHERAeasy-model in an understandable and detailed way. Once from front to back in one piece or in short and crisp "tidbits" on the individual work steps - just as you like.

Click or scan here
for the tutorials



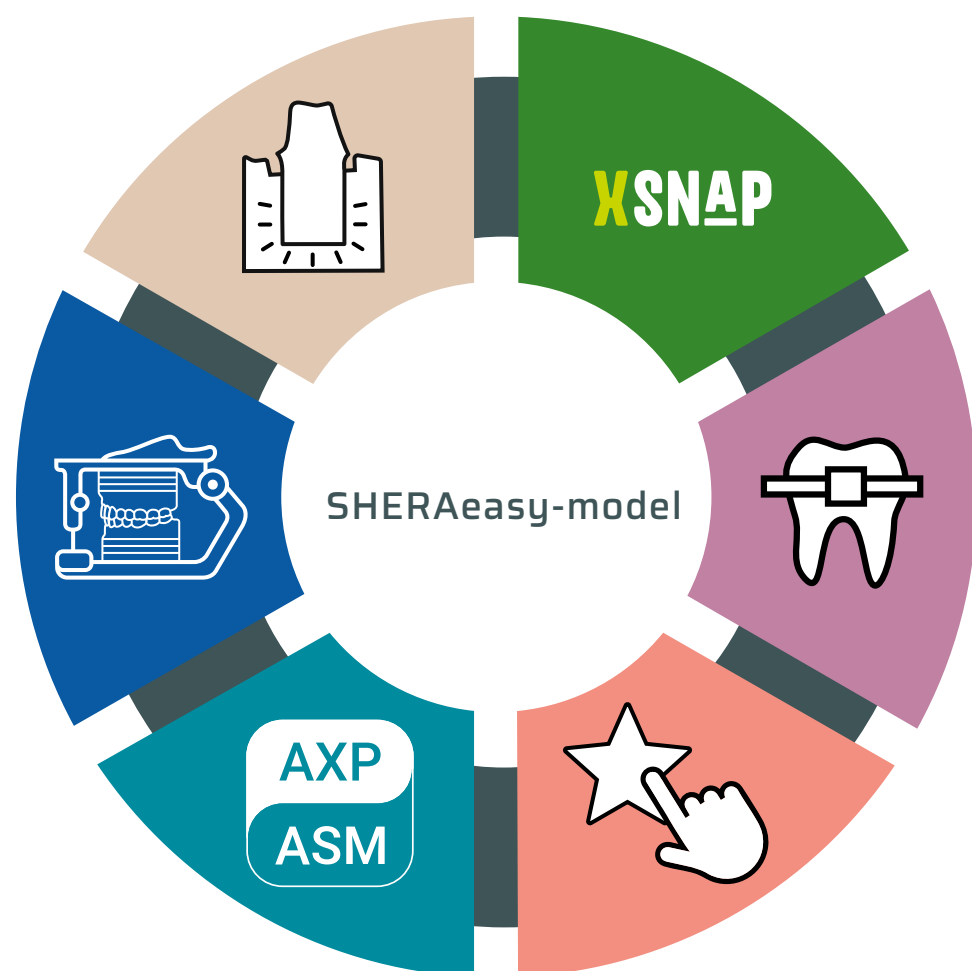
System requirements:

- WINDOWS 10
- 64 BIT Processor
- DirectX 11 supported
- min. 8 GB RAM



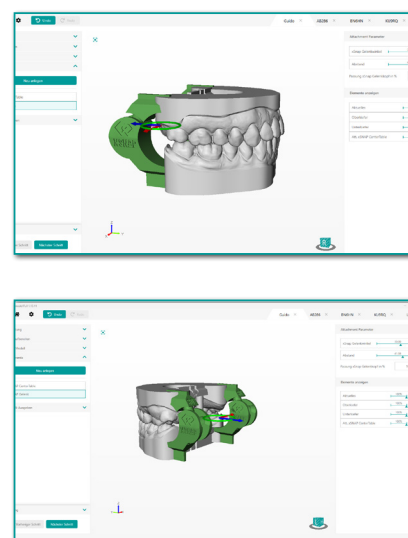


ADD-ONS - MORE OPPORTUNITIES FOR YOU!



ADD-ON XSNAP®

xSNAP® is a 3D ball-and-socket joint system designed for opening, closing, protrusion, laterotrusion and mediotrusion movements. It is compatible with partial and full models, offers eight condylar path inclinations (10°–45°, preset to 30°) and two incisal discs that can be positioned intraorally. Selectable as an attachment directly in SHERAeasy-model, the system is printed as part of the model and enables dynamic occlusal checking without the need for additional tools.



ADD-ON SAM

Transfer your designed models directly from SHERAeasy-model to SAM's AxioPrisa (AXP) or AxioSnapMount (ASM) for digital articulation – either using the facebow method or the mean value method. The models are optimised for 3D printing, including the familiar 'honeycomb fill method'. Die and master models can be articulated directly alongside them.

ADD-ON KFO (ORTHODONTICS)

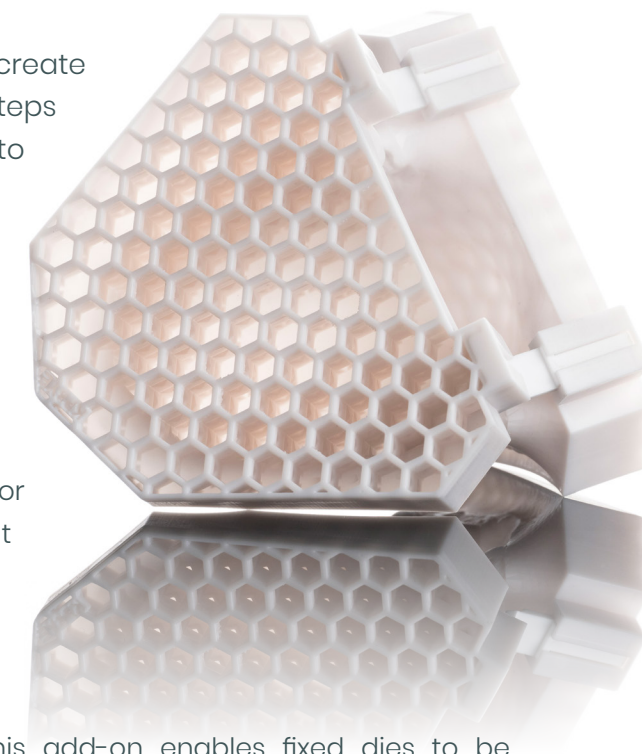
With this add-on for SHERAeasy-model, you can create flexible, 3D-printable orthodontic models in just five steps – from diagnostic and planning models right through to working models. The software checks your input, alerts you to errors and allows you to go back in the workflow at any time. Brackets for Dr Hinz's orthodontic connectors can also be attached to the models.

ADD-ON ONE-CLICK

Just one click is all it takes to create finished designs for situational, occlusal and control models. Subsequent adjustments can be made at any time.

ADD-ON FIXED DIE

In addition to the tried-and-tested SHERAprint cone, this add-on enables fixed dies to be created in the model. They are defined at the preparation margin as usual, but remain firmly attached during output – a circular exposure makes it easier to check the marginal gap.

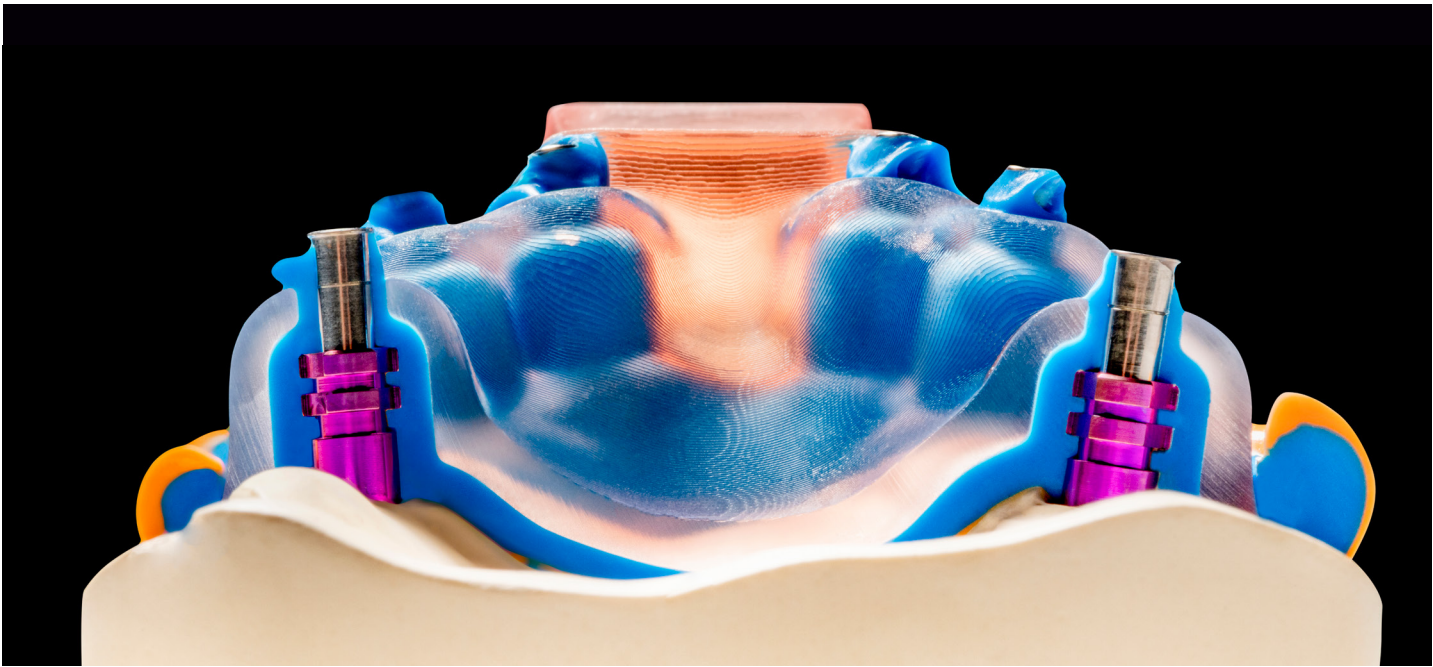


ADD-ON PRINT&CLICK

artex® print&click enables plaster-free articulation directly from SHERAeasy-model. Developed in collaboration with Amann Girrbach, the model can be processed directly without any changes to the usual design workflow – more quickly and using less material than traditional plaster mounting.



SHERAeasy-base



SHERAeasy-base

SHERAeasy-base
Stand-alone software for 3D printing custom trays up to bite registrations open for the import of scan files (STL, PLY and OBJ)
powered by Jürgen Wahlmann

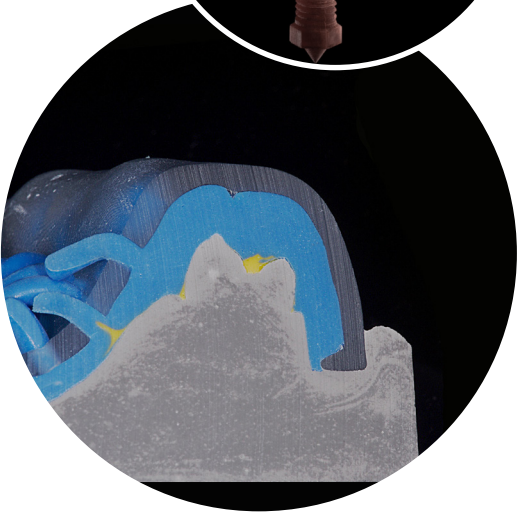
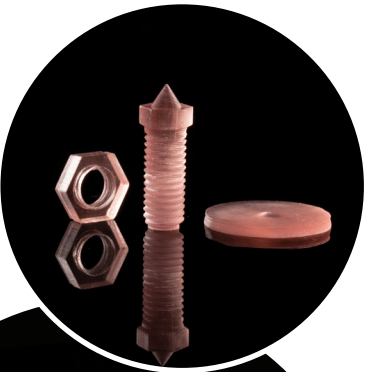
- Trays:
- synchronised to properties of the impression material (e.g. flow properties and hardness) as well as to the impression technique
 - material library with 11 different possible combinations, continuously being developed
 - parameters of the most common processes like monophasic, double mix and correction impressions are stored
 - additional brim is automatically created
 - for trays giving optimised compression and even layer of the impression material
 - economic as it reduces impression material
 - process reliability already whilst taking the impression
 - facilitates the preparation of custom tray handles, e.g. with customer logo
 - custom tray handles with integrated application of several face bow systems also available



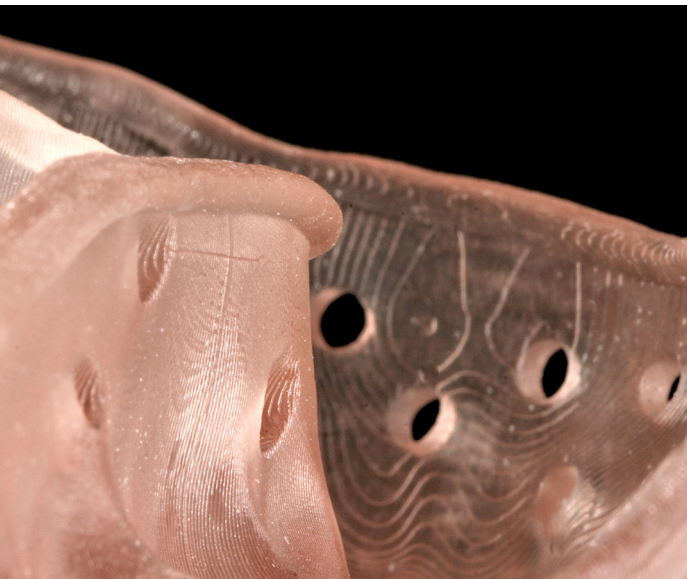
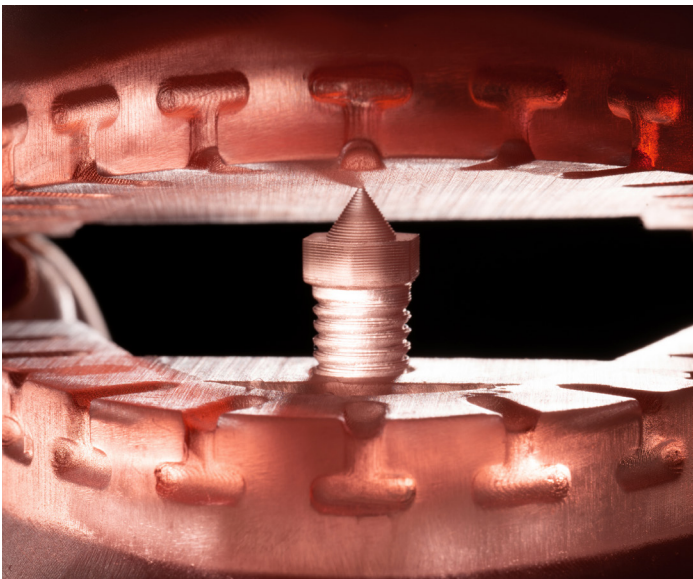
SHERAeasy-base

- For occlusal dimensions
- quickly and individually created – automatically positioned to the occlusion level
 - occlusion level: given distance to the vestibula fold, scroll-able and tilt-able
 - occlusal level can be defined via spline (dotted line)
 - adjustable occlusion level and retentions for wax

- For incisal pin records as an additional add-on
- STL datasets for all required components for creation of an incisal pin record
 - determination of the jaw relation with completely in 3D printing produced records
 - designed for all indications of fully or partially toothed up to the toothless jaw
 - STL set consists of support pin with thread, counter nut, centering plates and a rotary tool, additional import data for registration plate and screw box
 - design quickly and individually – automatically aligned at the occlusion level
 - for precise and reliable incisal pin records



Item no.:	Description:
SDI08400	SHERAeasy-base, Stand-alone software





Print-it @shera!

We print for you.

We see ourselves as a service partner for your laboratory. Our first concern is to support you in a way that suits you and to your desire. We print with the highest quality on one of the currently most precise and quickest DLP printers available.

Just send us the final design, of the job to be printed, as an open stl file. All design parameters can be found in the download area on www.shera.de. We willingly can also take care of the design for you on the basis of your scan data based on a lump sum. Kindly state your customer number and laboratory name. We will check your data and create the printing job. In case we see a need for optimisation regarding the design, we will definitely confer with you. On request, we can print the suitable gingiva and imprint your ID tag. With SHERAprint you have a coordinated and sophisticated system that offers the highest degree of precision and process reliability.



Send stl files to
export@shera.de via
wettransfer.com



Check files and/or
design



Process printing job



Quality control
and dispatch



Implant model	Die model	Further print offers
Models available in colours desert, stone, aesthetic red, smoky white	Models available in colours desert, stone, aesthetic red, smoky white	
 Model quadrant incl. 1 implant hole	 Model quadrant incl. 1 preparation	 Orthodontic model with base
 Model quadrant (opposing jaw)	 Model quadrant (opposing jaw)	 SHERAprint-plate (additionally to the model per jaw)
 Full arch incl. 1 implant hole	 Full arch incl. 1 preparation	 Surgical guide (without sleeves)
 Full arch (opposing jaw)	 Full arch (opposing jaw)	 Individual tray / bite registration
 Additional implant hole	 Additional removable die	 Gothic arch/support pin registration
 Gingiva mask, Quantity per unit	 Gingiva mask, Quantity per unit	 ID-tag
 two-colour printing model/stump (per patient case)	 two-colour printing model/stump (per patient case)	 Construction/design service from 5 elements per jaw
		 Control model partial jaw (e.g. for telescopic works)

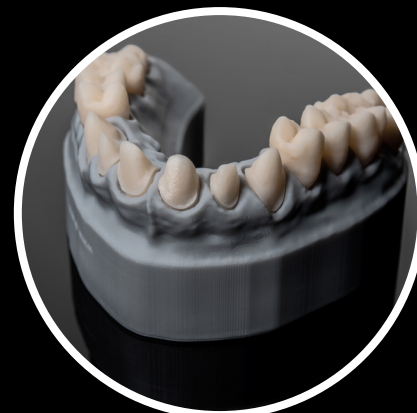
Prices do not include shipping costs or sales tax.

*Minimum thickness for SHERAprint-splint flex: 1.0 mm; minimum thickness for SHERAprint-splint taff: 0.8 mm



SHERAprint materials

All SHERAprint materials are high-quality, light-curing resins specially designed for 3D printing in digital light processing (DLP). Our materials are carefully manufactured and tested. We have determined the optimum printing parameters for each material and adjusted them to 3D printing with SHERAprint. This means that we provide you with process reliability to match the material and the opportunity to get started straight away without having to go through the tedious process of determining your own parameters. For precise and reliable results right from the start.





SHERAprint-model 2.0

- Light-curing 3D printing resin
- for the production of high-precision die models for crowns, bridges, veneers and inlays
 - for model casting, splint and aligner models
 - for implant models as well as for situation, wax-up and mock-up models
 - sharp textures
 - vivid contours
 - scannable surface
 - colour identical with SHERAprint-gingiva 2.0
 - free of TPO

OUR RECOMMENDATION:

The new TPO free printing resins offer the same quality as the tried-and-tested SHERAprint-model materials – without compromising on colour accuracy, feel or precision. For first-class results at the highest aesthetic level.

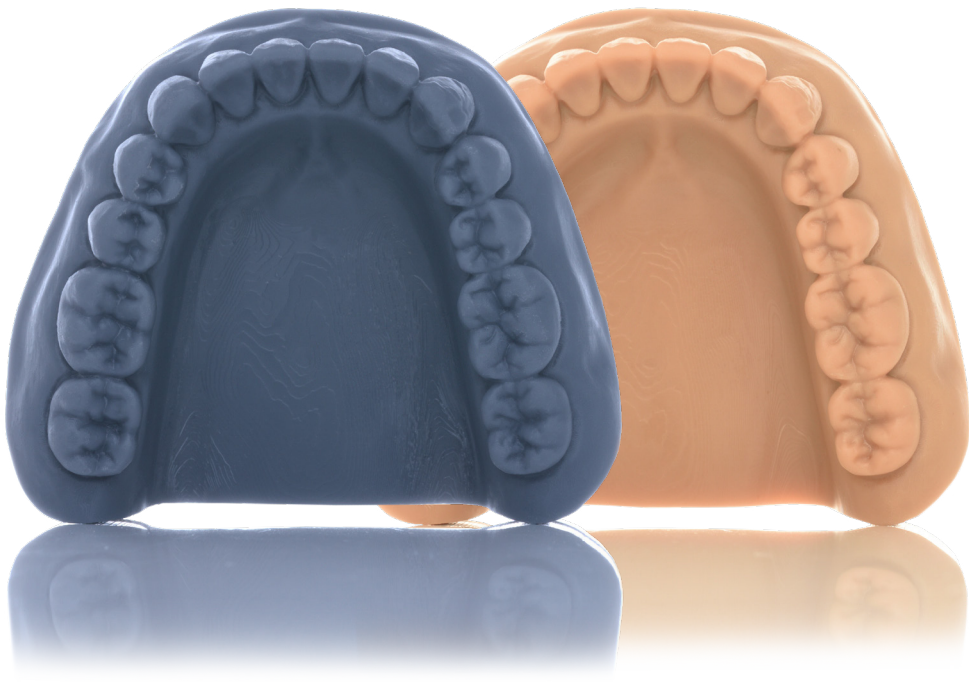
SHERAprint-model 2.0				
Colour:	desert	stone	aesthetic red	smoky white
Layer thickness:	50 µm and 100 µm	50 µm and 100 µm	50 µm	50 µm and 100 µm
Wave length:	385 nm and 405 nm	385 nm and 405 nm	385 nm and 405 nm	385 nm and 405 nm
Content:	1000 g	1000 g	1000 g	1000 g
Item no.:	SD400430-10	SD400430-22	SD400430-52	SD400430-72



SHERAprint-model plaster

- Light-curing 3d printing resin
- for the production of high-precision 3D-printed dental models with a plaster-like feel and appearance
 - suitable for crowns, bridges, veneers, and inlays; for model casting, splint and aligner models; for implant models as well as for situation, wax-up and mock-up models
 - high-resolution textures
 - TPO-free

SHERAprint-model plaster		
Colour:	golden brown	grey
Layer thickness:	50 µm	50 µm
Wave length:	385 nm & 405 nm	385 nm & 405 nm
Content:	1000 g	1000 g
Item no.:	SD400440-18	SD400440-22



SHERAprint-model LCD

- Light-curing 3d printing resin
- for the production of custom 3D-printed dental models
 - developed for 3D printers using LCD technology
 - optimised for printing processes using a wavelength of 405 nm
 - TPO-free

SHERAprint-model LCD		
Colour:	brown	grey
Layer thickness:	50 µm & 100 µm	50 µm & 100 µm
Wave length:	405 nm	405 nm
Content:	1000 g	1000 g
Item no.:	SD400500-18	SD400500-22



SHERAprint-gingiva 2.0

Light-curing 3D printing resin

- for the production of gingiva masks
- for aesthetically appealing works
- easy to grind
- material that stays soft
- colour identical with SHERAprint-model 2.0 aesthetic red
- free of TPO

Technical data:	
Colour:	pink
Layer thickness:	100 µm
Wave length:	385 nm and 405 nm
Content:	500 g
Item no.:	SD400102

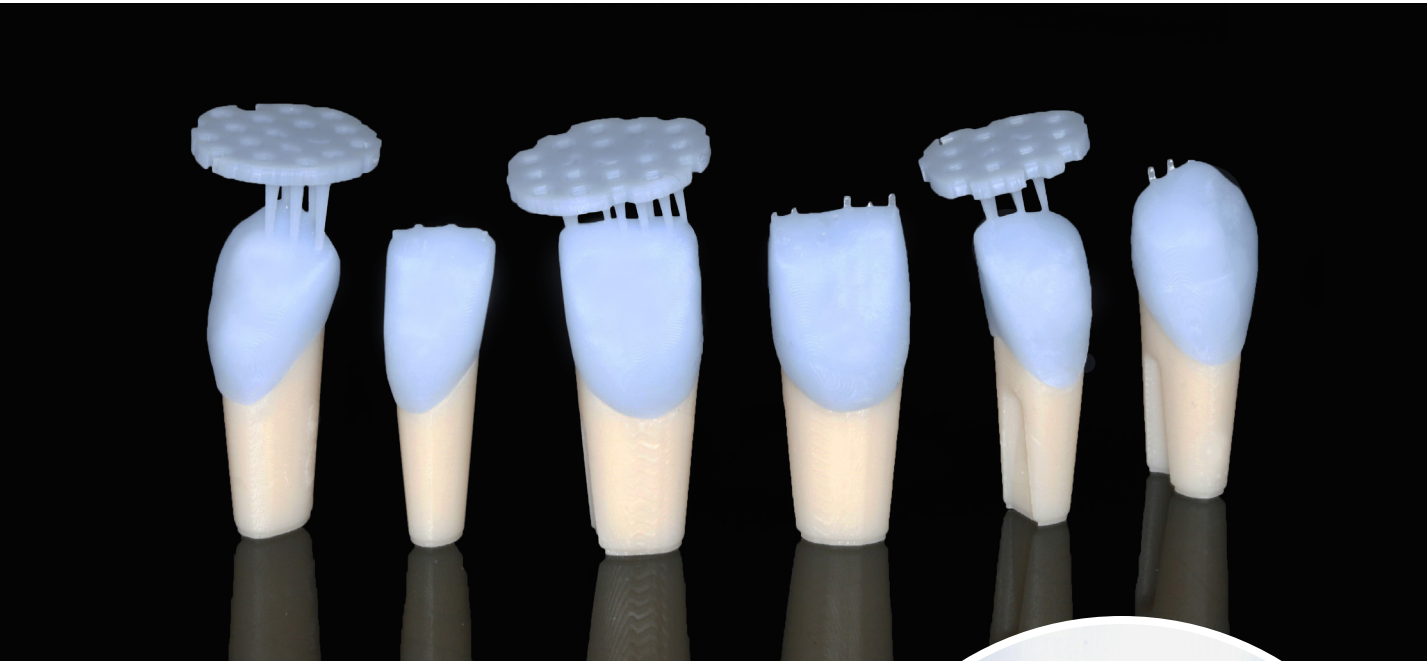


SHERAprint-tray clear 2.0

Light-curing 3D printing resin

- for the production of customised impression trays, bite registrations, transfer keys, incisal pin records
- can be used for all types of trays in combination with various impression materials
- biocompatible
- free of TPO
- MEDICAL DEVICE OF CLASS I*

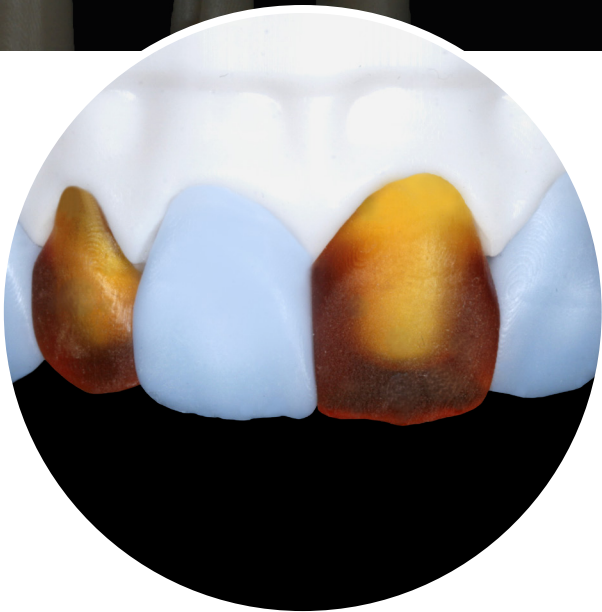
Technical data:	
Colour:	clear pink
Layer thickness:	150 µm
Wave length:	385 nm
Content:	1000 g
Item no.:	SD400141



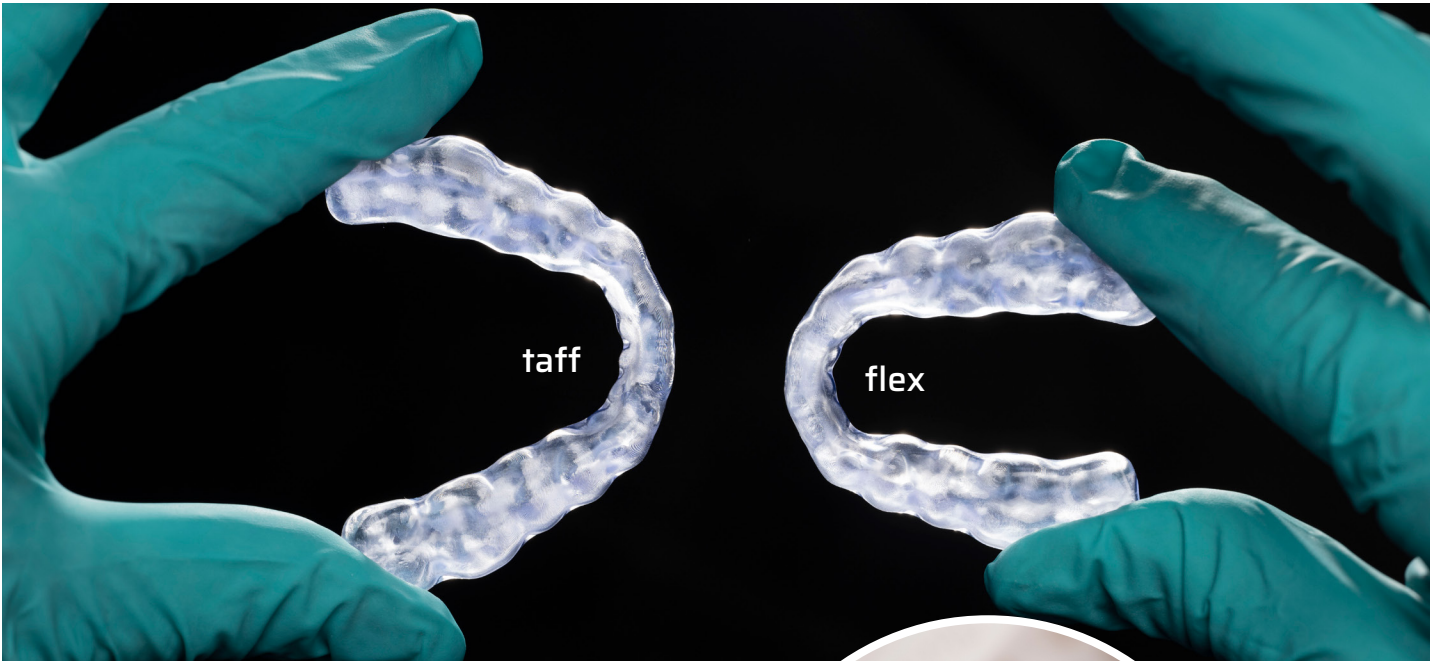
SHERAprint-cast&press

Light-curing 3D printing resin, residue free burnout

- for the high-precision production of model casting frameworks or detailed crown and bridge works
- for speed casting or conventional casting procedures
- for veneers, inlays or onlays made of pressable ceramic
- opaque, wax-like texture
- free of TPO
- We recommend: Casting with SHERAVEST-RP
Pressing with SHERAUNDER-PRESSURE



Technical data:	
Colour:	blue
Layer thickness:	50 µm
Wave length:	385 nm and 405 nm
Content:	1000 g
Item no.:	SD400094



SHERAprint-splint

Light-curing 3D printing resin

- for splints, repositioners, mouth- & nightguards
- high, tension-free wearing comfort, easy insertion and removal
- extreme impact strength, flexible and fracture-resistant
- easy to polish
- MMA-, THF-MA- and TPO-free, odour- and tasteless
- available in two levels of flexibility: taff & flex
- CERTIFIED AS MEDICAL DEVICE CLASS IIA*



Two levels of flexibility!

Technical data:		
SHERAprint-splint	taff	flex
Colour:	clear	clear
Layer thickness:	100 µm	100 µm
Wave length:	385 nm	385 nm
Content:	1000 g	1000 g
Item no.:	SD400350	SD400351

* medical devices are not available in every country. Please contact export@shera.de
www.shera.de



print materials



SHERAprint-ortho plus UV

Light-curing 3D printing resin

- for the production of base parts for orthodontic appliances, surgical guides and X-ray templates
- validated for autoclave sterilization according to EN ISO 17664
- very high mechanical stability
- MMA-free, tasteless, free of TPO
- CERTIFIED AS MEDICAL DEVICE CLASS IIA*

Technical data:

Colour:	clear
Layer thickness:	100 µm
Wave length:	385 nm
Content:	1000 g
Item no.:	SD400345



SHERAprint-set p1

Polishing set for 3D printing resin I Set

- high-gloss polishing in just a few steps
- contains various brushes and polishing paste for support removal and surface treatment up to high gloss
- for smooth, glossy surfaces in the shortest possible time
- all items can be reordered individually

Item no.:	Description:	Unit:
SD401030	SCOTCH BRITE HS 25 mm grob, Farbe brau	6 pieces
	SCOTCH BRITE HS 25 mm fein, Farbe violett	6 pieces
	BAUMWOLLSCHWABBEL 80 mm	1 piece
	BAUMWOLLSCHWABBEL HS 22 mm	6 pieces
	SHERALUX 711	100 g

SHERAiso-3d

Isolating agent for 3D printed resins

- clearly visible isolating area
- apply only once
- saves time and material
- also adheres to wax
- protects model from occlusal colour
- is water soluble and washable

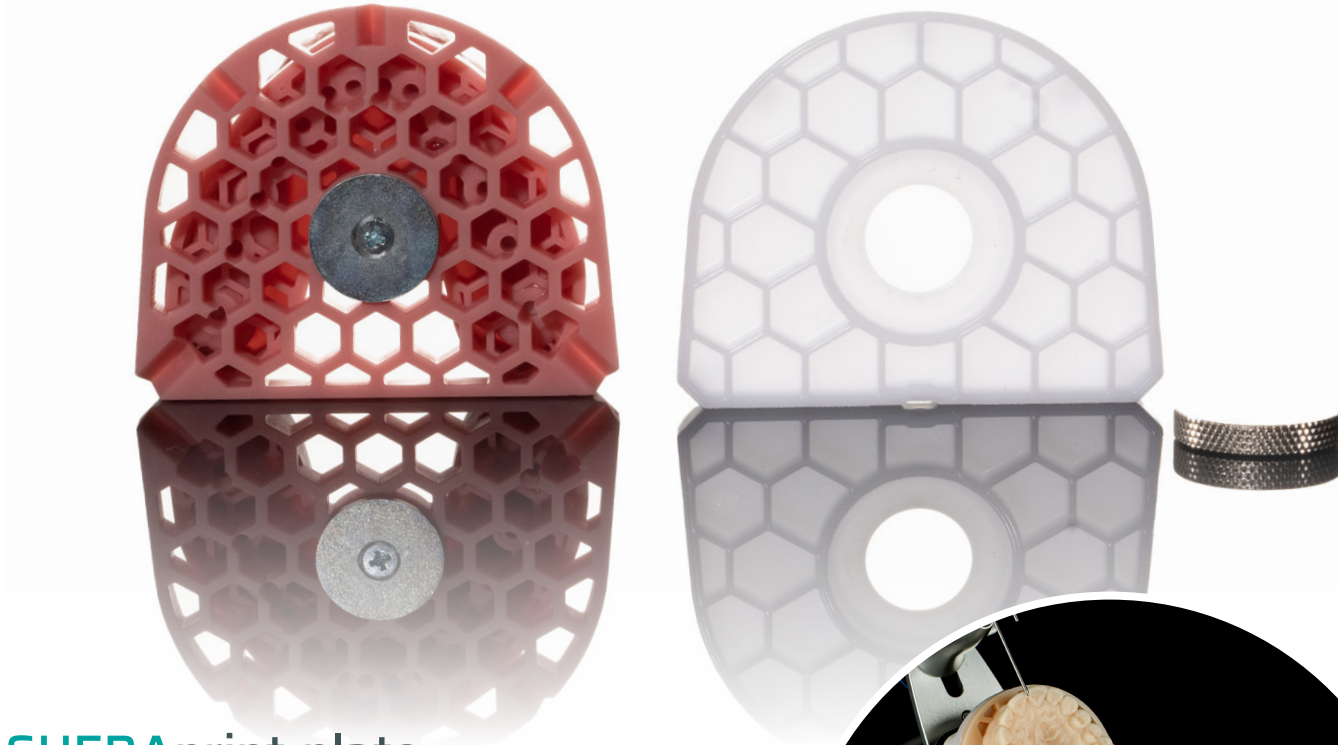
Item no.:	Unit:
SD401010	100 g bottle

* medical devices are not available in every country. Please contact export@shera.de

www.shera.de



print materials

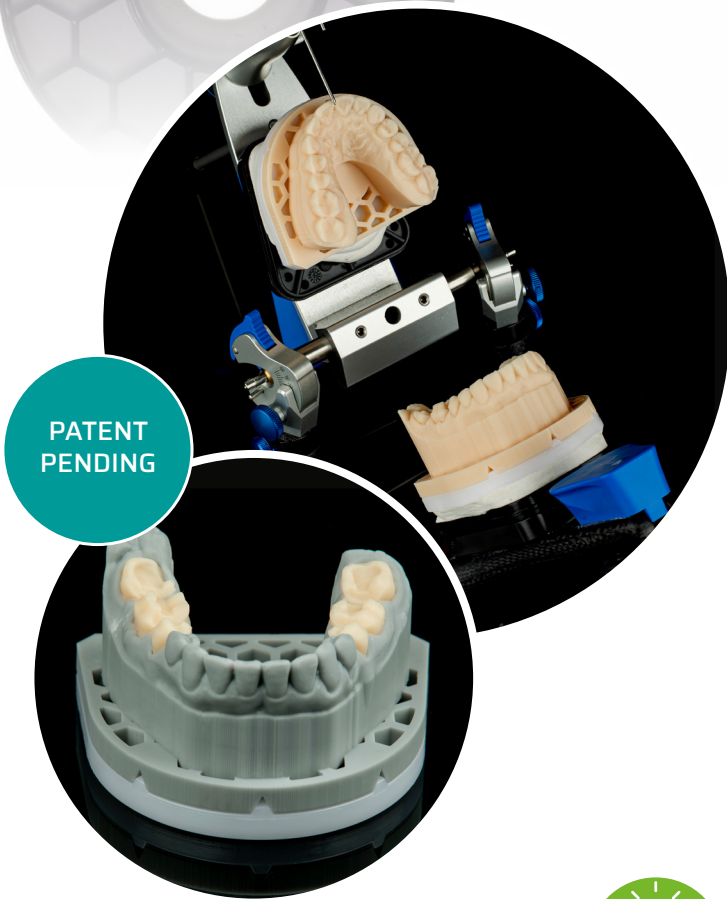


SHERAprint-plate

Articulation aid set for printed models

- articulate and remove models easily and exactly
- precise placing of the model in its original position every time
- stable hold and easy handling
- fits to every articulator
- set consists of data set for direct pressure of the base plate to the model, base plate, magnet, magnetic cup, adhesive disc and screw

Item no.:	Product:	Unit:
SD401091	SHERAprint-plate complete set	1 piece
SD401090	Articulating plates	10 pieces
SD401093	Neodym magnet, 14 x 3 mm	10 pieces
SD401094	Cup for magnet, flat 25 x 4,80 mm	10 pieces
SD401096	Adhesive discs	10 pieces
SD401097	M3 Counter head screws	10 pieces
SD401098	File in .stl formate	1 piece



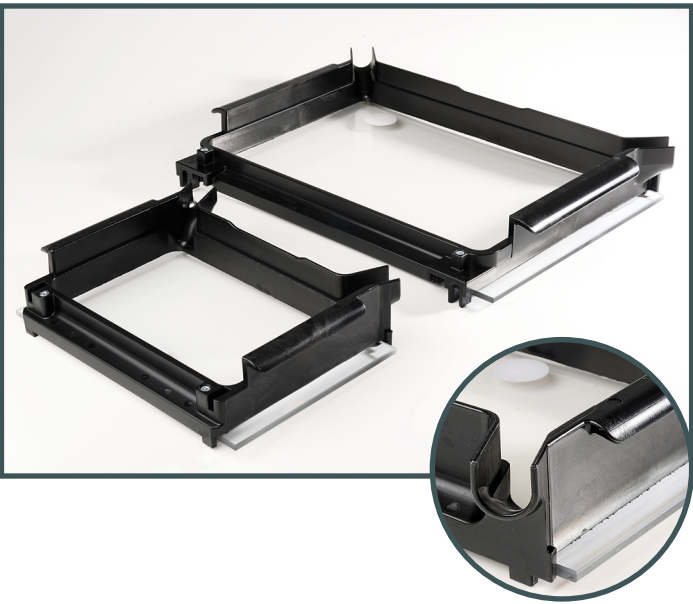
Customise your printing results with your own logo! Item no. SD401099



Accessories

We recommend using an individual material bath including lid for each printing material. This facilitates the handling and the quick change of the materials. Please

note that the material bath and the lid for the 3D printer SHERAprint 20 is different in size so that the lid does not fit on the larger bath.

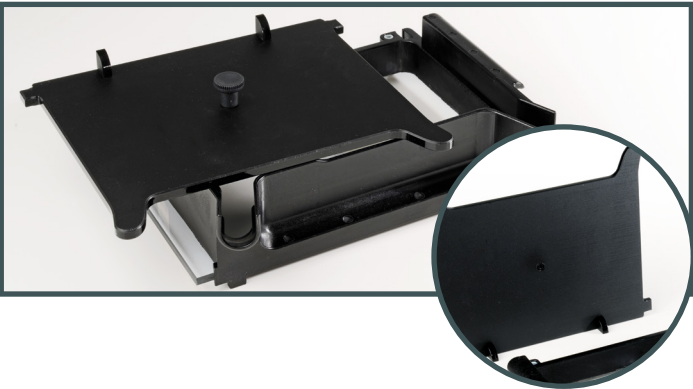


SHERAbath material tray

Item no.:	
SD109812	for SHERAprint 20 pro
SD109813	for SHERAprint 30/40
SD109815	for SHERAprint 30 pro
SD109814	for SHERAprint 50

SHERAbath material tray Crystal polish

Item no.:	
SD109842	for SHERAprint 20
SD109843	for SHERAprint 30 pro
SD109845	for SHERAprint 50



Lid for material tray

Item no.:	
SD109822	for SHERAprint 20
SD109823	for SHERAprint 30/30 pro/40/50

SHERAscanspray

- for optimal scan of the models
- for extraoral CAD/CAM application
 - very fine atomised spray
 - micro fine powder
 - prevents the reflection of surfaces
 - colour: white

Item no.:	Unit:
SD802000	200 ml spray can



Accessories



SHERAultra-p

Ultrasonic cleaner for 3D-printed resin objects

- for effective cleaning of 3D-printed works
- removes residual material before curing
- suitable for use in SHERAprint-wash
- RFID chip is used to monitor the cleaning process, automatic detection of the degree of saturation

Item no.:	Unit:
SD401000	800 ml bottle



SHERAclear-p

Special cleaner for SHERAprint material baths

- especially for the Teflon-coated material baths of the SHERAprint 3D printers
- for streak-free surfaces and flawless printing

Item no.:	Unit:
SD401001	500 ml bottle



SHERAultra-e

Ultrasonic cleaner for 3D-printed resin objects

- ready-to-use solution
- for cleaning 3D-printed objects before final hardening
- for use in ultrasonic cleaning devices
- suitable for 3D printing materials of all kinds
- low odour
- can be used 5 times longer than isopropanol
- Not validated for use in SHERAprint-wash pro
- Not suitable for cleaning medical devices

Item no.:	Unit:
SD401002	5 l canister



HAMA Lenspen

Cleaning pen for objects

- removes fine dust particles or fingerprints
- particularly long lasting

Item no.:	Unit:
SD109737	1 piece



SHERAtools

Radius milling tools

- for the best results from coarse grinding, sizing up to fine-tuning
- semi-circular rounded tool tip
- diameter of 2.0 to 0.3 mm
- large free grinding
- 0.3 mm are the best choice for fissures



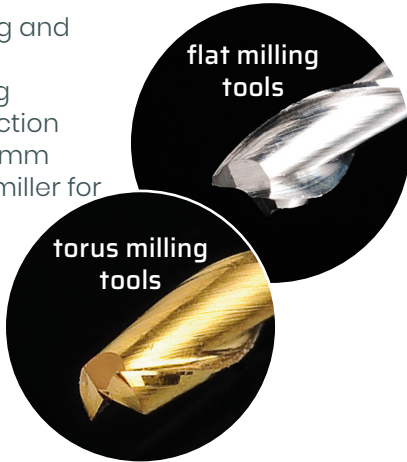
Single edged cutters for wax and resins

- single faceted cutting edge
- diameter of 2.5 to 1.0 mm
- flute for perfect transportation of lubricating material chippings
- very smooth surface at high feed rates thanks to the extremely sharp edge



Flat milling tools / torus milling tools

- for penetrative drilling and abutments
- double-edged milling tools with flat end section
- diameter of 1.2 to 0.5 mm
- designed as a torus miller for non-precious metals
- available with diamond coating for milling zirconium (fivefold service life)



Grinding points for glass ceramics

- grinding pin with diamond coating in different versions
- coarse-grained torus abrasive pin for coarse milling
- fine-grained torus abrasive pin the preparation of abutment geometries
- fine-grained radius grinder for finishing
- to avoid micro cracks, wear or breakage
- reduced thermal load
- increased durability of the tools



Application Areas



Coloured rings indicate the application areas of the milling tools.

zirconia	zirconia	composite	wax and acrylic	non-precious alloys	glass ceramic	universal
light blue	dark blue (diamond-coated)	yellow	silver	red	black	black

SHERAmill

Index of milling tools

	Ø	length	5x/5x-change VHF 51/ 52	dry/+ VHF K5/K5+	wet/+ VHF N4/N4+	Item no.
for zirconium oxide with special coating						
SHERAtool ZR1-40, radius milling tool	1.0	40	x	x		SD800034
SHERAtool ZR2-40, radius milling tool	2.0	40	x	x		SD800035
SHERAtool ZR1-35, radius milling tool	1.0	35				SD800004
SHERAtool ZR2-35, radius milling tool	2.0	35				SD800005
for zirconium with diamond coating						
SHERAtool ZRD06-40, radius milling tool	0.6	40	x	x		SD800132
SHERAtool ZRD1-40, radius milling tool	1.0	40	x	x		SD800134
SHERAtool ZRD2-40, radius milling tool	2.0	40	x	x		SD800135
SHERAtool F-ZRD12-40, flat milling tool	1.2	40	x	x		SD800137
for composites with special coating						
SHERAtool CFI-40, radius milling tool	1.0	40	x	x		SD800044
SHERAtool CF2-40, radius milling tool	2.0	40	x	x		SD800045
SHERAtool CFI-35, radius milling tool	1.0	35				SD800014
SHERAtool CF2-35, radius milling tool	2.0	35				SD800015
for wax and acrylics						
SHERAtool WPI-40, radius milling tool	1.0	40	x	x		SD800054
SHERAtool WP2-40, radius milling tool	2.0	40	x	x		SD800055
SHERAtool WPI-35, radius milling tool	1.0	35				SD800024
SHERAtool WP2-35, radius milling tool	2.0	35				SD800025
single edged for wax and acrylics						
SHERAtool WPS1-40, radius milling tool	1.0	40	x	x		SD800094
SHERAtool WPS2-40, radius milling tool	2.0	40	x	x		SD800095
SHERAtool F-WPS25-40, flat milling tool	2.5	40	x	x		SD800098
SHERAtool WPS1-35, radius milling tool	1.0	35			x	SD800084
SHERAtool WPS2-35, radius milling tool	2.0	35			x	SD800085
SHERAtool F-WPS25-35, flat milling tool	2.5	35			x	SD800088
for non-precious alloys						
SHERAtool EMF06-35, radius milling tool	0.6	35	x	x		SD800072
SHERAtool EMF1-35, radius milling tool	1.0	35	x	x		SD800074
SHERAtool EMF06-32, radius milling tool	1.2	35	x	x		SD800077
SHERAtool EMF1-32, radius milling tool	0.6	32			x	SD800062
SHERAtool EMF2-32, radius milling tool	1.0	32			x	SD800064
SHERAtool F-EMF12-32, Torusfräser	1.2	32			x	SD800067
for glass ceramic						
SHERAtool GK06-35, radius grinding point	0.6	35	x		x	SD800302
SHERAtool GK1-35, radius grinding point	1.0	35	x		x	SD800304
SHERAtool GK24-35, radius grinding point	2.4	35	x		x	SD800306
SHERAtool F-GK06-35, torus grinding point	0.6	35	x		x	SD800312
SHERAtool F-GK12-35, torus grinding point	1.2	35	x		x	SD800317
universal						
SHERAtool U03-40, radius milling tool	0.3	40	x	x		SD800110
SHERAtool F-U05-40, flat milling tool	0.5	40	x	x		SD800111
SHERAtool U06-40, radius milling tool	0.6	40	x	x		SD800112
SHERAtool F-U12-40, flat milling tool	1.2	40	x	x		SD800117
SHERAtool U03-35, radius milling tool	0.3	35			x	SD800100
SHERAtool F-U05-35, flat milling tool	0.5	35			x	SD800101
SHERAtool U06-35, radius milling tool	0.6	35			x	SD800102
SHERAtool F-U12-35, flat milling tool	1.2	35			x	SD800107





Merchandise





SHERAMERCHANDISE

For SHERA fans and anyone who wants to become one: SHERA offers a wide range of high-quality merchandise items. Stylish T-shirts and hoodies, useful accessories such as shopping baskets, daypacks or key rings – we have something to suit every taste.





T-Shirt "In-ZÄHNE-SETZER:IN"

Motiv IN ZÄHNE-SETZER:IN

- 100 % cotton, black
- regular cut
- individually packed

Item. No.:	size:
994123	size S
994124	size M
994125	size L
994126	size XL
994127	size XXL



T-Shirt HEAVY-METAL

Motive SHERAHEAVY-METAL

- 100 % cotton, black
- regular cut
- individually packed

Item no.:	size:
994114	Größe M
994115	Größe L



T-Shirt HARD-ROCK

Motive SHERAHARD-ROCK

- 100 % cotton, black
- regular cut
- individually packed

Item no.:	size:
994103	Größe S
994104	Größe M
994105	Größe L
994106	Größe XL
994107	Größe XXL





Merch



KEYCHAIN

Pendant dental model in mini format
– Key ring made of wire rope with screw cap

Item no.:	Description:
994420	SHERAprint-model desert
994421	SHERAprint-model stone
994422	SHERAprint-model smoky white

SHERAHARD-ROCK Shopper

Shopping basket SHERAHARD-ROCK made of polyester
– with aluminium frame and front pocket with zip fastener, foldable size approx. w 45 x h 25/45 x d 25 cm

Item no.:	Dimensions:
994601	ca. B 45 x H 25/45 x T 25 cm



Presentation model

Different sizes

Item no.:	size:
994404	Print Aesthetic XS
994405	Print Aesthetic M
994406	Print Aesthetic XXL



Merch



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Germany



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