

# Dental catalogue



SHERA. *The model.*



Dear customers,

You work hard to make sure that everything goes smoothly in the mouths of your customers by creating wonderful work in your dental laboratories. We would like to help you with your work by providing outstanding products, clever ideas and optimal workflows.

All our thoughts and efforts are dedicated to the craftsmanship produced by dental technicians. We develop, produce and distribute products for both traditional craftsmanship and digitally supported dental technology around the world. All our products are brought together in the SHERA dental catalogue. New additions include the new separating agent SHERAiso-3d and the new 3D printing resins SHERAprint-model desert and stone. In addition, there are new printers like the SHERAprint 50 as well as clever ideas like the SHERAprint-plate system. We make sure that all products fit into the SHERA workflow and complement each other in a meaningful way. We combine both classic and digitally supported dental technology under one roof – for more process reliability in every job.

With our innovations, bestsellers and your favourite products from SHERA, your laboratory will run smoothly. You can trust the reliable quality and the people at SHERA, who are glad to be there for you – providing advice and support, a willing ear and a deep commitment to your handicraft!



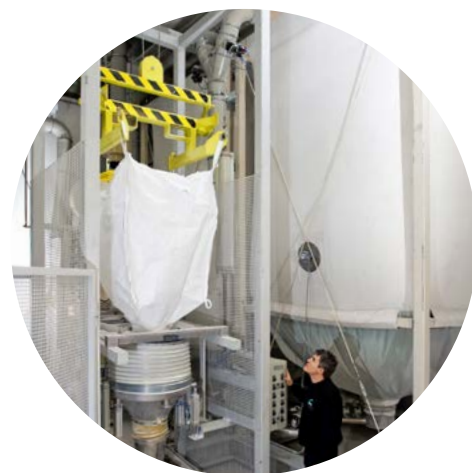
Jens Grill  
CEO





## Made by us with true pride

Here at SHERA, we produce 19 tons of dental stones and plasters, 5 tons of investment materials, one ton of silicones, many hectolitres of liquids, pastes and much more – every day.







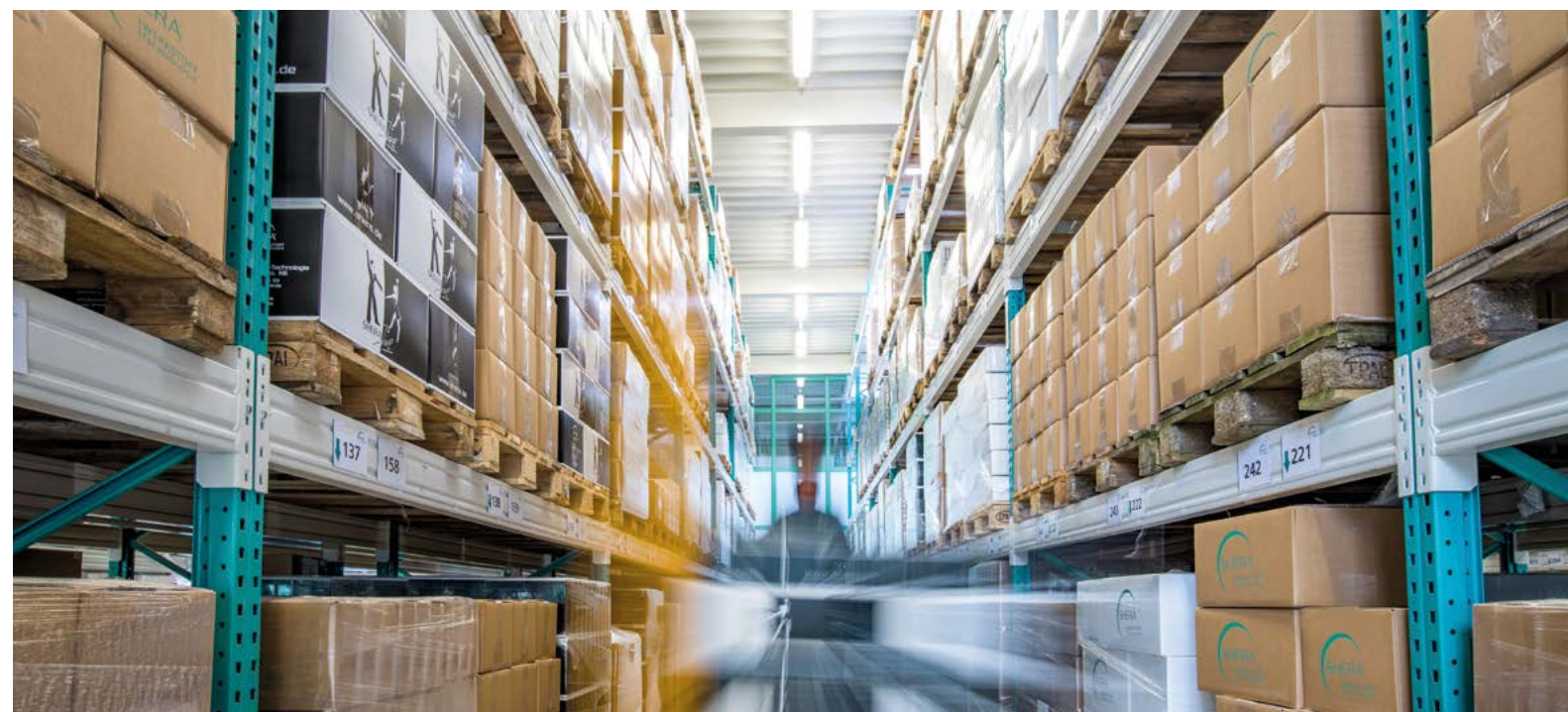
Our dedicated production and quality assurance teams know exactly where their responsibility lies in creating perfectly functioning products. They identify themselves with their 'babies' such as the super hard stone SHERAHARD-ROCK or the classic SHERAFINA®2000.



We are very proud of the meticulous work done by the people at SHERA – from the incoming inspection of raw materials, through production to comprehensive quality assurance.



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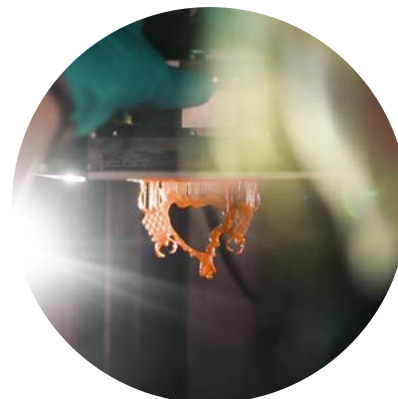




## SHERA Academy

Profit from our expertise

At our premises in Lemförde, near to Lake Dümmer, we offer a wide range of courses and workshops on fascinating dentistry topics. One focus lies on the digital workflow in dental technology, from the scan through to the perfect, printed implant model produced with SHERAprint. We also impress with our extensive expertise on the classic side, such as model production and telescope technology, or with the casting of printed frames.



## Follow us online - stay up to date

Follow us on Youtube, Facebook, Instagram and Pinterest, to constantly be up-to-date with SHERA. Visit us at [www.shera.de](http://www.shera.de) and find the latest user manuals for our products - also available to download - as well as mixing tables for investments and several practical tips for your everyday lab work.



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Silicones





## Stones & Plasters

As a market leader for dental stones and plasters, we attribute great importance to the quality while developing and producing. All SHERA stones and plasters are suitable for the use of silicone, alginate, polyether as well as hydrocolloid impressions and offer excellent technical properties such as:

- very fine-grained consistency
- excellent flow characteristics
- good thixotropic quality
- precise reproduction of details
- smooth, dense surfaces
- firm margins even around thin preparations
- easy processing: sawing, grinding, trimming without splintering
- consistent technical data

Our product range includes perfect stones and plasters for any kind of application: from implant model to presentation model, from CAD/CAM to opposing models. Altogether, we have more than 25 special stones and plasters for several applications in 27 different colours. Among them there are also the bestsellers SHERAHARD-ROCK and SHERAPURE.







# Stones Type 4

Modelling and die stones

## SHERA PURE

Super hard stone



easily readable · colour reduced  
non splintering · extreme hardness



### Recommended for:

Implant technique  
Sectioned models  
Master models  
Opposing models  
Static models

Item no.	Unit
101155-25 (light grey)	18 kg (6 x 3 kg)
101155-82 (creme white)	
101153-25 (light grey)	3 kg
101153-82 (creme white)	

Technical data	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm²)	310
Hardness after 24 hours (MPa; N/mm²)	330
Compressive strength after 1 hour (MPa; N/mm²)	70
Setting expansion after 2 hours (%)	0.08
Working time (min)	6.0 - 7.0
End of setting (min)	approx. 30

\*Mixing ratio = Powder : distilled water



# Stones Type 4

Modelling and die stones

## SHERAMAXIMUM 2000

Super hard stone for especially high demands

- good thixotrope quality and very good flow characteristics
- can be scanned with several systems
- ideal for plastic basing systems
- exceptional hardness

Unit: 18 kg (4 x 4.5 kg)	4.5 kg
Item no.	Item no.
101015-18 (golden brown)	101013-18 (golden brown)
101015-22 (grey)	101013-22 (grey)
101015-70 (white)	101013-70 (white)
101015-84 (light yellow)	101013-84 (light yellow)

Technical data	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm²)	300
Hardness after 24 hours (MPa; N/mm²)	320
Compressive strength after 1 hour (MPa; N/mm²)	60
Setting expansion after 2 hours (%)	0.10
Working time (min)	6.0 - 7.0
End of setting (min)	approx. 30

### Recommended for:

Implant technique  
Sectioned models  
Master models  
Opposing models  
Static models



## SHERAMAXIMUM

Super hard stone for high demands

- high thixotrope quality
- can be scanned with several systems
- very hard, nevertheless extreme easy processing

Unit: 20 kg	5 kg
Item no.	Item no.
101040-14 (yellow)	101041-14 (yellow)
101040-18 (golden brown)	101041-14 (golden brown)
101040-22 (grey)	101041-22 (grey)

Technical data	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm²)	300
Hardness after 24 hours (MPa; N/mm²)	320
Compressive strength after 1 hour (MPa; N/mm²)	60
Setting expansion after 2 hours (%)	0.10
Working time (min)	6.0 - 7.0
End of setting (min)	approx. 30

### Recommended for:

Sectioned models  
Master models  
Opposing models  
Static models



\*Mixing ratio = Powder : distilled water





## SHERAHARD-ROCK

Super hard stone, superior quality

- good thixotrope quality and very good flow characteristics
- can be scanned with several systems
- ideal for plastic basing systems
- extremely easy processing

Item no.	Unit	Item no.	Unit
101025-18 (golden brown)	18 kg	101023-18 (golden brown)	4.5 kg
101025-20 (golden yellow)	(4 x 4.5 kg)	101023-20 (golden yellow)	
101025-84 (light yellow)		101023-84 (light yellow)	
101025-85 (light green)		101023-85 (light green)	

Technical data	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm <sup>2</sup> )	300
Hardness after 24 hours (MPa; N/mm <sup>2</sup> )	320
Compressive strength after 1 hour (MPa; N/mm <sup>2</sup> )	65
Setting expansion after 2 hours (%)	< 0.10
Working time (min)	5.0 - 6.0
End of setting (min)	approx. 30

### Recommended for:

Implant technique  
Sectioned models  
Master models  
Opposing models  
Static models

\*Mixing ratio = Powder : distilled water



## Stones Type 4

Modelling and die stones

### SHERAPREMIUM

Super hard stone

- top price-performance ratio
- reduced working time

Unit: 20 kg	5 kg
Item no.	Item no.
101070-02 (apricot)	101071-02 (apricot)
101070-10 (ivory)	101071-10 (ivory)
101070-14 (yellow)	101071-14 (yellow)
101070-18 (golden brown)	101071-18 (golden brown)
101070-22 (grey)	101071-22 (grey)
101070-30 (light green)	101071-30 (light green)
101070-70 (white)	101071-70 (white)

#### Technical data

Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm <sup>2</sup> )	280
Hardness after 24 hours (MPa; N/mm <sup>2</sup> )	290
Compressive strength after 1 hour (MPa; N/mm <sup>2</sup> )	60
Setting expansion after 2 hours (%)	0.10
Working time (min)	4.5 - 5.5
End of setting (min)	approx. 30

### Recommended for:

Sectioned models  
Master models  
Model casting works  
Opposing models  
Static models

### SHERAAQUA

Super hard stone

- top price-performance ratio
- reduced working time
- creamy consistency

Item no.	Unit
101080-18 (golden brown)	20 kg
101080-50 (pink)	
101080-70 (white)	
101081-18 (golden brown)	5 kg
101081-50 (pink)	
101081-70 (white)	

#### Technical data

Mixing ratio (p : d. w.)*	100 : 23
Hardness after 2 hours (MPa; N/mm <sup>2</sup> )	250
Hardness after 24 hours (MPa; N/mm <sup>2</sup> )	270
Compressive strength after 1 hour (MPa; N/mm <sup>2</sup> )	55
Setting expansion after 2 hours (%)	0.10
Working time (min)	4.5 - 5.5
End of setting (min)	approx. 30

### Recommended for:

Sectioned models  
Master models  
Model casting works  
Opposing models  
Static models

\*Mixing ratio = Powder : distilled water



# Stones Type 4 / 5

Modelling and die stones

## SHERAFAVORIT

Resin-reinforced super hard stone

- for hard impression materials
- easy to remove
- excellent for pouring out fine preparations or undercuts

Item no.	Unit
101060-10 (ivory)	20 kg
101060-18 (golden brown)	
101061-10 (ivory)	5 kg
101061-18 (golden brown)	

Technical data	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm²)	300
Hardness after 24 hours (MPa; N/mm²)	320
Compressive strength after 1 hour (MPa; N/mm²)	60
Setting expansion after 2 hours (%)	0.10
Working time (min)	6.0 - 7.0
End of setting (min)	approx. 30

### Recommended for:

Sectioned models  
Master models  
Model casting works  
Opposing models  
Static models



## SHERAPRIMA

Super hard stone type 5

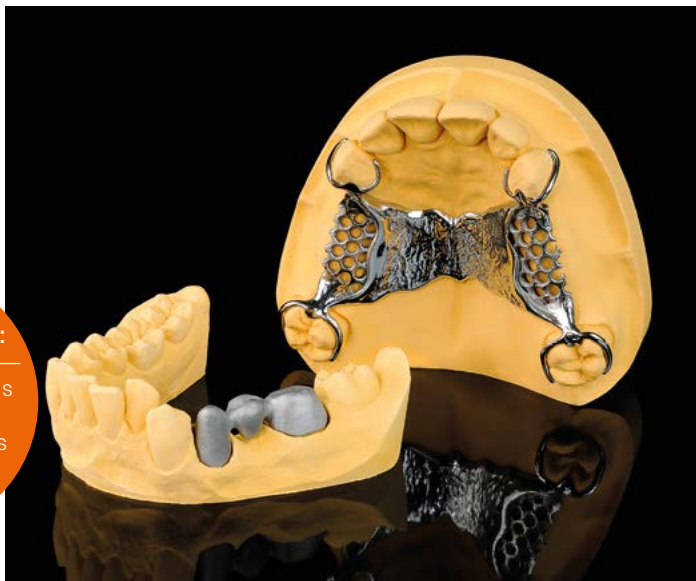
- increased expansion
- balances the shrinking of some impression materials
- for denture repairs

Item no.	Unit
101050-46 (rich yellow)	20 kg
101051-46 (rich yellow)	5 kg

Technical data	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm²)	300
Hardness after 24 hours (MPa; N/mm²)	320
Compressive strength after 1 hour (MPa; N/mm²)	65
Setting expansion after 2 hours (%)	0.18
Working time (min)	6.0 - 7.0
End of setting (min)	approx. 35

### Recommended for:

Sectioned models  
Master models  
Opposing models  
Static models



## SHERAJIVE

Rapid set super hard stone for creative technicians

- short demould time of 10 minutes
- can be used for various applications
- for relining and quick repairs

Item no.	Unit
101135-18 (golden brown)	18 kg
101135-84 (light yellow)	(4 x 4.5 kg)
101133-18 (golden brown)	4.5 kg
101133-84 (light yellow)	

Technical data	
Mixing ratio (p : d. w.)*	100 : 25
Hardness after 2 hours (MPa; N/mm²)	200
Hardness after 24 hours (MPa; N/mm²)	220
Compressive strength after 1 hour (MPa; N/mm²)	50
Setting expansion after 2 hours (%)	0.14
Working time (min)	approx. 2.5
End of setting (min)	approx. 10

### Recommended for:

Working models  
Opposing models  
Study models



\*Mixing ratio = Powder : distilled water

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# SHERA SPLINT-ROCK



NEW!

### Recommended for:

For all types of dental splint technology

### Super hard stone type 4

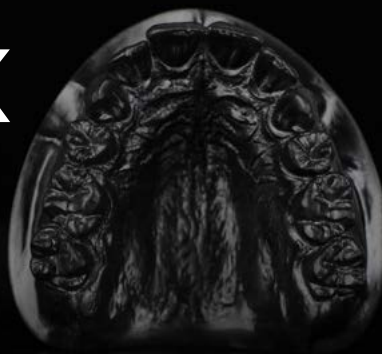
- for all types of dental splint technology  
scattered, deep-drawn, milled, 3D printed
- for sectioned, master, opposing bite and control models  
as well as for chrome works
- particularly flowable with high thixotropy
- good insulating properties
- edge-stable
- stable in the pressure pot

Item no.	Unit
101140-10 (desert-cream)	18 kg
101140-70 (white)	
101141-10 (desert-cream)	5 kg
101141-70 (white)	

Technical data	
Mixing ratio (Powder : distilled water)	100 : 22
Hardness after 2 hours (M'a; N/mm2)	270
Hardness after 24 hours (MPa; N/mm²)	280
Compressive strength after 1 hour (MPa; N/mm²)	57
Setting expansion after 2 hours (%)	0.10
Working time (min.)	4.5 - 5.0
End of setting (min.)	approx. 30

# SHERABLACK-ROCK

## Presentation stone type 4



- for presentation models
- perfect stage for prosthetic works
- underlines the dental technician's skill
- jet-black colour
- displays its full gloss with SHERASEPAL-U

Item no.	Unit
101091-54	5 kg

Technical data	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm²)	240
Hardness after 24 hours (MPa; N/mm²)	260
Compressive strength after 1 hour (MPa; N/mm²)	50
Setting expansion after 2 hours (%)	0.10
Working time (min)	5.0 - 6.0
End of setting (min)	approx. 45

### Recommended for:

Presentation models

\*Mixing ratio = Powder : distilled water

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# Plasters Type 3 / 2



## SHERABIANCO

Hard plaster for orthodontics

- snow-white
- very dense, homogeneous and creamy consistency
- for bubble-free models
- very easy to etch

Item no.	Unit
102180-58 (snow-white)	20 kg

Technical data	
Mixing ratio (p : d. w.)*	100 : 28
Hardness after 2 hours (MPa; N/mm²)	120
Hardness after 24 hours (MPa; N/mm²)	140
Compressive strength after 1 hour (MPa; N/mm²)	40
Setting expansion after 2 hours (%)	0.15
Working time (min)	5.0 - 6.0
End of setting (min)	approx. 20

**Recommended for:**

- Study models
- Static models
- Repair models in the prosthetic technique
- Opposing models

## SHERAKFO-GIPS

Hard plaster for orthodontics

- dense and homogeneous consistency
- very easy to etch

Item no.	Unit
102080-58 (white)	20 kg

Technical data	
Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm²)	100
Hardness after 24 hours (MPa; N/mm²)	130
Compressive strength after 1 hour (MPa; N/mm²)	40
Setting expansion after 2 hours (%)	0.15
Working time (min)	5.0 - 6.0
End of setting (min)	approx. 25

**Recommended for:**

- Study models
- Static models
- Repair models in the prosthetic technique
- Opposing models

## SHERAALABASTER

Plaster type 2 (class 2)

- for investing of partial and full dentures
- good flow characteristics
- precise reproduction of all details of wax models

Item no.	Unit
103010-70 (white)	20 kg

Technical data	
Mixing ratio (p : d. w.)*	100 : 45 - 50
Hardness after 2 hours (MPa; N/mm²)	40
Hardness after 24 hours (MPa; N/mm²)	45
Compressive strength after 1 hour (MPa; N/mm²)	20
Setting expansion after 2 hours (%)	0.18
Working time (min)	2.0 - 3.0
End of setting (min)	approx. 20

\*Mixing ratio = Powder : distilled water



# Stone for Basing Models & Special Plaster



## SHERASOCKEL-FLÜSSIG

Super hard stone, liquid

- particular liquid consistency
- flows under arches and pins
- very dense, firm margins
- bubble-free bases
- low expansion for stress-free models

Item no.	Unit
101110-38 (bright blue)	20 kg
101110-46 (rich yellow)	
101110-62 (terra)	
101110-66 (turquoise)	
101110-70 (white)	
101110-85 (light green)	

Technical data	
Mixing ratio (p : d. w.)*	100 : 23
Hardness after 2 hours (MPa; N/mm²)	230
Hardness after 24 hours (MPa; N/mm²)	250
Compressive strength after 1 hour (MPa; N/mm²)	50
Setting expansion after 2 hours (%)	0.05
Working time (min)	3.5 - 4.5
End of setting (min)	approx. 40

**Recommended for:**

Dental arch bases

\*Mixing ratio = Powder : distilled water

## SHERAEXPAND

Special plaster for thermoplastic resins

- increased expansion
- balances the shrinking of thermoplastic resins
- good flow properties
- smooth and homogeneous surfaces

Item no.	Unit
109031-70 (white)	5 kg

Technical data	
Mixing ratio (p : d. w.)*	100 : 20
Hardness after 2 hours (MPa; N/mm²)	160
Hardness after 24 hours (MPa; N/mm²)	180
Compressive strength after 1 hour (MPa; N/mm²)	30
Setting expansion after 2 hours (%)	approx. 1.0
Working time (min)	4.0 - 6.0
End of setting (min)	approx. 40

**Recommended for:**

Thermoplastic acrylics





# Plasters type 3

## Modelling plasters

### SHERADYNAMIC

Very fast hard plaster

- ideally suitable for fast repair models
- optimised expansion for denture technique
- even for investing of models in flasks
- good flow characteristics
- smooth and homogeneous surfaces

#### Technical data

Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm <sup>2</sup> )	110
Hardness after 24 hours (MPa; N/mm <sup>2</sup> )	120
Compressive strength after 1 hour (MPa; N/mm <sup>2</sup> )	40
Setting expansion after 2 hours (%)	0.15
Working time (min)	2.5 - 3.0
End of setting (min)	approx. 10

#### Item no. Unit

102120-14 (yellow)	20 kg
102120-68 (mint green)	

#### Recommended for:

Working models  
Opposing models  
Study models



### SHERAPLASTER

Hard plaster, superior quality

- for all prosthetic models
- for investing of models in flasks
- creamy consistency
- very good flow characteristics
- firm margins
- smooth and homogeneous surfaces

#### Technical data

Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm <sup>2</sup> )	120
Hardness after 24 hours (MPa; N/mm <sup>2</sup> )	140
Compressive strength after 1 hour (MPa; N/mm <sup>2</sup> )	45
Setting expansion after 2 hours (%)	0.15
Working time (min)	4.0 - 5.0
End of setting (min)	approx. 25

#### Item no. Unit

102010-14 (yellow)	20 kg
102010-24 (green light)	
102010-26 (light blue)	
102010-70 (white)	

#### Recommended for:

Working models  
Opposing models  
Study models



### SHERAALPIN

Hard plaster

- for all prosthetic models
- for investing of models in flasks
- shortened working time
- very good flow characteristics
- smooth and homogeneous surfaces

#### Technical data

Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm <sup>2</sup> )	100
Hardness after 24 hours (MPa; N/mm <sup>2</sup> )	110
Compressive strength after 1 hour (MPa; N/mm <sup>2</sup> )	40
Setting expansion after 2 hours (%)	0.15
Working time (min)	3.5 - 4.0
End of setting (min)	approx. 20

#### Item no. Unit

102020-14 (yellow)	20 kg
102020-26 (light blue)	
102020-70 (white)	

#### Recommended for:

Working models  
Opposing models  
Study models



\*Mixing ratio = Powder : distilled water

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# GET THE BEST PLASTER!

### SHERA GET TO PLASTER

Hard plaster type 3

- for all prosthetic, opposing and splint models
- extremely easy to mix
- tolerant in processing (28ml - 30ml)
- bubble-free mixing
- silky surface

#### Item no. Unit

102110-22 (silver)	18 kg
102110-38 (sky)	18 kg
102110-70 (snow)	18 kg
102110-84 (sun)	18 kg

#### Technical data

Mixing ratio (p : d. w.)*	100 : 28 - 30
Hardness after 2 hours (MPa; N/mm <sup>2</sup> )	110
Hardness after 24 hours (MPa; N/mm <sup>2</sup> )	120
Compressive strength after 1 hour (MPa; N/mm <sup>2</sup> )	40
Setting expansion after 2 hours (%)	0.15
Working time (min)	4.0 - 5.0
End of setting (min)	approx. 20

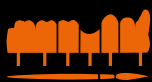
#### Recommended for:

Prosthetic technique  
Opposing models  
Splint models

\*Mixing ratio = Powder : distilled water

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# SHERAPOWER-ARTI

The articulating plaster. Keeps its promises.

- shellproof
- adheres extremely well, even to smooth model surfaces
- easy to mix and thixotrope

Item no.	Unit
102160-70 (white)	20 kg

Technical data	
Mixing ratio (p : d. w.)*	100 : 28
Hardness after 2 hours (MPa; N/mm <sup>2</sup> )	100
Hardness after 24 hours (MPa; N/mm <sup>2</sup> )	120
Compressive strength after 1 hour (MPa; N/mm <sup>2</sup> )	30
Setting expansion after 2 hours (%)	< 0.04
Working time (min)	2.0 - 2.5
End of setting (min)	approx. 15

Recommended for:

Articulating  
Milling bases  
Over bites



\*Mixing ratio = Powder : distilled water

## Articulating Plasters

### SHERAARTI

Articulating plaster

- high adhesive effect
- reduced working time
- extreme low expansion
- excellent stacking properties

Item no.	Unit
102040-70 (white)	20 kg

Technical data	
Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm <sup>2</sup> )	80
Hardness after 24 hours (MPa; N/mm <sup>2</sup> )	90
Compressive strength after 1 hour (MPa; N/mm <sup>2</sup> )	25
Setting expansion after 2 hours (%)	< 0.03
Working time (min)	2.0 - 2.5
End of setting (min)	approx. 15

Recommended for:

Articulating  
Milling bases  
Over bites



### SHERAARTI-QUICK

Fast-setting articulating plaster

- extra-white colour
- very short working time
- extreme low expansion
- very thixotrope

Item no.	Unit
102050-70 (white)	20 kg

Technical data	
Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm <sup>2</sup> )	80
Hardness after 24 hours (MPa; N/mm <sup>2</sup> )	90
Compressive strength after 1 hour (MPa; N/mm <sup>2</sup> )	25
Setting expansion after 2 hours (%)	< 0.03
Working time (min)	1.0 - 1.5
End of setting (min)	approx. 10

Recommended for:

Articulating  
Milling bases  
Over bites



\*Mixing ratio = Powder : distilled water

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# Articulating Plasters



Recommended for:

Articulating  
Milling bases  
Over bites

## SHERAADHESO

Articulating plaster with high adhesive strength

- very high adhesive effect
- short working time
- extreme low expansion
- excellent stacking properties

Item no.	Unit
102060-70 (white)	20 kg

### Technical data

Mixing ratio (p : d. w.)*	100 : 30
Hardness after 2 hours (MPa; N/mm²)	80
Hardness after 24 hours (MPa; N/mm²)	90
Compressive strength after 1 hour (MPa; N/mm²)	25
Setting expansion after 2 hours (%)	< 0.03
Working time (min)	2.0 - 2.5
End of setting (min)	approx. 15



Recommended for:

Articulating  
Cloud-layer technique  
Milling bases  
Over bites

## SHERAMOUNT

Articulating plaster

- high adhesive effect
- creamy consistency
- excellent stability
- top price-performance ratio

Item no.	Unit
102070-70 (white)	20 kg

### Technical data

Mixing ratio (p : d. w.)*	100 : 40
Hardness after 2 hours (MPa; N/mm²)	55
Hardness after 24 hours (MPa; N/mm²)	60
Compressive strength after 1 hour (MPa; N/mm²)	20
Setting expansion after 2 hours (%)	< 0.05
Working time (min)	2.0 - 2.5
End of setting (min)	approx. 15



# Model resin



## SHERAPOLAN 2 : 1

Model resin based on polyurethane

- ideal for pouring out thin undercut dies
- optimised for scanning in grey colour
- dimensionally stable and long-lasting
- short setting time
- absolute dimensionally stable margins and resistant to abrasion
- very hard material which is easy to saw, polish and trim

### Item no.

516010 (ivory), 516011 (light brown), 516017 (grey)

### Unit

set consists of:  
300 g component A, 150 g component B, 10 mixing cups,  
5 spatulas

# The SHERA assistants

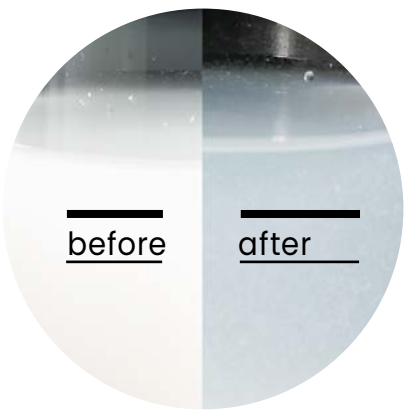


## SHERASON 928

Stone / plaster solvent

- removes stone and plaster residues from dentures or spatulas
- can be diluted 1 : 2 with water
- appropriate for ultrasonic bath

Item no.	Unit
702080	1 litre
702081	5 litres



## SHERAFLOC

Stone / plaster precipitating agent

- bonds particles in the plaster trap
- prevents blocked pipes
- reduces unpleasant odours
- use 10 ml of SHERAFLOC for every 1 litre of water

Item no.	Unit
709046	2 x 5 litres





# Technical data Stones / Plasters

## Modelling Stones Type 4

	SHERAHARD-ROCK	SHERAMAXIMUM 2000	SHERAMAXIMUM	SHERAPURE
colours	golden brown, golden yellow, light yellow, light green	golden brown, grey, white, light yellow	yellow, golden brown, grey	light grey, creme white
mixing ratio (p : d. w.)	100 : 20	100 : 20	100 : 20	100 : 20
hardness after 2 hours (MPa; N/mm2)	300	300	300	310
hardness after 24 hours (MPa; N/mm2)	320	320	320	330
compressive strength after 1 hour (MPa; N/mm²)	65	60	60	70
setting expansion after 2 hours (%)	< 0.10	0.10	0.10	0.08
working time (min)	5.0 – 6.0	6.0 – 7.0	6.0 – 7.0	6.0 – 7.0
end of setting (min)	approx. 30	approx. 30	approx. 30	approx. 30

## Modelling Stones Type 4

	SHERAPREMIUM	SHERASPLINT-ROCK	SHERAAQUA
colours	apricot, ivory, yellow, golden brown, grey, light green, white	desert-cream, white	golden brown, pink, white
mixing ratio (p : d. w.)	100 : 20	100 : 22	100 : 23
hardness after 2 hours (MPa; N/mm2)	280	270	250
hardness after 24 hours (MPa; N/mm2)	290	280	270
compressive strength after 1 hour (MPa; N/mm²)	60	57	55
setting expansion after 2 hours (%)	0.10	0.10	0.10
working time (min)	4.5 – 5.5	4.5 – 5.0	4.5 – 5.5
end of setting (min)	approx. 30	approx. 30	approx. 30



# Technical data Stones / Plasters

## Modelling Stones Type 4 & 5

	SHERAFAVORIT	SHERAJIVE	SHERAPRIMA
colours	ivory, golden brown	golden brown, light yellow	rich yellow
mixing ratio (p : d. w.)	100 : 20	100 : 25	100 : 20
hardness after 2 hours (MPa; N/mm2)	300	200	300
hardness after 24 hours (MPa; N/mm2)	320	220	320
compressive strength after 1 hour (MPa; N/mm²)	60	50	65
setting expansion after 2 hours (%)	0,10	0,14	0,18
working time (min)	6,0 – 7,0	ca. 2,5	6,0 – 7,0
end of setting (min)	approx. 30	approx. 10	approx. 35

## Stone for Basing Models & Special Plasters

	SHERASOCKEL-FLÜSSIG	SHERAEXPAND	SHERABLACK-ROCK
colours	bright blue, rich yellow, terra, turquoise, white, light green	white	black
mixing ratio (p : d. w.)	100 : 23	100 : 20	100 : 20
hardness after 2 hours (MPa; N/mm2)	230	160	240
hardness after 24 hours (MPa; N/mm2)	250	180	260
compressive strength after 1 hour (MPa; N/mm²)	50	30	50
setting expansion after 2 hours (%)	0,05	ca. 1.00	0.10
working time (min)	3.5 – 4.5	4.0 – 6.0	5.0 – 6.0
end of setting (min)	approx. 40	approx. 40	approx. 45



# Technical data Stones / Plasters

## Modelling Plasters Type 3

	SHERADYNAMIC	SHERAPLASTER	SHERAALPIN
colours	yellow, mint green	yellow, light green, light blue, white	yellow, light blue, white
mixing ratio (p : d. w.)	100 : 30	100 : 30	100 : 30
hardness after 2 hours (MPa; N/mm2)	110	120	100
hardness after 24 hours (MPa; N/mm2)	120	140	110
compressive strength after 1 hour (MPa; N/mm²)	40	45	40
setting expansion after 2 hours (%)	0,15	0,15	0,15
working time (min)	2,5 – 3,0	4,0 – 5,0	3,5 – 4,0
end of setting (min)	approx. 10	approx. 25	approx. 20

## Modelling Plasters Type 3

	SHERAGET TO PLASTER	SHERABIANCO	SHERAKFO-GIPS
colours	snow, sun, silver, sky	snow-white	white
mixing ratio (p : d. w.)	100 : 28 – 30	100 : 28	100 : 30
hardness after 2 hours (MPa; N/mm2)	110	120	100
hardness after 24 hours (MPa; N/mm2)	120	140	130
compressive strength after 1 hour (MPa; N/mm²)	40	40	40
setting expansion after 2 hours (%)	0.15	0.15	0.15
working time (min)	4.0 – 5.0	5.0 – 6.0	5.0 – 6.0
end of setting (min)	approx. 20	approx. 20	approx. 25



# Technical data Stones / Plasters

## Modelling Plasters Type 2

## Articulating Plasters

	SHERAALABASTER	SHERAARTI	SHERAADHESO
colours	white	white	white
mixing ratio (p : d. w.)	100 : 45–50	100 : 30	100 : 30
hardness after 2 hours (MPa; N/mm2)	40	80	80
hardness after 24 hours (MPa; N/mm2)	45	90	90
compressive strength after 1 hour (MPa; N/mm²)	20	25	25
setting expansion after 2 hours (%)	0.18	< 0.03	< 0.03
working time (min)	2.0 – 3.0	2.0 – 2.5	2.0 – 2.5
end of setting (min)	approx. 20	approx. 15	approx. 15

## Articulating Plasters

	SHERAARTI-QUICK	SHERAMOUNT	SHERAPOWERT-ARTI
colours	white	white	white
mixing ratio (p : d. w.)	100 : 30	100 : 40	100 : 28
hardness after 2 hours (MPa; N/mm2)	80	55	100
hardness after 24 hours (MPa; N/mm2)	90	60	120
compressive strength after 1 hour (MPa; N/mm²)	25	20	30
setting expansion after 2 hours (%)	< 0.03	< 0.05	< 0.04
working time (min)	1.0 – 1.5	2.0 – 2.5	2.0 – 2.5
end of setting (min)	approx. 10	approx. 15	approx. 15





# Impression Material Treatment



## SHERARELAXA

- Impression and surface tension release agent
- for alginate, polyether and silicone impressions
  - improves the flow properties of stones / plasters and investments
  - releases surface tension of waxes
  - bubble-free models without any residues
  - very good wetting properties
  - formaldehyde and solvent free
  - especially effective and economical in use

Item no.	Unit
709179	50 ml incl. spray nozzle
709175	500 ml

Product video



## SHERAMASTER

- Impression and surface tension release agent
- for silicones, polyether impressions and waxes
  - increases the flow characteristics of stones / plasters in impressions
  - prevents the formation of bubbles around wax-ups in investments
  - alcohol, formaldehyde and solvent free
  - odourless

Item no.	Unit
709070	1 litre



## IMPRESSION DISINFECTANT

- Aldehyde-free, ready for use disinfectant solvent for the dipping technique
- for disinfecting cleaning of all dental impression materials
  - bactericide, yeasticidal, tuberculocidal, limited virucidal (enveloped viruses)
  - has an inactivating effect on HBV, HIV, HCV
  - available in France and Germany
  - MEDICAL DEVICE OF CLASS IIA\*

Item no.	Unit
703021	5 litres

\* medical devices are not available in every country. Please contact [export@shera.de](mailto:export@shera.de)

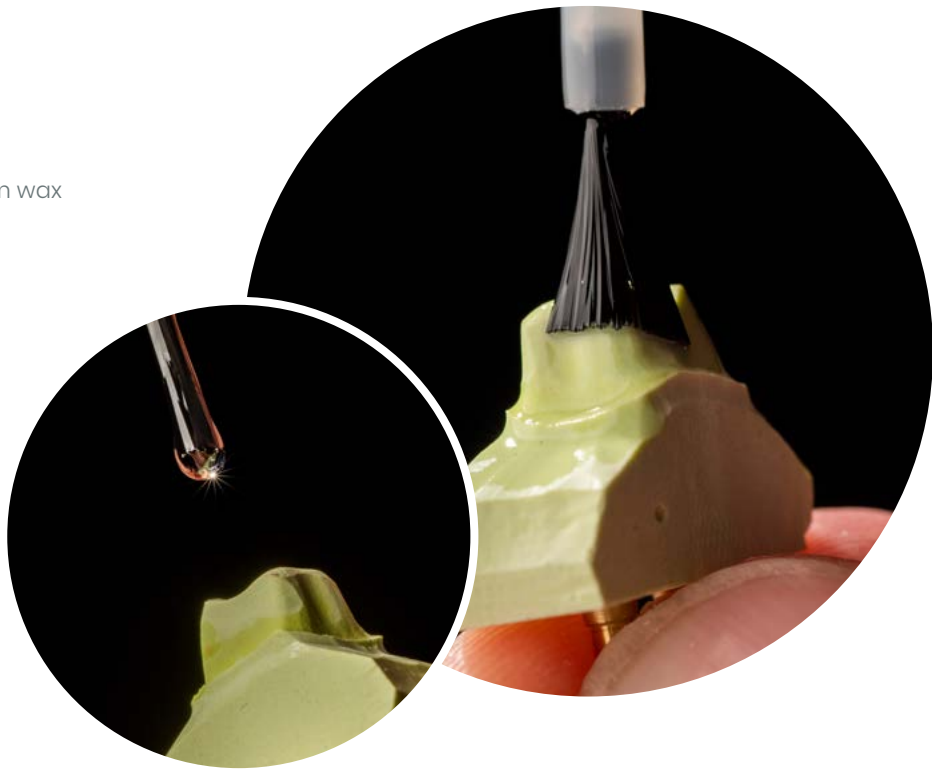


# Isolating agents

## SHERAISOLEX

- Isolating agent – sponge
- isolates resins (e.g. 3D printed or other) from wax
  - isolates stone / plaster against wax
  - isolates wax against wax
  - isolates alloy against wax
  - very thin and homogeneous isolating layer
  - simple application

Item no.	Unit
701083	30 ml bottle with brush



## SHERASEPAL-U

- Separating agent spray based on wax
- separates stone / plaster against stone / plaster
  - separates polyether impressions against model resin
  - seals simultaneously
  - thin separating layer

Item no.	Unit
701055	500 ml spray can



## SHERASEPARAT

- Separating agent spray based on wax
- separates stone / plaster against stone / plaster
  - separates polyether impressions against model resin
  - seals simultaneously
  - very thin and homogeneous separating layer
  - fast drying

Item no.	Unit
701105	300 ml spray can





# Isolating Agents



## SHERASEP-G

Stone / plaster separating agent based on wax and silicone

- separates stone / plaster against stone / plaster
- seals simultaneously
- very thin separating layer
- water repellent

Item no.	Unit
701045	500 ml

## SHERATEC

Separating agent based on alginate

- colour: colourless
- separates stone / plaster against acrylic
- is absorbed completely by the stone / plaster
- very thin separating film
- formaldehyde and silicone free

Item no.	Unit
701066	500 ml

# Adhesive & Co.



## SHERAMEGA 2000

Instant adhesive based on cyanoacrylate

- viscosity: 20 - 40 mPas
- excellent adhesive strength
- high fluidity
- patented lid
- anaerobic instant adhesive

Item no.	Unit
958120	20 g

## SILICONE SPRAY

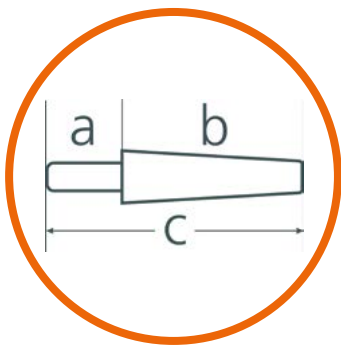
Maintenance spray

- for maintenance of articulators, trimmers, vibrators and flasks
- prevents sticking of stone / plaster
- for wetting silicones when working in the acrylic technique
- very economical in use

Item no.	Unit
709165	400 ml spray can



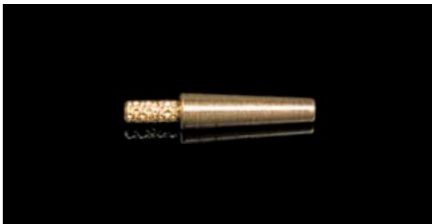
# Pins



## DOWEL PIN

- size 2
- a: 5 mm, b: 17 mm, c: 22 mm

Item no.	Unit
942102	1000 pieces



## DOWEL PIN

- with milling
- a: 5 mm, b: 12 mm, c: 17 mm

Item no.	Unit
942103	1000 pieces



## DOWEL PIN

- size 2
- with swordfish end for retention
- a: 11 mm, b: 17 mm, c: 28 mm

Item no.	Unit
942104	1000 pieces



## BI-PIN

- with small sleeve
- a: 5 mm, b: 14 mm, c: 19 mm
- sleeve c: 12 mm

Item no.	Unit
942203	100 pieces



## PIN DRILL

- reinforced with web
- ø 1.60 mm
- for TAPERED and GRADUATED PIN
- c: 35 mm
- shaft dimension 3.0 mm

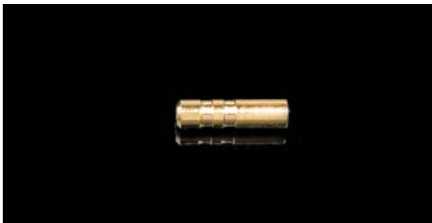
Item no.	Unit
942901	1 piece



## TAPERED PIN

- for DRILL (ø 1.60 mm)
- a: 5 mm, b: 13 mm, c: 18 mm

Item no.	Unit
942401	1000 pieces



## METAL SLEEVE

- for TAPERED PIN
- c: 10 mm

Item no.	Unit
942402	1000 pieces



## GRADUATED PIN

- with sleeve
- for DRILL (ø 1.60 mm)
- a: 6 mm, b: 12 mm, c: 18 mm
- sleeve c: 11 mm

Item no.	Unit
942801	1000 pieces





# Silicone Putties

Addition cure silicone putties 1:1



## SHERATANDEM 60

- Silicone putty
- shore hardness A 60
  - for the preparation of over bites as well as models for denture repairs
  - very accurate in reproduction in detail, boil-proof
  - dimensionally stable
  - very homogeneous when kneading

Item no.	Unit
301270	2 x 1.5 kg
301275	2 x 5 kg



## SHERATANDEM 85

- Silicone putty
- shore hardness A 85
  - for the preparation of over bites as well as models for denture repairs
  - very accurate in reproduction in detail, boil-proof
  - dimensionally stable
  - very homogeneous when kneading

Item no.	Unit
301240	2 x 1.5 kg
301245	2 x 5 kg



## SHERATANDEM 90

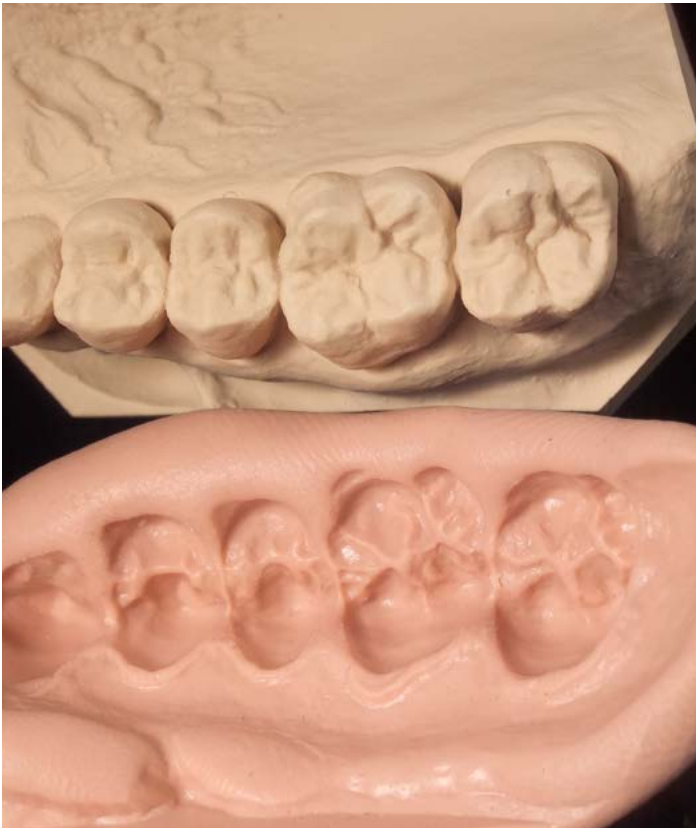
- Silicone putty
- shore hardness A 90
  - for the preparation of over bites as well as models for denture repairs
  - very accurate in reproduction in detail, boil-proof
  - dimensionally stable
  - very homogeneous when kneading

Item no.	Unit
301210	2 x 1.5 kg
301215	2 x 5 kg



# Silicone Putties

Addition cure silicone putties 1:1



## SHERADUETT-SOFT

- Silicone putty
- shore hardness A 85
  - for the preparation of over bites as well as models for denture repairs
  - for isolating teeth against stone when flasking
  - very exact moulding, stable to boiling
  - dimensional stability

Item no.	Unit
301040	2 x 1.5 kg
301045	2 x 5 kg



## SHERADUETT

- Silicone putty
- shore hardness A 90
  - for the preparation of over bites as well as models for denture repairs
  - for isolating teeth against stone when flasking
  - very exact moulding
  - dimensional stability

Item no.	Unit
301010	2 x 1.5 kg
301015	2 x 5 kg



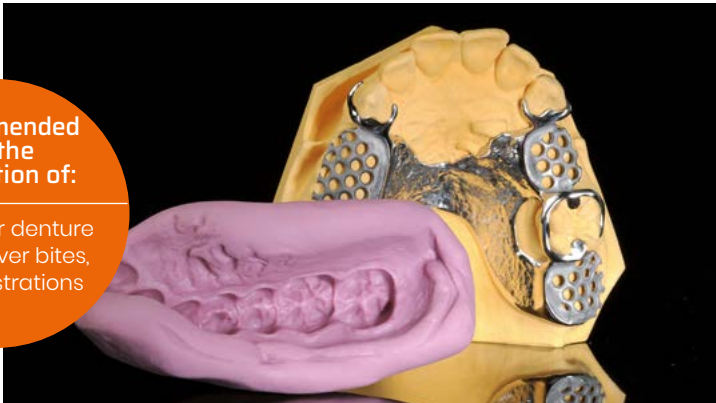


# Silicone Putties

Addition cure silicone putties 1:1



Recommended for the production of:  
Models for denture repairs, over bites, bite registrations



## SHERADUPLICA

- Silicone putty
- shore hardness A 85
  - for isolating teeth against stone when flasking
  - very exact moulding
  - dimensional stability, boil-proof

Item no.	Unit
301070	2 x 1.5 kg
301071	2 x 3 kg

## SHERADUPLICA-HARD

- Silicone putty
- shore hardness A 95
  - slightly oily
  - very exact moulding
  - dimensional stability, boil-proof

Item no.	Unit
301130	2 x 1.5 kg
301131	2 x 3 kg

# Condensation cure silicone putties



Recommended for the production of:  
Models for denture repairs, over bites



## SHERAEXACT 85

- Silicone putty
- shore hardness A 85
  - for isolating teeth against stone when flasking
  - soft and non-sticky
  - very homogeneous and dense
  - highly dimensionally stable
  - boil-proof
  - mixes easily with hardener SHERAPASTENHÄRTER

Item no.	Unit
302021	1.8 kg
302026	10 kg
302027	25 kg

## SHERAPASTEN-HÄRTER

- Catalyst for SHERA silicone putties
- in plastic tube
  - simple to dose

Item no.	Unit
302094	40 ml



# Silicones in Cartridges



## SHERACRYSTAL

- Transparent silicone
- addition cure silicone
  - on the basis of polysiloxane
  - for working with light cure materials
  - for the production of over bites
  - shore hardness A 70

Item no.	Unit
960201	Set consists of: 2 double cartridges each of 50 ml, 10 mixing turquoise

## SHERAGINGIVAL

- Silicone natural appearance
- for gingival masks for model preparation
  - addition cure silicone
  - special colour with natural appearance
  - easy to cut and trim
  - for the direct and indirect use
  - shore hardness A 70

Item no.	Unit
960101	Set consists of: 2 double cartridges each of 50 ml, 12 mixing nozzles pink



## MIXING GUN

for 2-phase cartridges

Item no.	Unit
960301	1 piece

## MIXING NOZZLES

for 50 ml cartridges

- pink, ø 7 mm, 65 mm long (for SHERAGINGIVAL)
- yellow, ø 6 mm, 50 mm long (for individual application)
- blue, ø 5 mm, 45 mm long (for individual application)

Item no.	Unit
960302 (pink)	50 pieces
960303 (yellow)	
960307 (blue)	

## INTRA ORAL TIPS

for mixing nozzles in pink

Item no.	960304
Unit	50 pieces

## MILLING BUR

for SHERAGINGIVAL

Item no.	960306
Unit	1 piece





# Casting technique

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Waxes  
& Co.

Investments

Embedding  
Accessories

Duplicating  
Materials

Alloys

Soldering  
Agents



# Accessories for Modelling



## SHERAPLAST

Light-curing modelling resin, ready for use

- for modelling of telescopic and conical crowns, milled elements and attachments, inlays and onlays, chrome castings parts, individual implant abutments and bars as well as crowns and bridges
- very good fluidity while coupled with high stability
- burns without residues
- colour: red translucent

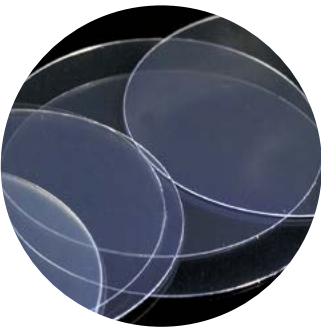
Item no.	Unit
509010	3 dosing syringes of 3 g incl. 10 intra oral tips



## DEEP DRAWING FOILS

- for the Adapta System
- burns without residues
- ø 42 x 0.6 mm

Item no.	Unit
990104 (hard)	100 pieces
990105 (soft)	



## UNDERLAY FOILS

- ø 42 x 0.1 mm

Item no.	Unit
990106	200 pieces



# Waxes



## AESTHETIC WAX

- ideally suited for wax ups
- for modelling crowns and bridges
- for clean and smooth surfaces
- does not smear
- can be milled
- free of titanium dioxide therefore, burns without residues

Item no.	Unit
974115 (white)	45 g



## CERVICAL WAX

- for precisely tailored crown margins
- free of tensions
- very low thermal contraction
- burns without residues

Item no.	Unit
974121 (red)	45 g



## CARVING WAX

- carves without flaking
- higher hardness
- for very smooth surfaces
- burns without residues

Item no.	Unit
974111 (green)	45 g



## SCAN WAX

- modelling and block-out wax
- laser and light opaque
- for very smooth surfaces
- burns without residues

Item no.	Unit
SD802010 (beige)	45 g



## MODELLING WAX

- for perfect modelling
- saves working time
- very good sculpturing features
- short cool-down phase
- very low thermal contraction
- free of plastic particles

Item no.	Unit
974101 (green)	45 g
974102 (grey)	
974104 (beige)	
974105 (blue)	





# Waxes

## SHERAREPRO-WAX

- Modelling and injection wax
- suitable for processing with the wax injector and for traditional wax ups with extended plastic phase
  - lukewarm easily deformable, without breaking, tearing or splintering
  - ideally suited for the production of wax occlusals and wax ups
  - accepts facets and contact points very precisely
  - suitable for press ceramics

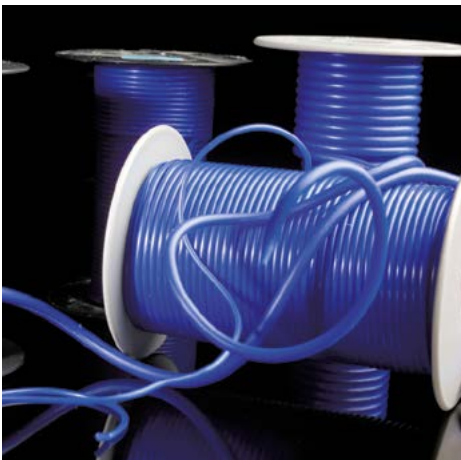
Item no.	Unit
974150	1 block of 50 g



## ADHESIVE WAX

- elastic
- high adhesive strength
- high hardness
- exceedingly ductile
- low shrinkage
- ideally suited as a quick bonder

Item no.	Unit
974293 (red)	4 discs of ø 7.5 cm



## WAX WIRE

- medium hardness
- dimensionally stable while mouldable at the same time

Item no.	Unit
974902 (ø 2.5 mm)	1 roll (250 g)
974903 (ø 3.0 mm)	
974901 (ø 3.5 mm)	
974904 (ø 4.0 mm)	



## PINK SHEET WAX

- top quality
- multi-purpose wax
- exceptionally elastic
- excellence in modelling
- low contraction
- opaque colour for optimal control
- MEDICAL DEVICE OF CLASS I\*

Item no.	Unit
974294	2,5 kg

\* medical devices are not available in every country. Please contact [export@shera.de](mailto:export@shera.de)



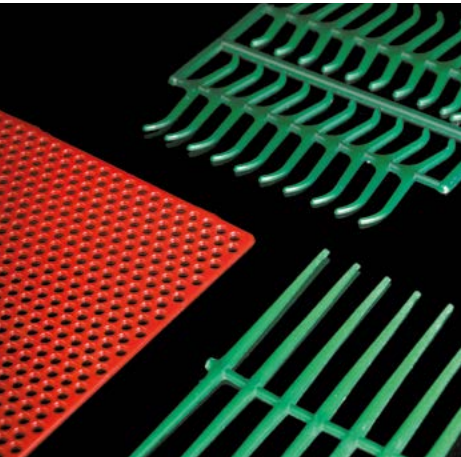
# Waxes



## PROFIL BARS ROUND

- ø 1.0 mm
- medium hardness

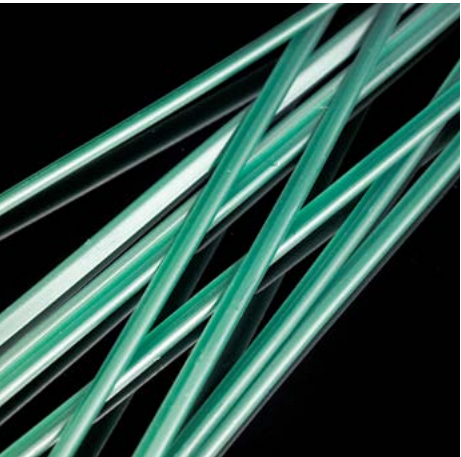
Item no.	Unit
974921 (emerald green)	38 g



## WAX PATTERNS

- simple to adapt
- dimensionally stable while mouldable at the same time

Item no.	Unit
974222	molar clasps, 10 sheets round grid retentions, 20 sheets ring clasps straight, 10 sheets
974225	
974226	



## LOWER JAW BARS

- simple to adapt
- dimensionally stable while mouldable at the same time
- 2 x 4 x 145 mm

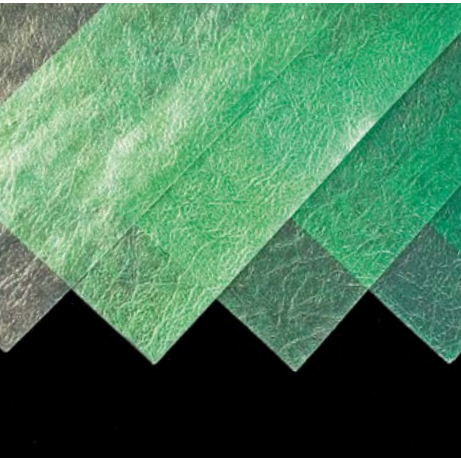
Item no.	Unit
974291	65 g



## HOLE RETENTION BARS

- easy to adapt
- dimensionally stable while mouldable at the same time

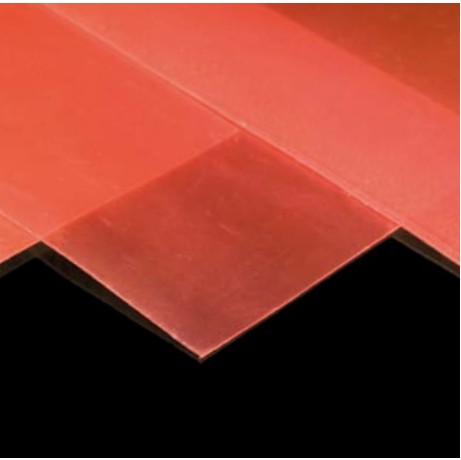
Item no.	Unit
974292	25 bars



## CASTING WAX COARSE-VEINED

- for chrome casting
- high quality ductile
- easy to adapt
- does not stretch while moulding

Item no.	Unit
974213 (0.4 mm)	15 sheets
974214 (0.5 mm)	
974215 (0.6 mm)	



## PREPARATION WAX

- for chrome casting
- elastic quality
- easy to adapt
- dimensionally stable while mouldable at the same time

Item no.	Unit
974201 (0.5 mm)	15 sheets
974202 (0.6 mm)	
974203 (0.7 mm)	



# Investments

SHERA offers an extensive range of investments which meet the high demands of precision investment casting. The technical characteristics are convincing for these approved investments.

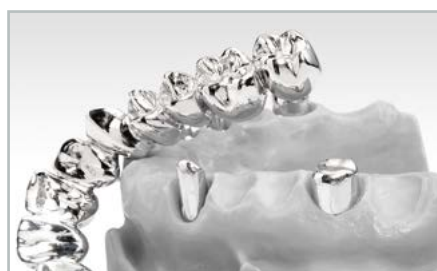
SHERA investments are:

- especially fine grained and thus have extremely good flow characteristics
- precise in detail, as the creamy mass flows into even the finest of detail
  - permeable for degassing
- very easy to control in order to achieve an exact expansion
  - used with one liquid only
- optimal in order to bind a maximum of oxides
- for precise casting results with a very high surface quality

All SHERA investments are as suitable for the shock heat as for the traditional slow heating process. From chrome casting to crown and bridge technique, as well as for one-piece casting or 3D printed casting designs: SHERA has developed perfectly suited investments for each technique.







## Investment for telescopic crown technique

### SHERAFRIXION

- for telescopic crown and implant technique, crowns and bridges
  - for non-precious metal alloys
- for shock heat or the traditional slow heating process
- for modellations of wax, self-curing or light curing modelling resin (e.g. SHERAPLAST) or 3D printed resins

Item no.	Unit
201052	4.5 kg (25 x 180 g)



## SHERA UNDER PRESSURE



## Special investment for press ceramic

- very flowable
- expansion can be controlled reliably
- hard and yet can be easily removed by sandblasting
- for smooth surfaces of the pressed objects
- very thin reaction layer

Item no.	Unit
201061	3.5 kg (35 x 100 g)



## SHERAFINA® 2000

Investment for crown and bridge technique



- premium quality for all gold up to non-precious alloys, press ceramic as well as gold telescopes
- very fine and dense consistency for castings with very smooth surfaces and extremely precise fit
  - easy to control expansion
  - for shock heat and traditional heating process

Item no.	Unit
201010	3 kg (50 x 60 g)
201011	6 kg (60 x 100 g)
201012	6 kg (38 x 160 g)



## Crown and bridge investments

### SHERAFINA®-RAPID

Investment for crown and bridge technique

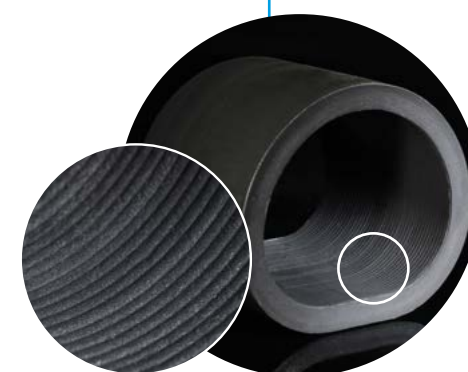
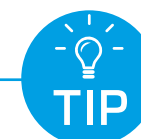
- suitable for all high gold up to non-precious alloys
- expansion is easy to control
- for shock heat and for traditional heating process
- fine and dense consistency
- for castings with smooth surfaces
- for an precise fit

Item no.	Unit
201020	3 kg (50 x 60 g)
201022	6 kg (38 x 160 g)



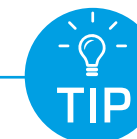
### Only short use of vibrating plate

Place the muffle former for just a short time onto the vibrator when filling up with investment. Vibrating helps to prevent air bubbles, but also causes segregation of the material, if it takes too long.



### Mould formers made of cellular rubber

Use mould formers made of cellular rubber. In our opinion there is nothing better. Cellular rubber has a thermal elasticity that provides room for the desired controlled expansion. The thick-walled material has isolating properties which allows the investment to thermally react and set homogeneously irrespective of external conditions. The surface of the investment stays open porous at the mould wall and enables the arising gases and humidity to escape – this way avoiding muffle cracking and fissures. You may find them on page 56.







## Special Investments

### SHERAVEST RP

Investment for 3d-printed resin objects

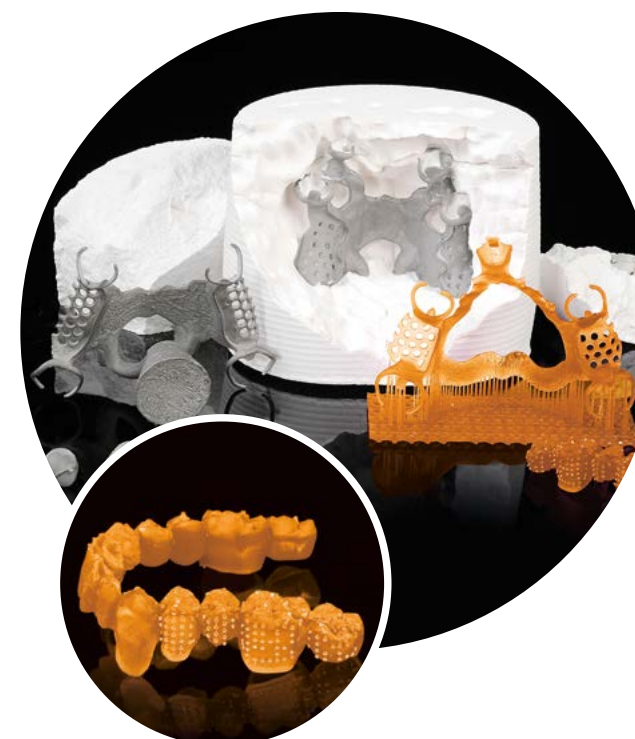
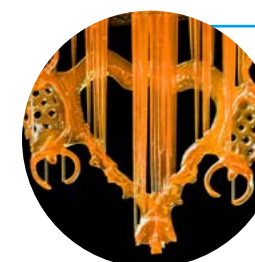
- phosphate bonded
- for 3D printed resin models, such as crowns, bridges and chrome casting works
- for casting almost all kind of alloys
- very precise casting result
- maximum bonding of arising oxide

Item no.	Unit
202093	10 kg (40 x 250 g)
202095	10 kg (4 x 2.5 kg)



### Well-rounded concept

The 3D printing resin SHERAprint-cast&press and the investment SHERAVEST RP are perfectly matched with each other. You may find them on page 133.

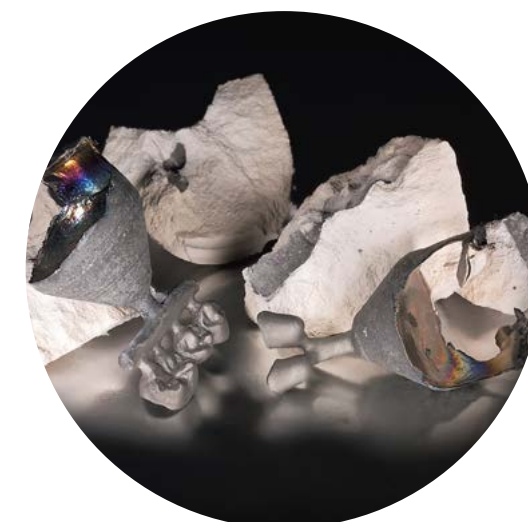


### SHERATITAN-EASY

Investment for pure titanium and titanium containing alloys

- for shock heat and for traditional heating process
- reduces the formation of an alpha case layer on the cast object
- oxides largely remain bonded in the investment
- expansion can easily be controlled by the liquid
- can be cast without casting ring
- very fine and dense consistency
- for castings with very smooth surfaces
- for an exceptional precise fit

Item no.	Unit
209013	1.6 kg



### SHERAREFRACT Perfect-Start Set

Would you like to try SHERAREFRACT?  
The "Perfect-Start-Set" contains everything you need for a successful start:

- 8 x 33 g SHERAREFRACT
- 1 x measuring cylinder of 10 ml
- 1 x printed model (with two removable dies for veneers)
- 100 ml SHERALIQUID
- 2 x 250 g DUOSIL H
- 1 x **Dublierset** (duplicating set)
- item no: 203035



# SHERA REFRACT

Refractory die material

- easy to control expansion
- extended working time
- perfect base for precise building up of the ceramic
- long lasting and stable degree of moisture
- provides more time for aesthetics when fabricating veneers and inlays
- can be easily removed by sandblasting

Item no.	Unit
203030	30 x 33 g







# Chrome Investments



## SHERACAST

Robust chrome investment

- robust quality
- for shock heat and for traditional heating process
- for silicone and gel duplication
- for chrome castings with a very precise fit
- for very smooth surfaces
- for very stable margins
- binds the oxides

Item no.	Unit
202020	10 kg (50 x 200 g)
202021	20 kg (50 x 400 g)
202025	20 kg (8 x 2.5 kg)



## SHERACAST 2000

Chrome investment

- fine quality, creamy consistency
- for shock heat and for traditional heating process
- for silicone duplication
- for chrome castings with a very precise fit
- for extremely smooth surfaces
- for very stable margins
- binds the oxides

Item no.	Unit
202010	10 kg (50 x 200 g)
202011	10 kg (25 x 400 g)
202015	20 kg (8 x 2.5 kg)



# Expansion liquids



## SHERALIKUID

Expansion liquid

- can be mixed with distilled water according to the recommendations given for the investment used
- sensitive to cold

Item no.	Unit
208010	1 litre
208011	5 litres

## SHERALIKUID EXTRA

Expansion liquid

- for any kind of work requiring a greater expansion
- use only as admixture with SHERALIKUID
- sensitive to cold

Item no.	Unit
208020	1 litre

## MEASURING CYLINDER

- measuring volume of up to 100 ml
- scale in embossed font
- stable due to hexagon base
- thermal load up to 80°C

Item no.	Unit
992302	1 piece

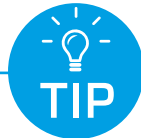


## Winter stocks

Remember to build up winter stocks of SHERALIKUID in due time. The liquid is sensitive to cold and cannot be delivered at temperatures lower than +5°C.

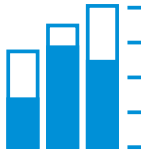


TIP



TIP

## Mixing ratios



Which mixing ratio leads to the best results? On our homepage [www.shera.de](http://www.shera.de) you may find the requested information of SHERA investments. For further questions please direct your inquiry to our application technicians. They are pleased to assist you.





# Mould formers

For each casting we have developed the suitable mould former made of cellular rubber. The elasticity of this material allows the investment to expand freely. The inside walls of the formers are ribbed, this imparts a surface on the mould

which can more easily degas in the furnace and hence prevent cracking. Moreover, the mould surrounding of one centimetre thickness provides an optimal climate and thus makes highest precision possible.



## SHERAMUFFELFORMER K&B

- with sprue former
- reusable multiple times
  - facilitates the expansion of the investment

Item no.	Unit
926101 (3er mould)	1 piece
926102 (6er mould)	
926103 (9er mould)	

## SHERAMUFFELFORMER MG

- without sprue former
- reusable multiple times
  - facilitates the expansion of the investment

Item no.	Unit
926105	1 piece

## SHERABIO-MUFFELVLIES

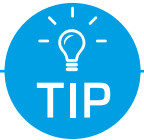
- Bio casting ring liner
- 25 metres per roll
  - well-tolerated AES wool
  - protects the muffles made of cellular rubber against abrasion
  - enables an increased porosity of silicone muffles
  - extra thick and soft
  - yields to expansion

Item no.	Unit
926211	1 roll (50 x 1 mm)



## For an improved optical result

Use white casting ring liner inside of the muffle. The wax-up can be seen much better due to the bright colour of the ring liner – for more control when investing. The casting ring liner does not alter the optimum properties of the muffle former.



TIP



# Accessories for investment models



## SHERADUBLIER-SET

- System for duplicating refractory dies
- provides space for up to 6 dies
  - easy demoulding of the silicone from the muffle ring
  - with flat surfaces, for simple, vertical fixation of stone or printed dies with wax
  - light colour base for a better visual control of the die position
  - reusable

Item no.	Unit
922130	consists of muffle ring + duplicating plate Base of 50 mm diameter printed in light-coloured SHERAprint-model desert and a muffle ring in size 3x



## SHERAPORAL

- Solvent free dipping hardener
- hardens and seals investment models
  - very low viscosity
  - it soaks very easily into the model's surface
  - to be used without thinner

Item no.	Unit
926401	1 litre
926402	5 litre

## SHERAPOR-L

- Dipping hardener
- hardens and seals investment models
  - wax patterns will adhere better
  - very low viscosity
  - it soaks very easily into the model's surface

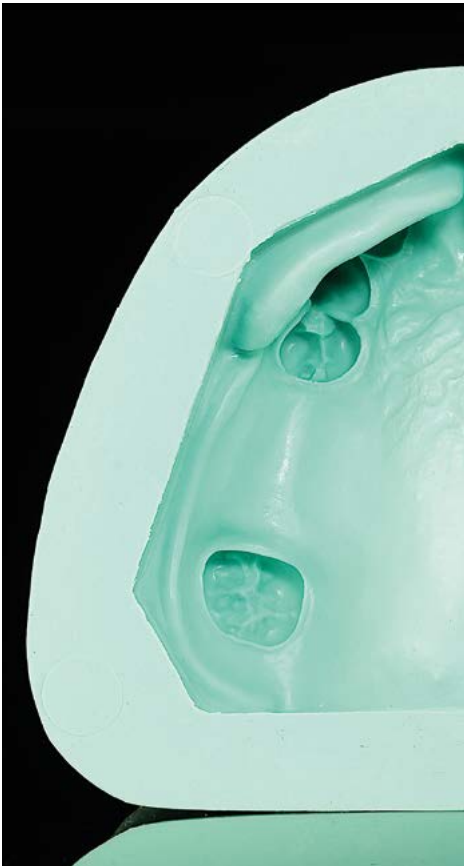
Item no.	Unit
926301	500 ml
926302	5 litre



# Silicone duplicating materials

The addition cure duplicating silicones of the DUOSIL range of SHERA distinguish themselves by a high tear-resistance and outstanding recovery of the material. The silicone moulds of DUOSIL can reliably be poured out several times.

These bottles are compatible with many commercial silicone dispensing devices. However, we recommend dosing the silicones by hand.



## DUOSIL S

- Shore hardness A 9
- colour: royal blue
  - very soft and elastic
  - setting time: 20 minutes
  - especially suitable for thin dies
  - for undercut situations

Item no.	Unit
321140	2 x 1 kg

## DUOSIL H

- Shore hardness A 17
- colour: blue
  - soft and elastic
  - setting time: 20 minutes
  - even for models with undercut thin dies
  - for chrome casting preparation
  - yields to the expansion of the investment

Item no.	Unit
321040	2 x 1 kg
321041	2 x 5 kg

## DUOSIL D

- Shore hardness A 22
- colour: turquoise
  - medium hardness
  - setting time: 20 minutes
  - for a quick recovery
  - even suited to dies for the galvano technique

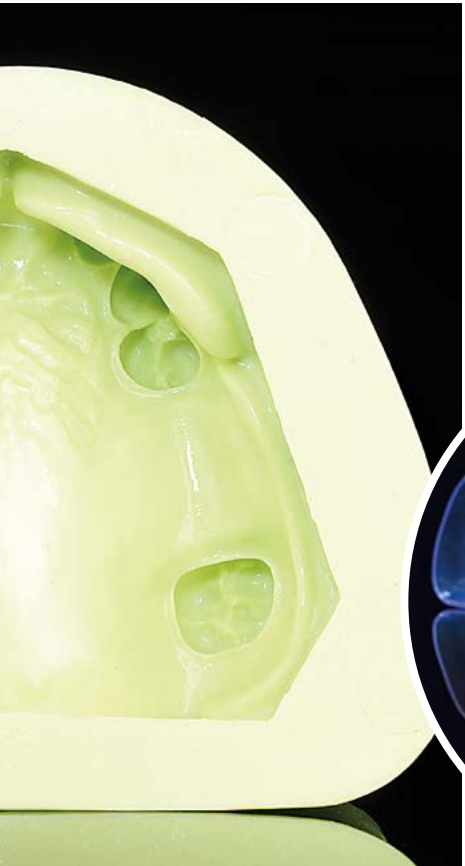
Item no.	Unit
321010	2 x 1 kg
321011	2 x 5 kg



## DUOSIL EXPRESS

- Shore hardness A 22
- colour: yellow
  - medium hardness
  - shortened setting time: 9 minutes
  - due to the shortened reaction time it is essential to mix by hand
  - enables fast working
  - for stones and investments

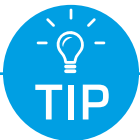
Item no.	Unit
321100	2 x 1 kg
321101	2 x 5 kg



## DUOSIL EXTRA HART

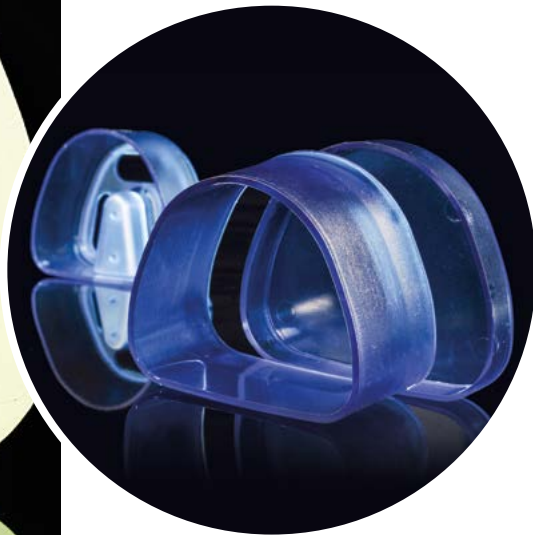
- Shore hardness A 32
- colour: lime green
  - great hardness
  - setting time: 20 minutes
  - suitable for very smooth resin surfaces
  - slightly oily
  - very fast recovery

Item no.	Unit
321070	2 x 1 kg



### SHERARELAXA

Improves the flow properties of stones / plasters in case of alginate, polyether, silicone as well as persulfide impressions - for bubble-free models. You may find on page 32.



## DUPLICATING FLASK

- suitable for silicone and gel technique
- anchorage due to tapered sleeve part

Item no.	Unit
922120	1 piece (four-piece)



# Silicone duplicating materials





# Duplicating Gels

SHERA duplicating gels distinguish themselves by an exact duplication. They can be heated conventionally or in a microwave are reusable and biodegradable. Their varied

elasticity makes them suitable for different applications in the laboratory.



## SHERAGEL

- Duplicating gel for acrylic casting technique
- colour: red
  - for acrylic casting technique in denture prosthetics
  - for chrome cobalt models and prosthetics
  - strong duplicating gel

Item no.	Unit
322020	6 kg

## SHERAHYDROKOL

- Duplicating gel for stone / plaster models
- colour: beige
  - firm duplicating material
  - fast and economical

Item no.	Unit
322040	6 kg



# Duplicating Gels



## SHERAFORM

- Duplicating gel for investment
- colour: white
  - extremely strong duplicating material
  - for very smooth and dense surfaces similar to those of silicone moulds
  - excellent elastic recovery
  - very tear-resistant
  - long working life

Item no.	Unit
322030	6 kg

## SHERADUBLE

- Duplicating gel for investment
- colour: green
  - elastic duplicating gel
  - excellent price-performance ratio

Item no.	Unit
322010	6 kg



### Agar-Agar instead of silicone: Take care of the environment and save money

Duplicating gels are an environmentally friendly alternative to silicones. Agar-Agar is a renewable raw material. The duplicating materials based on alga extracts have a long life span, are of multiple use and biodegradable. Using this duplicating gels you protect the environment and save money in one step!





## Alloys

SHERA offers cobalt-based dental casting alloys optimised for various applications. SHERA alloys are CE-marked medical devices and are subject to strict quality requirements as well as constant controls. All SHERA alloys are free of beryllium, cadmium and nickel according to EN ISO 22674.







recommended for  
fixed/removable  
appliance and  
clasp denture

### SHERAHEAVY-METAL

Dental alloy on the basis of cobalt

- for combination works and clasp dentures
- suitable for laser welding
- alloy type 5
- medical device of class IIa

Item no.	Unit
401070	100 g

#### Composition in %

Cobalt	64
Chrome	28
Molybdenum	6
further elements below 1 %	C, Fe, Mn, Si, Nb, N

#### Technical data

Vickers hardness (HV 1)	360
density (g/cm <sup>3</sup> )	8.2
tensile strength (MPa)	800
0.2-yield strength (MPa)	650
elongation limit (%)	5
modulus of elasticity (GPa)	220
solidus point (°C)	1270
liquidus point (°C)	1400
casting temperature (°C)	1500



## Model Casting Alloys

The model casting alloys of SHERA are all-purpose alloys. The programme includes alloys with extreme spring stiffness as well as especially elastic alloys



Recommended  
for combination  
dentures

### SHERANAXOS

Dental alloy on the basis of cobalt

- for combination dentures
- suitable for laser welding
- alloy type 5
- MEDICAL DEVICE OF CLASS IIa\*

Item no.	Unit
401063	1000 g

#### Technical data

Vickers hardness (HV 10)	389
density (g/cm <sup>3</sup> )	8.3
0.2-yield strength (MPa)	610
elongation limit (%)	6
modulus of elasticity (GPa)	200
solidus point (°C)	1,340
liquidus point (°C)	1,400
casting temperature (°C)	1,450

#### Composition in %

Cobalt	62
Chrome	31
Molybdenum	5
further elements below 1%	C, Fe, Si, Mn,



Recommended  
for partial  
dentures

### SHERALIT-IMPERIAL

Dental alloy on the basis of cobalt

- for removable partial and combination dentures
- suitable for laser welding
- alloy type 4
- MEDICAL DEVICE OF CLASS IIa\*

Item no.	Unit
401013	1000 g

#### Technical data

Vickers hardness (HV 1)	350
density (g/cm <sup>3</sup> )	8.3
tensile strength (MPa)	669
0.2-yield strength (MPa)	379
elongation limit (%)	12
modulus of elasticity (GPa)	222
solidus point (°C)	1,338
liquidus point (°C)	1,406
casting temperature (°C)	1,560

#### Composition in %

Cobalt	64
Chrome	28
Molybdenum	6,0
further elements below 1%	C, Fe, Mn, Si, Nb



Recommended  
price

### SHERALIT-CYLINDRA

Dental alloy on the basis of cobalt

- universal alloy
- suitable for laser welding
- alloy type 4
- MEDICAL DEVICE OF CLASS IIa\*

Item no.	Unit
401043	1000 g

#### Technical data

Vickers hardness (HV 10)	340
density (g/cm <sup>3</sup> )	8.3
tensile strength (MPa)	675
0.2-yield strength (MPa)	441
elongation limit (%)	9
modulus of elasticity (GPa)	197
solidus point (°C)	1,350
liquidus point (°C)	1,400
casting temperature (°C)	1,600

#### Composition in %

Cobalt	63
Chrome	29
Molybdenum	6
further elements below 1%	C, Fe, Si, Mn

\* medical devices are not available in every country. Please contact export@shera.de



# Crown and Bridge Alloys

SHERA crown and bridge alloys bond very well with ceramics, are suitable for laser welding and distinguish themselves by their ideal hardness.



Alloy for metal base structures

## SHERADENT

Cobalt based dental alloy for ceramic

- fabrication of metal base structures for metal-ceramic crowns
- suitable for laser welding
- alloy type 5
- MEDICAL DEVICE OF CLASS IIA\*

Item no.	Unit
402023	1000 g

Technical data	
Vickers hardness (HV 10)	286
density (g/cm³)	8.8
0.2-yield strength (MPa)	570
elongation limit (%)	10
modulus of elasticity (MPa)	194
solidus point (°C)	1,309
liquidus point (°C)	1,470
casting temperature (°C)	1,520
WAK (25-600°C)	14.6 x 10 <sup>-6</sup> K <sup>-1</sup>

Composition in %	
Cobalt	64
Chrom	21
Molybdän	6
Wolfram	6
weitere Elemente unter 1 %	Si, Mn, Fe



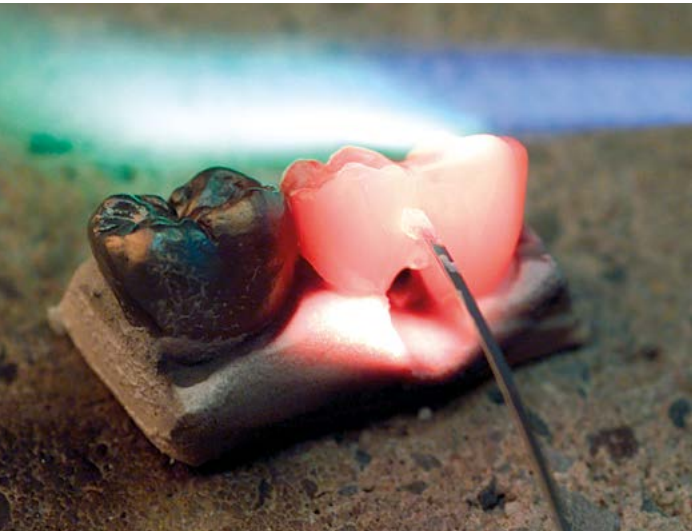
# Soldering / Lasing

## SHERALOT-N

Solder bar

- for all non-precious alloys
- all-purpose
- MEDICAL DEVICE OF CLASS IIA\*

Item no.	Unit
934131	approx. 6 g



## HEAT SHIELDING AND ISOLATING PASTE

Heat protection and isolating paste

- asbestos free
- protects all acrylics, ceramics and metals against damage caused by heat while soldering
- can be applied easily and selectively
- odourless, does not generate any fumes
- can be rinsed off without residue

Item no.	Unit
934231	250 g tube

## LASER WELDING WIRES

Welding wire

- for all non-precious alloys
- for chrome casting alloys
- MEDICAL DEVICE OF CLASS IIA\*

Item no.	Unit
934311	2 metre roll (ø 0.35 mm)
934321	2 metre roll (ø 0.5 mm)

# Polishing

## SHERADAN

Polishing electrolyte

- for brilliant shiny metal surfaces
- quick acting



# Preparation for Ceramic Works

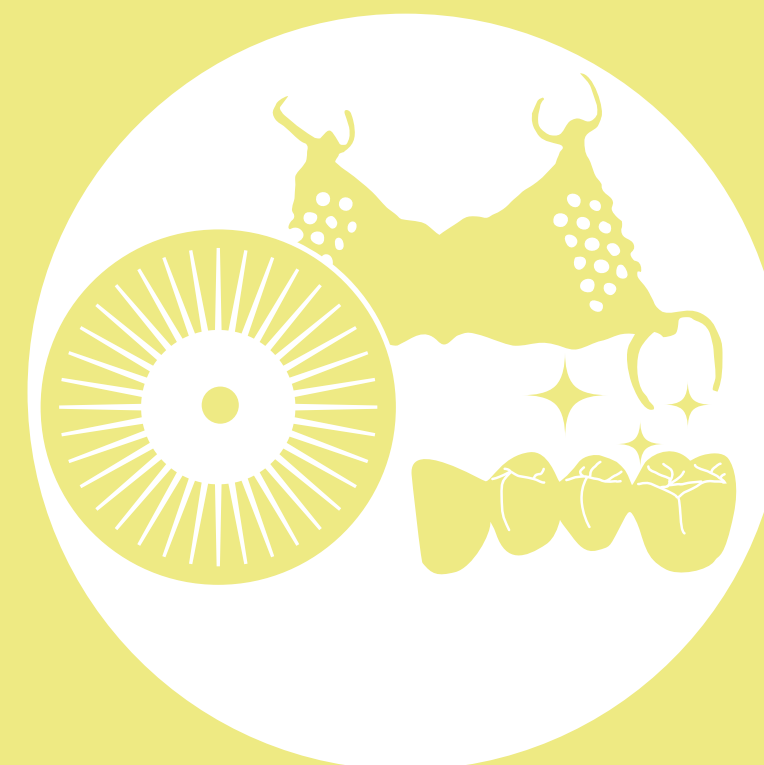
## FRAME CLEANER

Ready for use liquid for cleaning and degreasing

- for sandblasting chromes before firing
- intensive effect
- prevents the formation of bubbles in the ceramic







# Finishing

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Abrasives

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Discs

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Brushes



# Abrasives

SHERA abrasives are of highest quality standard and degree of purity possible. The hydroscopic abrasives are protected from moisture and packed in handy 5 kg bags. The SHERASTRAHLKORUND is delivered in 25 kg boxes.



## SHERASTRAHLKORUND

- 95 % aluminium oxide
- colour: white
  - graining: 250 µm
  - for sandblasting of chrome castings
  - very hard and sharp-edged
  - removes rests of investments quickly

Item no.	Unit
601011	25 kg



## SHERAALUMINIUMOXID

- 99.7 % aluminium oxide
- colour: white
- Graining:
- |        |                                    |
|--------|------------------------------------|
| 250 µm | for chrome castings                |
| 150 µm | for precious or non-precious alloy |
| 110 µm | for precious or non-precious alloy |
| 50 µm  | for precious alloy or ceramic      |

Item no.	Unit
603010 (250 µm)	5 kg or 20 kg (4 x 5 kg)
602040 (150 µm)	5 kg or 20 kg (4 x 5 kg)
602030 (110 µm)	5 kg or 20 kg (4 x 5 kg)
602020 (50 µm)	5 kg or 20 kg (4 x 5 kg)



# Occlusion spray



## SHERAGLANZSTRAHLPERLEN

- Glass polishing beads
- made of lead free sodium glass
  - for compressing, smoothing and polishing of metal surfaces
  - non-abrasive
- Graining:  
50 µm for precious, reduced and non-precious alloys

Item no.	Unit
604020 (50 µm)	5 kg or 20 kg (4 x 5 kg)



## CONTACTSPRAY

- Occlusion spray
- homogeneous micro powder layer
  - contact points can be marked exactly
  - does not smear or flake
  - can easily be washed or steam cleaned off
  - free of solvents, grease or CFC

Item no.	Unit
914101 (green)	75 ml spray can



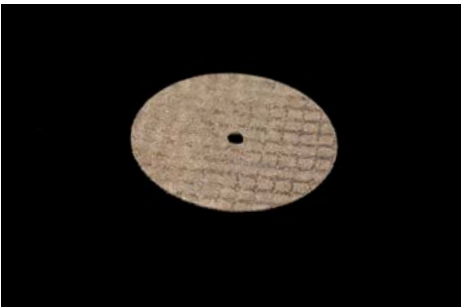


# Cutting discs

## ECO-LINE

### CUTTING DISCS

- for all alloys
- glass-fibre reinforced
- good price-performance ratio



- 22 x 0,2 mm  
- 50.000/min

Item no.	Unit
970151	50 pieces



- 26 x 0,3 mm  
- 50.000/min

Item no.	Unit
970253	25 pieces



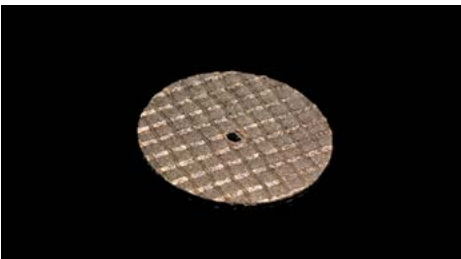
- 22 x 0,3 mm  
- 50.000/min

Item no.	Unit
970153	50 Pieces



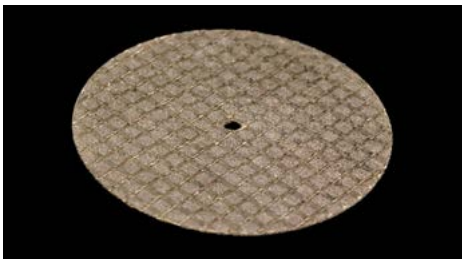
- 26 x 0,5 mm  
- 50.000/min

Item no.	Unit
970254	25 Pieces



- 22 x 0,5 mm  
- 50.000/min

Item no.	Unit
970155	25 Pieces



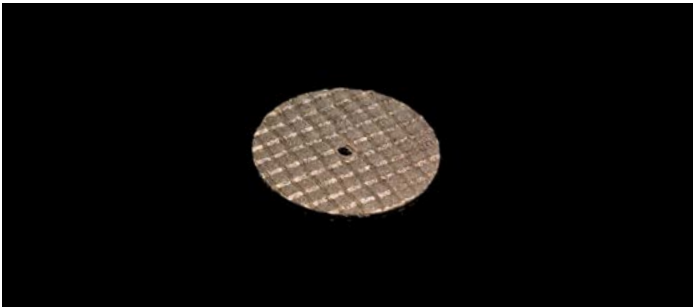
- 40 x 0,5 mm  
- 38.200/min

Item no.	Unit
970255	10 pieces



# Cutting Discs

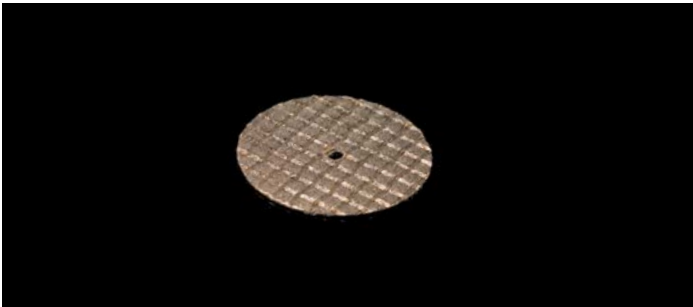
## ECO-LINE



### DIAMOND CUTTING DISCS

- for ceramic
- glass-fibre reinforced
- high cutting performance
- 20 x 0.25 mm
- 50.000/min

Item no.	Unit
970161	10 Pieces



### DIAMOND CUTTING DISCS

- for ceramic
- glass-fibre reinforced
- high cutting performance
- 20 x 0.3 mm
- 50.000/min

Item no.	Unit
970163	10 Pieces

## HIGH-LINE



### CUTTING DISCS FIBRE REINFORCED

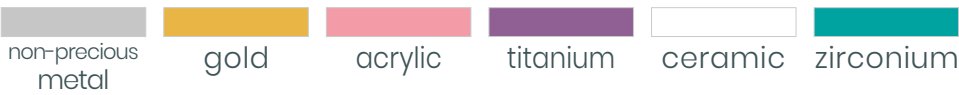
- 22 x 0.3 mm
- for non-precious metal, gold and ceramic
- very flexible
- extreme long service life
- 35.000/min

Item no.	Unit
970110	50 Pieces



# Polishers

Our recommended areas of application are characterized by the following colours:



SHERA polishers can be used individually and in many ways.



## WHEEL WHITE

Silicone polisher  
- 22 x 3 mm  
- pre-polishing  
- 20,000/min  
- fine-grained, soft

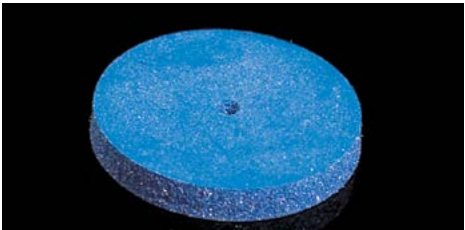
Item no.	950101	Areas of application
Unit	100 pieces	



## WHEEL WHITE

Silicone polisher  
- 22 x 3 mm  
- pre-polishing  
- 7,000 - 10,000/min  
- coarse-grained, hard

Item no.	950113	Areas of application
Unit	100 pieces	



## WHEEL BLUE

Silicone polisher  
- 22 x 3 mm  
- pre-polishing, ideally suited for the junction ceramic-metal  
- 20,000/min  
- medium-grained

Item no.	950110	Areas of application
Unit	100 pieces	



## WHEEL GREY

- 22 x 3 mm  
- pre-polishing of titanium materials  
- 20,000/min  
- medium-grained

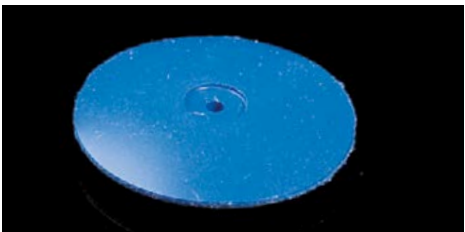
Item no.	950307	Areas of application
Unit	25 pieces	



## LENS WHITE

Silicone polisher  
- 22 x 3 mm  
- pre-polishing  
- 7,000 - 10,000/min  
- coarse-grained

Item no.	950102	Areas of application
Unit	100 pieces	



## LENS BLUE

Silicone polisher  
- 22 x 3 mm  
- pre-polishing, ideally suited for the junction ceramic-metal  
- 20,000/min  
- medium-grained

Item no.	950111	Areas of application
Unit	100 pieces	



## ROLLER WHITE

Silicone polisher  
- ø 6 mm  
- pre-polishing  
- 20,000/min  
- fine-grained, soft

Item no.	950103	Areas of application
Unit	100 pieces	



## ROLLER WHITE

Silicone polisher  
- ø 7 mm  
- pre-polishing  
- 7,000 - 10,000/min  
- coarse-grained, hard

Item no.	950114	Areas of application
Unit	100 pieces	



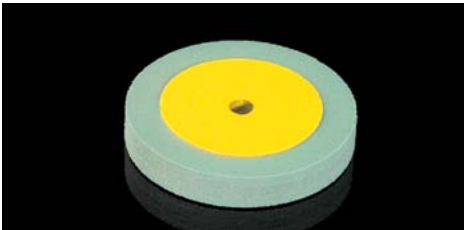
## ROLLER BLACK

Silicone polisher  
- ø 6 mm  
- pre-polishing  
- 20,000/min  
- medium-grained

Item no.	950107	Areas of application
Unit	100 pieces	



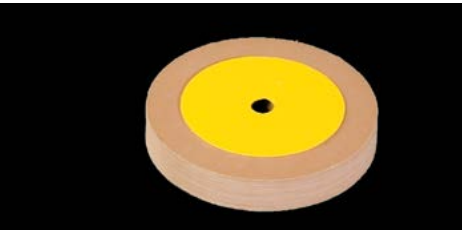
# Polishers



## ZIRCONIA POLISHERS GREEN

Diamond polishers  
- 17 x 2.5 mm  
- pre-polishing  
- 7,000 - 10,000/min  
- medium-grained

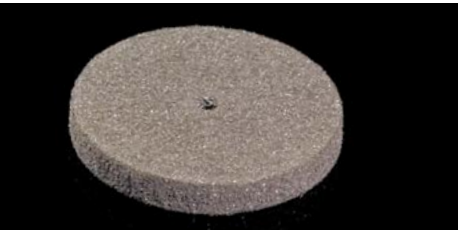
Item no.	950501	Areas of application
Unit	1 piece	



## ZIRCONIA POLISHERS BROWN

Diamond polishers  
- 17 x 2.5 mm  
- precision polishing  
- 7,000 - 10,000/min  
- fine-grained

Item no.	950502	Areas of application
Unit	1 piece	



## WHEEL BLACK

Silicone polisher  
- 22 x 3 mm  
- pre-polishing  
- 20,000/min  
- medium-grained

Item no.	950106	Areas of application
Unit	100 pieces	



## INTERDENTAL RUBBER GREEN

- 22 x 1 mm  
- precision polishing  
- 10,000/min  
- fine-grained

Item no.	950304	Areas of application
Unit	25 pieces	



## OCCUSAL POLISHER BROWN

- ø 3 mm  
- pre-polishing  
- 20,000/min  
- coarse-grained

Item no.	950109	Areas of application
Unit	100 pieces	



## ROLLER GREEN

- ø 6 mm  
- precision polishing  
- 10,000/min  
- fine-grained

Item no.	950303	Areas of application
Unit	100 pieces	



## ROLLER RED

- ø 6 mm  
- pre-polishing  
- 15,000/min  
- extra coarse-grained

Item no.	950104	Areas of application
Unit	100 pieces	



## ROLLER BROWN

- ø 7 mm  
- precision polishing  
- 20,000/min  
- coarse-grained

Item no.	950302	Areas of application
Unit	100 pieces	





# Polishing Agents

SHERA polishing agents contain neither quartz nor cadmium and achieve a brilliant high-lustre finish in no time at all. The polishing agents do not smear and remove black residues

from the metal surfaces. We offer a perfectly matching polishing agent for all dental appliances surfaces.



## SHERAPOL 701

Pre- and high-lustre polishing paste

- colour: green
- for all alloys, ceramics and composites
- especially for gold and titanium
- very fast and efficient
- for an excellent shine

Item no.	Unit
954101	approx. 300 g bar



## SHERAPOL 704

Pre- and high-lustre polishing paste

- colour: pink
- for all alloys
- especially for chrome and non-precious alloys
- saves polishing time
- very economic
- for an excellent shine

Item no.	Unit
954104	approx. 300 g bar

## SHERAPOL 705

Universal polishing paste

- colour: white
- for all alloys, acrylics and ceramics
- polishes chrome dentures in one step

Item no.	Unit
954105	approx. 300 g bar

## SHERAPOL-RESIN

High-lustre polishing paste

- colour: white
- for all acrylics and composites
- excellent high-lustre in short time
- fast and economic

Item no.	Unit
954110	approx. 100 g bar



# SHERA GLAMOUR

The diamond polishing paste. Let it shine.

Whether made of zirconium, press ceramic, non-precious metal ceramic - your dental work looks brilliant after finishing with SHERAGLAMOUR. Thanks to the different grain sizes of the diamond powder in SHERAGLAMOUR, polishing from coarse to fine succeeds quickly in one process without removing material noticeably. Show off your skills and shine. Glam as you can!

Item no.	Unit
954231	20 g

- high gloss in one working step from pre-polishing to superfinishing to remove milling grooves and other contours and scratches
- no glazing necessary
- economic in use
- especially effective with goat's hair brushes
- good adhesion to the polishing brush







# Polishing agents



## SHERABIMBSSTEINPULVER

- for pre-polishing of acrylics and ceramics
- medium-grained

Item no.	Unit
954310	5 kg
954311	22.5 kg

## SHERABIMFLUID AB

- Mixing liquid for pumice powder
- protects hands from drying out
  - pleasant smell
  - oily consistency
  - can be diluted with water

Item no.	Unit
709100	1 litre
709101	5 litres



## SHERABIMSPASTE

- Polishing paste
- pleasant smell
  - for pre-polishing of acrylics

Item no.	Unit
954301	5 kg



## SHERALUX 711

- High-lustre polishing emulsion
- colour: pink
  - for acrylics and alloys
  - brilliant high-lustre finish in short time
  - seals surfaces
  - economic in use

Item no.	Unit
954212	500 g



## SHERALUX 715

- High-lustre polishing cream
- colour: pink
  - for acrylics and alloys
  - brilliant high-lustre finish in short time
  - seals surfaces
  - removes small scratches from the acrylic
  - economic in use

Item no.	Unit
954215	300 g



# Brushes

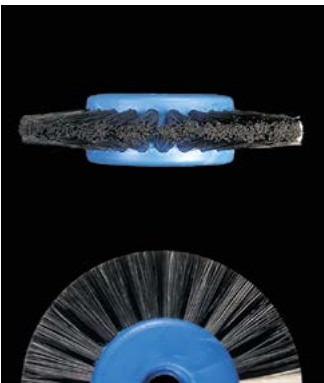
## CHUNGKING BRISTLES



### 65 mm

- 2-row brush
- for polishing of crown, bridge and chrome works
  - very hard, short and pointed

Item no.	910101
Unit	1 piece



### 50 mm

- 2-row brush
- for polishing of crown, bridge and chrome works
  - pointed

Item no.	910202
Unit	1 piece



### 50 mm

- 2-row brush with wooden hub
- for polishing of acrylics and metals
  - pointed

Item no.	910207
Unit	1 piece



### 80 mm

- 5-ply brush
- for pre-polishing of acrylic
  - chunking bristles
  - with nettle cloth lining

Item no.	910102
Unit	1 piece

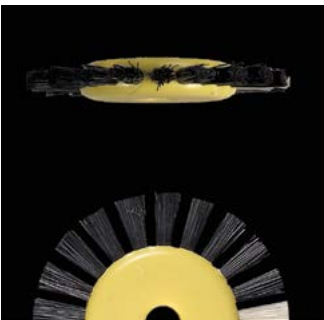
## CHUNGKING BRISTLES



### 48 mm

- Slim brush
- for polishing of crown, bridge and chrome works
  - black

Item no.	910209
Unit	1 piece



### 45 mm

- Brush 1-row
- especially suitable for polishing of interdental spaces
  - for final polishing of fine contours of acrylic dentures
  - black

Item no.	910205
Unit	1 piece



### 48 mm

- Slim brush
- ideally suited for polishing of the interface
  - between acrylic and metal
  - mottled

Item no.	910211
Unit	1 piece



### 48 mm

- Slim brush
- for polishing of acrylics
  - white

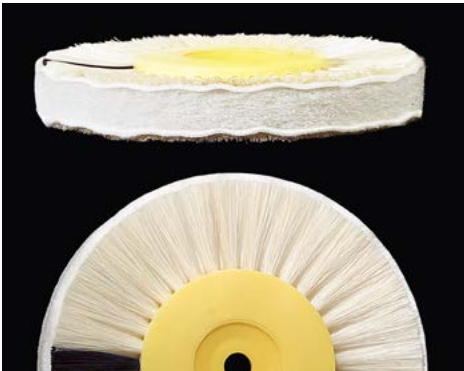
Item no.	910210
Unit	1 piece





# Brushes & Buffer

## SPECIAL LINING



**80 mm**  
5-ply brush

- for pre-polishing of acrylic
- chungking bristles with special tissue and special textile lining
- special lining save pumice powder for a quick polishing
- for the rational high-lustre polishing of all prostheses (PMMA) and composites
- high polishing effectiveness

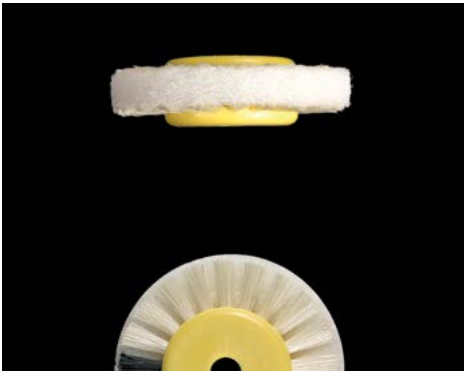
Item no.	910105
Unit	1 piece



**80 mm**  
3-ply brush

- for pre-polishing of acrylic
- chungking bristles with special textile lining
- special lining save pumice powder for a quick polishing
- for the rational high-lustre polishing of all prostheses (PMMA) and composites

Item no.	910104
Unit	1 piece



**45 mm**  
3-ply brush

- for pre-polishing of acrylic
- chungking bristles with special textile lining
- special lining save pumice powder for a quick polishing
- for the rational high-lustre polishing of all prostheses (PMMA) and composites

Item no.	910201
Unit	1 piece

## BUFFER

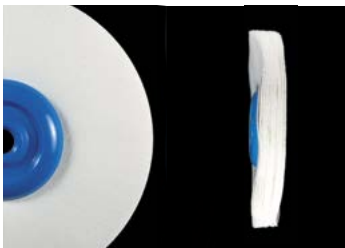


**COTTON BUFFER**  
**80 mm**

Polishing buffer

- coarse cotton fibre
- for high-gloss polishing of 3D-printed objects, acrylics and alloys
- quick shine with SHERALUX 711 polishing agent
- diameter 22 mm
- $\sim$  1,400/min

Item no.	910401
Unit	6 pieces



**NETTLE CLOTH BUFFER**  
**100 mm**

cotton, 24-layers

- for high-lustre polishing of metal and acrylic

Item no.	910402
Unit	1 piece



**POLISHING NETTLE CLOTH BUFFER**  
**100 mm**

ZETA-tissue, 15-layers

- for high-lustre polishing of metal and acrylic
- high-value special tissue
- no fraying out

Item no.	910405
Unit	1 piece



**COTTON BUFFER**  
**HS 22 mm**

Hand piece brush

- coarse cotton fibre
- for high-gloss polishing of 3D-printed objects, acrylics and alloys
- quick shine with SHERALUX 711 polishing agent
- diameter 22 mm
- $\sim$  10,000/min

Item no.	910305
Unit	6 pieces



# Hand piece brushes

## HAND PIECE BRUSHES



**SCOTCH BRITE HS 25 mm coarse**

Hand piece brush, mounted

- coarse abrasive fleece
- ideal for removing support structures
- on 3D-printed objects
- diameter 25 mm
- $\sim$  10.000/min

Item no.	910320
Unit	6 pieces

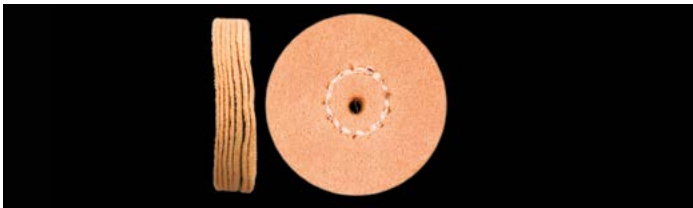


**SCOTCH BRITE HS 25 mm fine**

Hand piece brush, mounted

- fine abrasive fleece
- ideal for removing fine irregularities
- on 3D-printed objects
- diameter 25 mm
- $\sim$  10.000/min

Item no.	910319
Unit	6 pieces

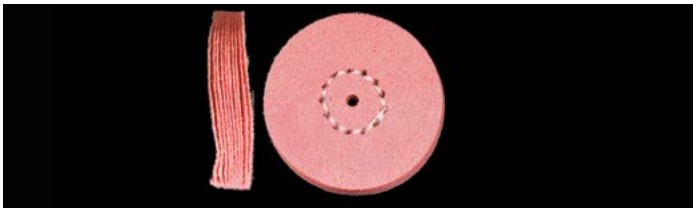


**FELT BRUSH HP ORANGE 22 mm**

Hand piece brush, pre-polishing

- for pre-polishing acrylic and composite
- to be used without polishing paste
- maintains the material structures
- medium-grained
- 22 x 3 mm
- $\sim$  15,000 - 7,000/min

Item no.	910318
Unit	6 pieces

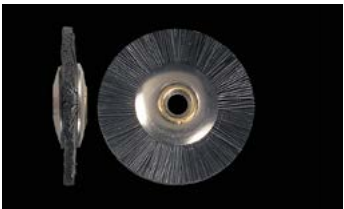


**FELT BRUSH HP PINK 22 mm**

Hand piece brush, high-lustre polishing

- for high-lustre polishing acrylic and composite
- to be used without polishing paste
- maintains the material structures
- fine-grained
- 22 x 3 mm
- $\sim$  15,000 - 7,000/min

Item no.	910317
Unit	6 pieces



**CHUNGKING BRISTLE**  
**HS 19 mm**

Hand piece brush

- unmounted
- black
- $\sim$  110,000/min

Item no.	910306 (ø 19 mm)
Unit	12 pieces



**HORSE'S HAIR**  
**HS 19 mm**

Hand piece brush

- unmounted
- mottled
- $\sim$  110,000/min

Item no.	910315 (ø 19 mm)
Unit	12 pieces



**GOAT'S HAIR HS**  
**16 mm / 19 mm**

Hand piece brush

- unmounted
- white
- $\sim$  110.000/min

Item no.	910302 (ø 16 mm) 910307 (ø 19 mm)
Unit	12 pieces



**NETTLE CLOTH BUFFER**  
**HS 19 mm**

Hand piece brush

- unmounted
- $\sim$  18,000 - 12,000/min

Item no.	910304 (ø 19 mm)
Unit	12 pieces



# Acrylics

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Acrylics

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Orthodontic  
Acrylic

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Tray  
Materials





# Denture acrylics

The outstanding quality of SHERA acrylics has proven itself over many years. They are based on methyl methacrylate, are cadmium free and are very compatible.



## SHERAPRESS

- Cold cure acrylic
- for dough and casting technique
  - for the production of partial, repair and total dentures
  - low shrinkage
  - malleable phase of approx. 3 minutes
  - MEDICAL DEVICE OF CLASS IIA\*

Item no.	Unit
502000 (rosq 34)	1000 g
502010 (pink)	
502020 (pink opaque)	
502030 (clear)	
502040 (pink veined)	
502050 (pink transparent veined)	

## LIQUID for SHERAPRESS

Item no.	Unit
508020	500 ml
508021	1000 ml

SHERA acrylics are matched so that heat cure dentures can be completed or repaired by cold cure acrylic.



## SHERAPRESS-FLEX

- Cold cure acrylic
- for dough and casting technique
  - for the production of partial, repair and total dentures
  - low shrinkage
  - malleable phase of approx. 20 minutes
  - MEDICAL DEVICE OF CLASS IIA\*

Item no.	Unit
502060 (pink)	1000 g

## LIQUID for SHERAPRESS-FLEX

Item no.	Unit
508030	500 ml



### Smoother and more aesthetic acrylic surfaces

Applying the SILICONE SPRAY on the overbite you will achieve even smoother and more aesthetic acrylic surfaces. At the same time, this rich spray serves for the maintenance of devices – a real allrounder! You find it on page 34.



# Denture acrylics



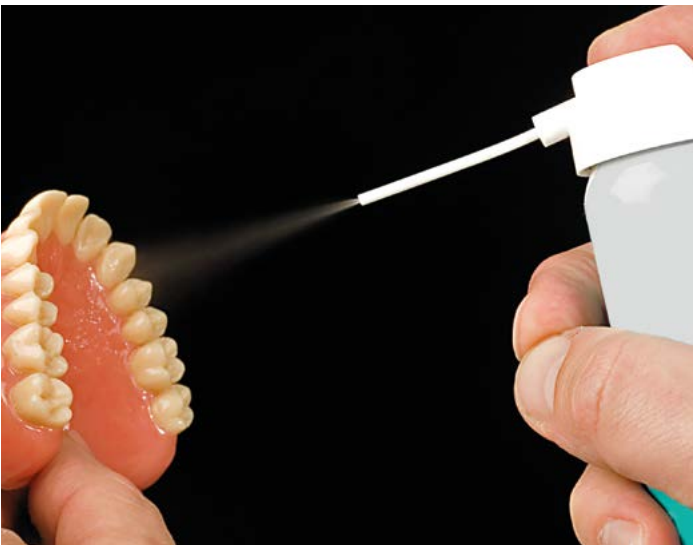
## SHERADON

- Heat cure acrylic
- for press and injection technique
  - for the production of partial, repair and total dentures
  - low shrinkage
  - malleable phase of approx. 20 minutes
  - MEDICAL DEVICE OF CLASS IIA\*

Item no.	Unit
501010 (pink)	1000 g
501020 (pink veined)	
501030 (pink transparent veined)	

## LIQUID for SHERADON

Item no.	Unit
508010	500 ml



## SHERAFINISH

- Acrylic denture cleaner
- for finishing dentures
  - binds any traces of residual monomer
  - gives a great shine to the appliance and leaves a pleasant, fresh taste
  - MEDICAL DEVICE OF CLASS I\*

Item no.	Unit
990101	75 ml

# Isolating Agent



## SHERATEC

- Separating agent based on alginate
- colour: colourless
  - separates stone / plaster against acrylic
  - is absorbed completely by the stone / plaster
  - very thin separating film
  - formaldehyde and silicone free

Item no.	Unit
701066	500 ml



# Orthodontic Acrylic



## SHERAORTHOMER

- Cold cure acrylic
- for dough and sprinkle technique
  - for orthodontic appliances
  - hardens homogeneously
  - stable
  - MEDICAL DEVICE OF CLASS IIA\*

Item no.	Unit
504010	1000 g

## LIQUID for SHERAORTHOMER

Item no.	Unit
508050 (clear)	500 ml



**Orthodontic Plasters**

The corresponding orthodontic plasters are presented on page 23. Just rely on high quality directly from the manufacturer!



# Tray Materials

## LIGHT CURE TRAY MATERIAL

- Tray material
- pre-formed sheets
  - for production of individual trays
  - easy to adapt
  - highly dimensionally stable
  - opaque: MEDICAL DEVICE OF CLASS I\*
  - transparent: MEDICAL DEVICE OF CLASS IIA\*

Item no.	Unit
505081 (blue opaque)	50 sheets
505082 (blue transparent)	
505083 (pink opaque)	
505084 (pink transparent)	
505085 (natural coloured)	

## SHERATRAY

- Tray material
- for the production of individual trays
  - easy to mix and to process
  - for base plates for bite registration
  - for try-ins
  - tear-resistant, highly dimensionally stable
  - MEDICAL DEVICE OF CLASS I\*

Art. Nr.	Unit
505010 (blue opaque)	1000 g
505050 (white opaque)	
505060 (pink opaque)	

## LIQUID for SHERATRAY

Item no.	Unit
508080	500 ml



## SHERALÖFFEL-FLUID

- Cleaning fluid for light-curing tray materials
- removes dispersion layer
  - enhances the colour of the manufactured object

Item no.	Unit
702225	500 ml





## Miscellaneous

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Cleaning  
Agents

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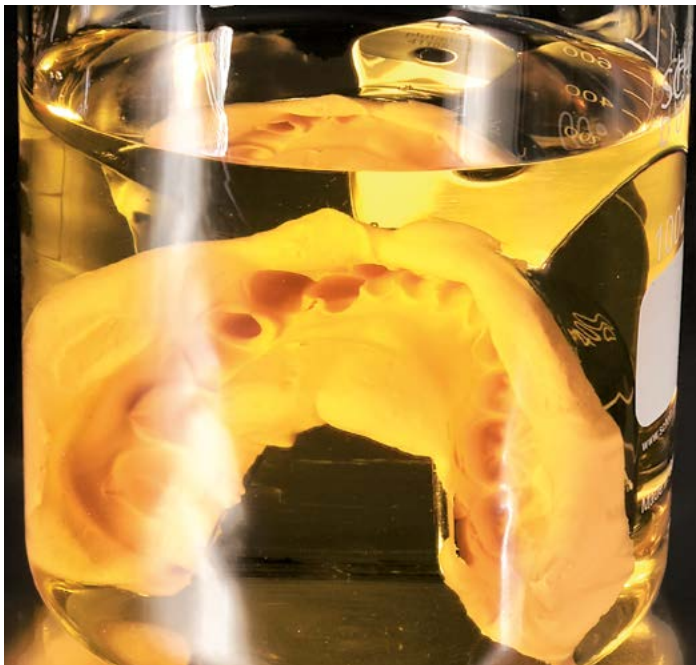
Skin  
Care

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Brushes



# Cleaning Agents



## SHERASON 929

- Alginate solvent, liquid, concentrated liquid
- cleans all trays, mixing bowls and tools
  - does not corrode metal
  - can be diluted 1:10 with water
  - very economical in use

Item no.	Unit
702090	1 litre
702091	5 litres



## SHERASON 927

- Denture cleaner
- removes cements, tartar, flux, tissue and blood residues.
  - can be diluted 1:1 with water
  - can be used with or without ultrasound
  - very quick acting
  - should only be used in a glass container with lid

Item no.	Unit
702070	1 litre



## SHERASONIC

- Environmentally friendly ultrasonic cleaner
- biodegradable
  - for laboratory, surgery, office and household
  - concentrate, can be diluted 1:10 with water
  - cleans all materials
  - especially effective
  - does not corrode metal surfaces

Item no.	Unit
702100	1 litre
702101	5 litres



## SHERASON 925

- Ultra sonic cleaner
- for laboratory, surgery, office and household
  - concentrate, can be diluted 1:10 with water
  - cleans all materials
  - especially effective
  - does not corrode metal surfaces

Item no.	Unit
702050	1 litre
702051	5 litres



## SHERAWAX-EX

- Concentrate for boiling out wax
- especially developed for machines for boiling out waxes
  - dissolves wax from models and devices
  - very economic
  - fresh citric fragrance
  - biodegradable
  - recommended mixing ratio 1:100

Item no.	Unit
702230	1 litre
702231	5 litres



## One for all

SHERASONIC is a concentrate which can be diluted ten times with water and cleans very effectively. You can use SHERASONIC not only in the ultrasonic bath, but also, as a universal cleaning agent – everything will be brightly cleansed in a very short time!



# Cleaning Agents





# Skin Care



## SHERACLEAN 50

Hand washing lotion for slight dirt

- mild cleansing and moisturising washing lotion
- with cosmetic detergent base material
- fresh fragrance of melon
- high quality moisturising agents provide a pleasant and soft feeling to the skin
- free of silicones, solvents and soap
- adjusted pH value of the skin
- dermatologically tested

Item no.	Unit
932112	5 litres



## SHERACLEAN 100

Cream hand wash

- neutral fragrance
- colour: vanilla
- mild and nurturing
- moisturising
- phosphate and formaldehyde-free
- pH-neutral
- biodegradable
- free of microplastics

Item no.	Unit
932202	10 litres



## SHERACLEAN 150

Cream hand wash for very dirty hands

- with natural scrubbing agents
- free of microplastics
- free of silicones, solvents and soap
- adjusted pH value of the skin, unperfumed

Item no.	Unit
932301	2.5 litres
932302	5 litres

**PUMP** for 2.5 litres  
bottle SHERACLEAN 150

Item no.	Unit
992103	1 piece



# Skin Care

## SHERACARE

High-quality and rich skin care cream

- especially skin calming
- high lipid replenishing and moisturising effect
- containing high value care complex
- long-lasting effect
- quickly absorbed
- for all skin types
- dermatologically tested

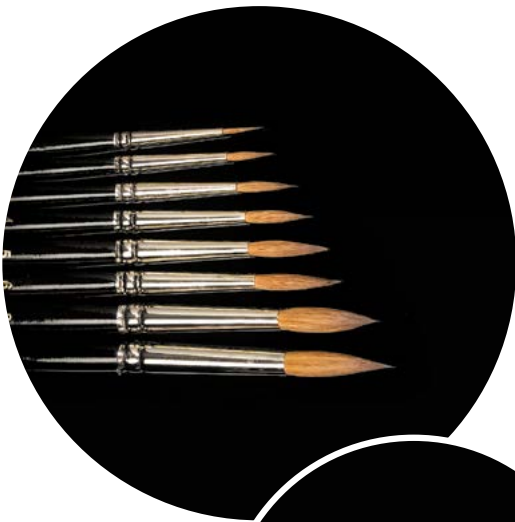
Item no.	Unit
932410	50 ml airless dispenser

## PROTECTODERM

Hand protection cream

- with aloe vera, jojoba oil and shea butter
- without silicones
- protects against acids, lyes, disinfectants, methacrylics, stones / plasters, ceramics, various solvents and adhesives
- frost-sensitive

Item no.	Unit
932402	1000 ml incl. pump



## RED SABLE BRUSHES

Brushes for ceramic layering

- from fine, genuine red sable hair
- with a seamless silver ferrule

Item no.	Unit
946201 (size 1)	1 piece
946202 (size 2)	
946203 (size 3)	
946204 (size 4)	
946205 (size 5)	
946206 (size 6)	
946208 (size 8)	
946210 (size 10)	

## OPAKER BRUSH

Kolinsky flat brush

Item no.	Unit
946302 (size 2)	1 piece



## SHERAdigital

Everyone is talking about CAD/CAM. We have placed a special focus on the rapid advance of 3D printing. Additive processes in combination with clever ideas and strategies – that is the heart of our SHERAdigital series. We do not limit ourselves to the introduction of excellent printer technology in your laboratory. We keep an eye on post-processing.

We also develop software solutions such as our model builder SHERAeasy-model. The standardized processes and an intuitive user interface, SHERAeasy-model makes it quick and easy to create optimal print data sets. Our add-ons "One Click", xSNAP or KFO (orthodontics) are making SHERAeasy-model to the game changer in your digital work preparation. With SHERAeasy-base, the standalone software for 3D printing of individual trays up to bite registrations, or the data set for SHERAprint-plate, we are offering helpful tools for your digital workflow.







# Printing

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Accessories



## SHERAprint- the right model for everyone

With SHERAprint you have a coordinated and sophisticated system which offers a maximum of precision as well as process reliability. It is very fast and technically perfected for dentistry. 3D printers from SHERA are available in three versions - from the entry-level model to the industrial version. These are based on Rapid Shape equipment technology, a Swabian machine manufacturer bringing a world of experience in additive manufacturing, with whom we combined both profound knowledge and our decades of experience in dental technology.

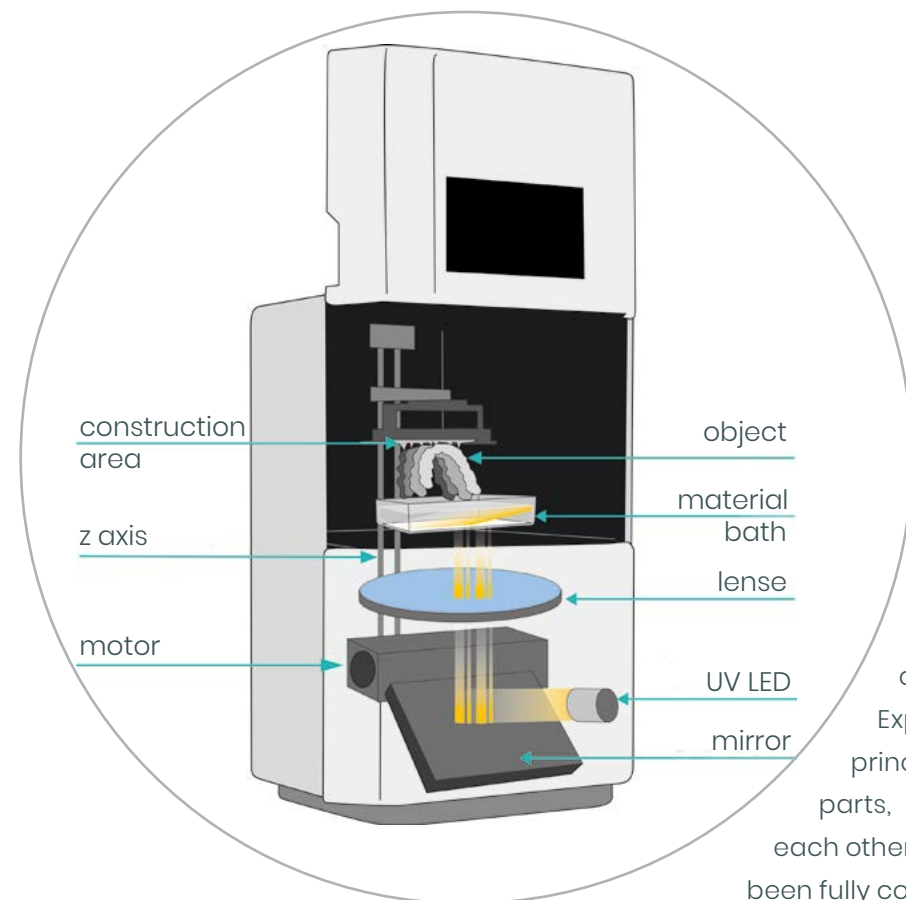
A lot of SHERA know-how, especially in the field of material competence, is implemented into the SHERAprint system. This allows users to print precise and reliable results from day one, as print parameters are already pre-set. This process reliability is a must have, especially when processing medical devices.







## 3D printer



### What is the secret? Impressive technology with a smart light concept

Inside the printers of the SHERAprint series, a multitude of tiny mirrors guide the LED light to the areas of the construction platform that are to be cured. Exposure according to the 'black-white' principle causes the resin to cure at the desired parts, whereby the polymers quickly bond to each other, layer by layer, until the printed object has been fully constructed.

The SHERAprint software also calculates the areas between the individual print layers and adjusts the transitions accordingly. As a result, perfect transitions between individual layers, optimised surfaces and precise results are ensured.

### Force Feedback Technology for precision

The core of the SHERAprint range is the patented Force Feedback Technology, allowing the printer to consistently operate at maximum speed and with highest possible form stability. The SHERAprint operates on solid and thin print areas with differing peel strength. For each layer that is to be polymerised, the printer's software calculates the tensile force that is needed to control the construction platform.

If the cross-section of the surface to be exposed is rather small, less pulling force is applied. If the cross-section is larger, more pulling force is required. Thanks to the Force Feedback Technology, the detachment of the printing object from the bath is recognized. The printer immediately controls the next layer. Other printers without Force Feedback Technology work much slower.

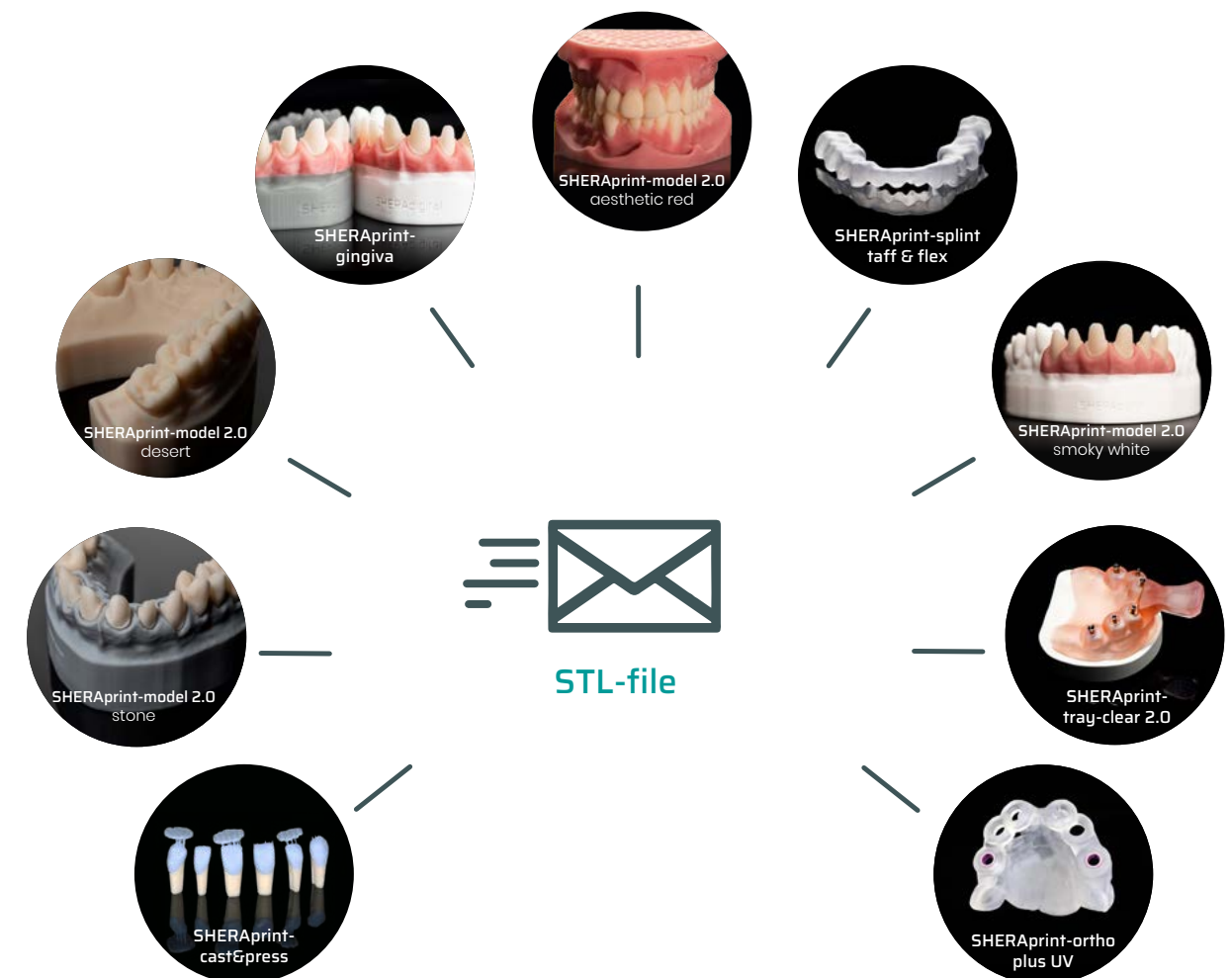


## 3D printer

### Integrate the SHERAprint into your digital workflow - print precision!

Just send a stl dataset to your SHERAprint printer. The SHERAprint software slices the dental work into individual, ultra-thin layers, and generates the print job. You can accept open STL files from any system you like, irrespective of the application or method you have used to scan or design your work. Please note: Whatever you

print, the objects must have labial, occlusal or basal positioning on the supports. The printing parameters are optimally adjusted to each material - for highest precision of the printing results.





## 3D printer

### SHERAprint 20 pro

3D printer

- DLP process, can be integrated into open digital workflow
- Patented Force Feedback technology (optional)
- RFID material recognition
- Heated pressure chamber
- Software wizards and tutorial for easier operation
- Certified auto-calibration system
- Including NetFabb software and SHERA material library\*
- Made in Germany

#### Technical data

Installation space:	133 x 75 x 115 mm
Resolution:	HD 1920 x 1080 pixels, Full HD
Native pixels:	± 34 µm
Wavelength:	385 nm
Light source:	UV-LED projector
Dimensions:	334 x 544 x 357 mm (W x H x D)
Connections:	WLAN, Ethernet, USB
Operation:	7" touch screen
Item no.:	SD104032



## 3D printer







## 3D printer

### SHERAprint 30

3D printer

- DLP process, can be integrated into open digital workflow
- Patented Force Feedback technology
- RFID material recognition
- Semi-automated printing of multiple jobs
- Automatic bonnet opening by touch
- Automatic separation of print objects (ASM – Automatic separation module)
- Heated material tray
- Certified auto-calibration system
- including NetFabb software and SHERA material library\*
- Made in Germany

#### Technical data

Installation space:	133 x 75 x 70 mm (without ASM 155 mm)
Resolution:	HD 1920 x 1080 pixels, Full HD
Native pixels:	± 34 µm
Wavelength:	385 nm
Light source:	UV-LED projector
Dimensions:	480 x 690 x 410 mm (W x H x D)
Connections:	WLAN, Ethernet, USB
Operation:	10" touch screen
Item no.:	SD104013



## 3D printer





## 3D printer

### SHERAprint 50

3D printer

- DLP process, can be integrated into open digital workflow
- Patented Force Feedback technology
- RFID material recognition
- For series production
- Continuous automatic printing of up to 8 jobs in succession
- Automatic bonnet opening via foot sensor
- Automatic material replenishment
- Automatic separation of printed objects (ASM – Automatic separation module)
- Heated pressurised chamber up to 35°C
- Certified auto-calibration system
- incl. NetFabb software and SHERA material library\*
- Made in Germany

#### Technical data

Installation space:	231 x 130 x 100 mm (without ASM 300 mm)
Resolution:	3840 x 2160 pixels, 4 K
Native pixels:	± 30 µm
Wavelength:	385 nm
Light source:	4 K projector
Dimensions:	600 x 1660 x 570 mm (W x H x D)
Connections:	WLAN, Ethernet, USB
Operation:	10" touch screen
Item no.:	SD104030



## 3D printer







## Post-processing



auto-  
mated!



### SHERAprint-cure pro

- Light-curing unit
- automated curing in 6 - 10 minutes
  - perfectly adapted to material and indication
  - with vacuum function (no protective gas required)
  - validated workflow
  - homogeneous 360° curing at the push of a button
  - UV-A and UV-B
  - touch display control
  - process documentation

#### Technical data

Volume curing  
chamber (l x w x h): 179 x 117 x 102 mm

External dimensions  
(l x w x h): 419 x 243 x 269 mm

Media: WLAN / LAN

Item no.: SD104602

### SHERAprint-wash pro

- Cleaning and drying unit
- cleaning in 6 - 8 minutes at the touch of a button
  - clean handling of printing resin residues
  - no odour formation
  - simple and certified workflow
  - saves cleaning fluid
  - touch display control

#### Technical data

Volume cleaning  
chamber (l x w x h): 119 x 160 x 99 mm

External dimensions  
(l x w x h): 452 x 334 x 289 mm  
(with bottle holder)  
452 x 342 x 295 mm  
(with bottle holder and cover)

Media: WLAN / LAN

Item no.: SD104701



## Post-processing



### SHERAprint-cone

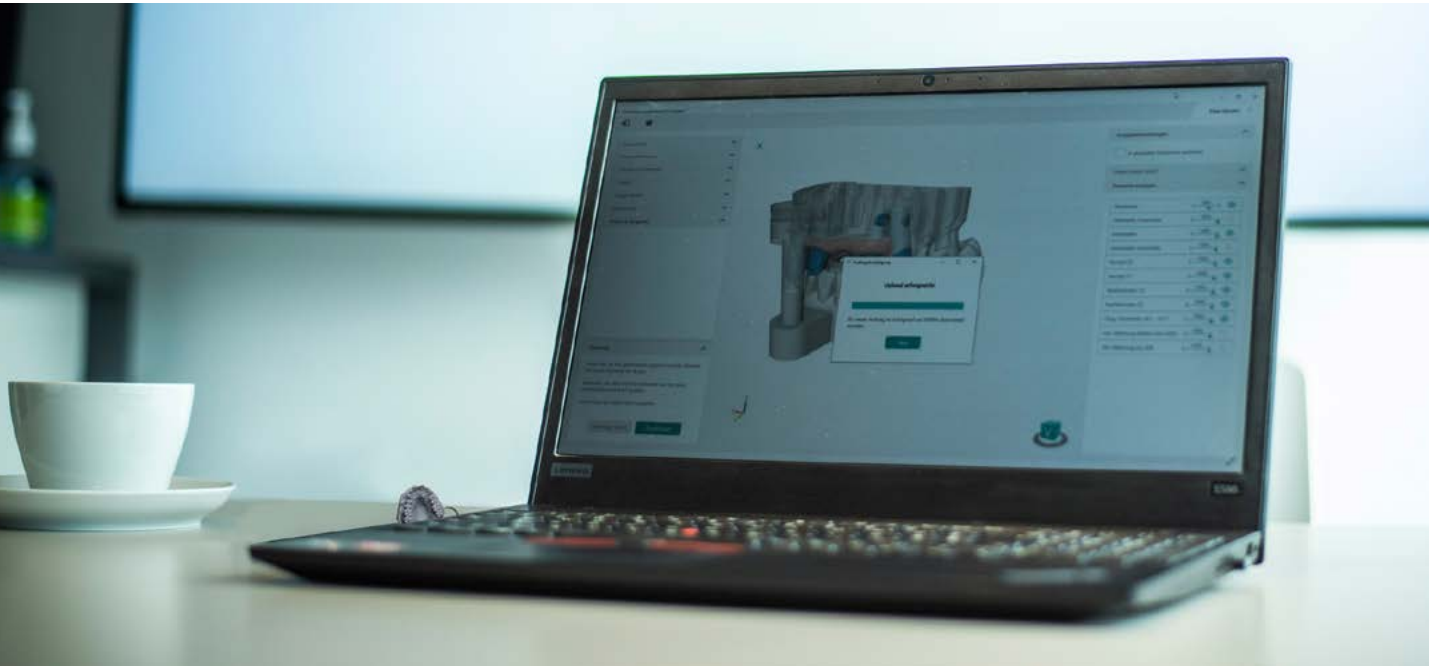
- Digital die shape
- digital version of the die in the alveolar model
  - can be easily removed and precisely repositioned
  - conical die shape
  - with pelvic axis as rotation protection
  - perfect fit in the alveola
  - with vestibular control window in order to check the fit of the die
  - further information regarding SHERAeasy-model can be found on [www.shera.de](http://www.shera.de) or on the following pages

patented





# SHERAeasy-model



## SHERAeasy-model

CAD software for dental technology

Game changer for the digital plastering room:

- simple and intuitive to operate
- step-by-step through the workflow
- undo function and check for reasonableness
- automated processes
- saves a lot of time - for more efficient work

Fast CAD software for designing models:

- available in three versions
- optimally applied prep boundaries
- stump detection at a click
- patented die geometry SHERAprint Cone included
- extensive implant library
- model data can be exported / saved locally\*.
- expandable with additional parameters and model materials\*

\* included in the full version



# SHERAeasy-model

SHERAeasy-model	upload	print	full
Intraoral scan data, design order and material selection or upload finished designs for printing at SHERA	X	X	X
Design your own model, upload for printing at SHERA (harmonised parameters, secure workflow)		X	X
Design your own model, model data can be saved locally, Open for any other 3D printing workflow			X

Item no.:

- SDI08520 SHERAeasy-model full - Software and right of use
- SDI08541 Add-on One-Click - for SHERAeasy-model full
- SDI08542 Add-on Orthodontic base - for SHERAeasy-model full
- SDI08540 Add-on xSnap for SHERAeasy-model full
- SDI08543 Add-on SAM for SHERAeasy-model full

Tutorials:

Guido Sieker from the SHERAdigital team will guide you through our new CAD software SHERAeasy-model in an understandable and detailed way. Once from front to back in one piece or in short and crisp "tidbits" on the individual work steps - just as you like.

Click or scan here for the tutorials



System requirements:

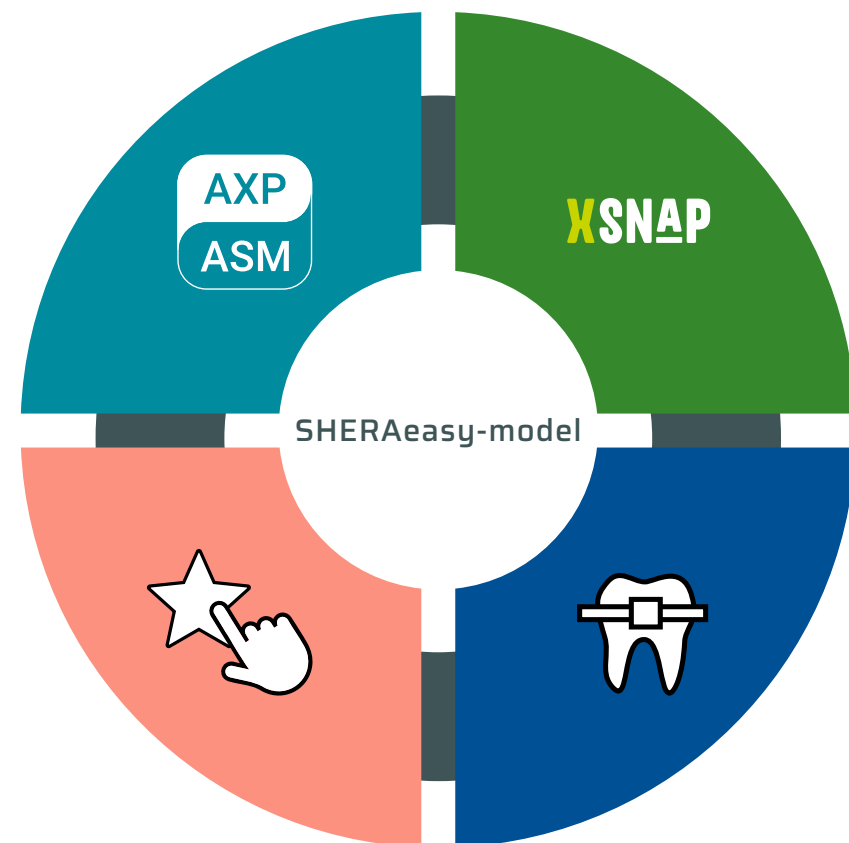
- WINDOWS 64 BIT Processor
- DirectX 11 supported
- min. 8 GB RAM





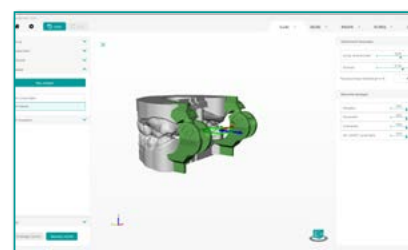
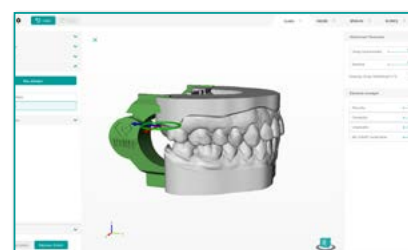


## ADD-ONS - MORE OPPORTUNITIES FOR YOU!



### ADD-ON xSNAP®

xSNAP® is an innovative 3D joint system with a spherical head that enables the simulation of protrusion, laterotrusion and mediotrusion in addition to opening and closing movements. It is compatible with partial and full models and offers eight condylar path inclinations from 10° to 45°, preset to 30°. Two incisal discs (flat and guided) are included and can be positioned intraorally. With the add-on xSNAP® you can select the ball joint system directly in SHERAeasy-model as an attachment and add it to the upper and lower jaw models. The joint components are simply printed and the ball head can be easily clicked into the guide element on the lower jaw model, so that dynamic occlusion control is possible without additional aids.



### ADD-ON SAM

You can now transfer your designed models directly from SHERAeasy-model for digital articulation in AxioPrisa (AXP) or AxioSnapMount (ASM) from SAM. You can choose whether you want to use a facebow or the mean value method for articulation. Thanks to the interface, the digitally articulated models in the SHERAeasy-model are optimally prepared for 3D printing so that you can use the familiar "honeycomb filling method" inside the model. In addition, both dies and master models can be directly articulated.

### ADD-ON KFO (ORTHODONTICS)

With SHERAeasy-model KFO, you can create perfect 3D printable models in just five steps that can be flexibly customised – from diagnostic and planning models to working models. The software guides you through the process step by step. It checks the plausibility of the input, warns of errors and suggests corrections. Changes can be made at any time as you can jump back to any design point. The brackets for the orthodontic connectors for the base shells according to Dr Hinz can also be attached to the designed models.

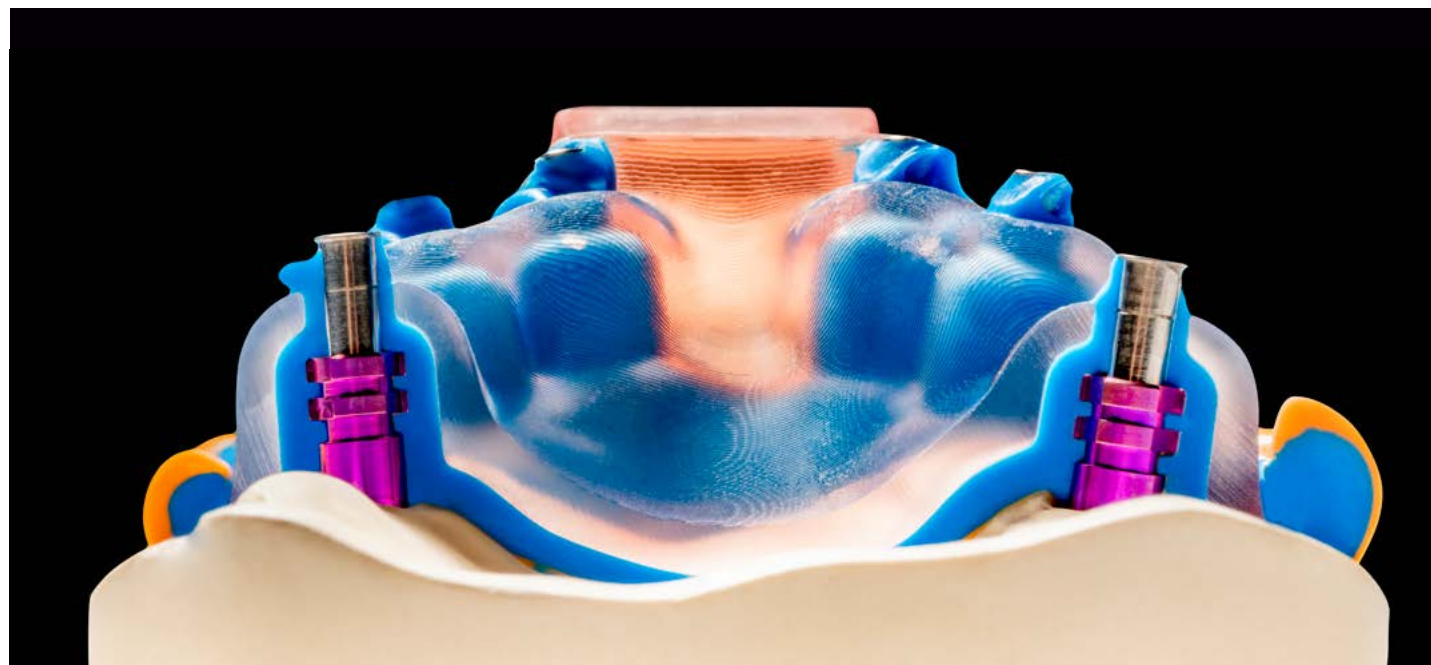


### ADD-ON ONE-CLICK

One click and the design for antagonist, situation and control models is ready. Even with one-click models, subsequent adjustments can be made to the finished model in the SHERAeasy-model software.



## SHERAeasy-base



### SHERAeasy-base

SHERAeasy-base

Stand-alone software for 3D printing custom trays up to bite registrations open for the import of scan files (STL, PLY and OBJ)  
powered by Jürgen Wahlmann

Trays:

- synchronised to properties of the impression material (e.g. flow properties and hardness) as well as to the impression technique
- material library with 11 different possible combinations, continuously being developed
- parameters of the most common processes like monophasic, double mix and correction impressions are stored
- additional brim is automatically created
- for trays giving optimised compression and even layer of the impression material
- economic as it reduces impression material
- process reliability already whilst taking the impression
- facilitates the preparation of custom tray handles, e.g. with customer logo
- custom tray handles with integrated application of several face bow systems also available



## SHERAeasy-base

For occlusal dimensions

- quickly and individually created – automatically positioned to the occlusion level
- occlusion level: given distance to the vestibula fold, scrollable and tilt-able
- occlusal level can be defined via spline (dotted line)
- adjustable occlusion level and retentions for wax

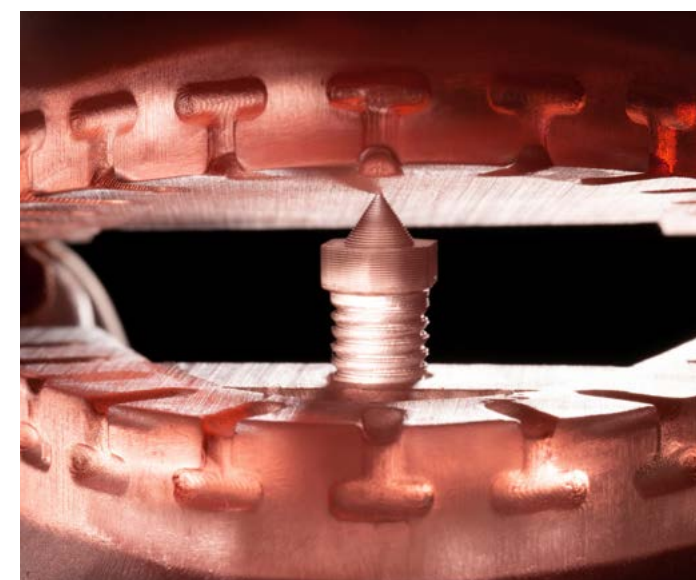
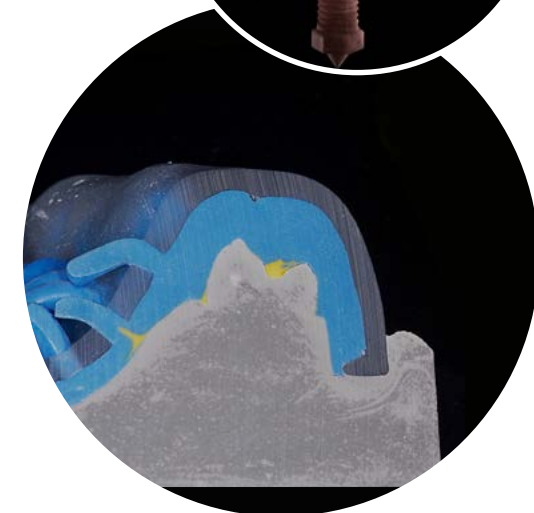
For incisal pin records as an additional add-on

- STL datasets for all required components for creation of an incisal pin record
- determination of the jaw relation with completely in 3D printing produced records
- designed for all indications of fully or partially toothed up to the toothless jaw
- STL set consists of support pin with thread, counter nut, centering plates and a rotary tool, additional import data for registration plate and screw box
- design quickly and individually – automatically aligned at the occlusion level
- for precise and reliable incisal pin records

Item no.:

SDI08400

SHERAeasy-base, Stand-alone software







# Print-it @shera!

## We print for you.

We see ourselves as a service partner for your laboratory. Our first concern is to support you in a way that suits you and to your desire. We print with the highest quality on one of the currently most precise and quickest DLP printers available.

Just send us the final design, of the job to be printed, as an open stl file. All design parameters can be found in the download area on [www.shera.de](http://www.shera.de). We willingly can also take care of the design for you on the basis of your scan data based on a lump sum. Kindly state your customer number and laboratory name. We will check your data and create the printing job. In case we see a need for optimisation regarding the design, we will definitely confer with you. On request, we can print the suitable gingiva and imprint your ID tag. With SHERAprint you have a coordinated and sophisticated system that offers the highest degree of precision and process reliability.



Send stl files to  
[export@shera.de](mailto:export@shera.de) via  
[wettransfer.com](http://wettransfer.com)



Check files and/or  
design



























Process printing job



Quality control  
and dispatch



Implant model	Die model	Further print offers
Models available in colours desert, stone, aesthetic red, smoky white	Models available in colours desert, stone, aesthetic red, smoky white	
 Model quadrant incl. 1 implant hole	 Model quadrant incl. 1 preparation	 Orthodontic model with base
 Model quadrant (opposing jaw)	 Model quadrant (opposing jaw)	 SHERAprint-plate (additionally to the model per jaw)
 Full arch incl. 1 implant hole	 Full arch incl. 1 preparation	 Surgical guide (without sleeves)
 Full arch (opposing jaw)	 Full arch (opposing jaw)	 Individual tray / bite registration
 Additional implant hole	 Additional removable die	 Splint <div>available in october</div>
 Gingiva mask, Quantity per unit	 Gingiva mask, Quantity per unit	 Gothic arch/support pin registration
 two-colour printing model/stone (per patient case)	 two-colour printing model/stone (per patient case)	 ID-tag
		 Construction/design service from 5 elements per jaw
		 Control model complete jaw (e.g. for telescopic works)
		 Control model quadrant (e.g. for telescopic works)



## SHERAprint materials

All SHERAprint materials are high-quality, light-curing resins specially designed for 3D printing in digital light processing (DLP). Our materials are carefully manufactured and tested. We have determined the optimum printing parameters for each material and adjusted them to 3D printing with SHERAprint. This means that we provide you with process reliability to match the material and the opportunity to get started straight away without having to go through the tedious process of determining your own parameters. For precise and reliable results right from the start.







SHERAprint-model 2.0

- Light-curing 3D printing resin
- for the production of high-precision die models for crowns, bridges, veneers and inlays
  - for model casting, splint and aligner models
  - for implant models as well as for situation, wax-up and mock-up models
  - sharp textures
  - vivid contours
  - scannable surface
  - free of TPO

**OUR RECOMMENDATION:**

The new TPO free printing resins offer the same quality as the tried-and-tested SHERAprint-model materials – without compromising on colour accuracy, feel or precision. For first-class results at the highest aesthetic level.

SHERAprint-model 2.0				
Colour:	desert	stone	aesthetic red	smoky white
Layer thickness:	50 µm and 100 µm	50 µm and 100 µm	50 µm	50 µm and 100 µm
Wave length:	385 nm and 405 nm	385 nm and 405 nm	385 nm and 405 nm	385 nm and 405 nm
Content:	1000 g	1000 g	1000 g	1000 g
Item no.:	SD400430-10	SD400430-22	SD400430-52	SD400430-72



### SHERAprint-model stone

Light-curing 3D printing resin

- for the production of high-precision die models, implant models, models for the aligner technique veneer and inlay models and mock-up/wax-up models.
- sharp textures
- clear contrasts
- scannable surface

#### Technical data

Colour:	stone
Layer strength:	50 µm and 100 µm
Wavelength:	385 nm and 405 nm
Content:	1000 g
Item no.:	SD400400



### SHERAprint-model desert

Light-curing 3D printing resin

- for the production of high-precision die models, implant models, models for the aligner technique veneer and inlay models and mock-up/wax-up models.
- sharp textures
- clear contrasts
- scannable surface

#### Technical data

Colour:	desert
Layer strength:	50 µm and 100 µm
Wavelength:	385 nm
Content:	1000 g
Item no.:	SD400410





## SHERAprint-model aesthetic red

Light-curing 3D printing resin

- for the fabrication of high-precision veneer and inlay models inlay models, die models, implant models, models for the combination technique, presentation and course models
- in combination with SHERAprint-model desert for the aesthetic reproduction of the oral situation
- scannable surface

### Technical data

Colour:	aesthetic red
Layer strength:	50 µm
Wavelength:	385 nm
Content:	1000 g
Item no.:	SD400420



NEW!  
FREE OF  
TPO



## SHERAprint-tray clear 2.0

Light-curing 3D printing resin

- for the production of customised impression trays, bite registrations, transfer keys, incisal pin records
- can be used for all types of trays in combination with various impression materials
- biocompatible
- free of TPO
- MEDICAL DEVICE OF CLASS I\*

### Technical data

Colour:	clear pink
Layer strength:	150 µm
Wavelength:	385 nm
Content:	1000 g
Item no.:	SD400140

## SHERAprint-model smoky white

Light-curing 3D printing resin

- for the production of high-precision die models, implant models, models for the aligner technique veneer and inlay models and mock-up/wax-up models
- sharp textures
- for highly aesthetic work
- very good readability
- scannable surface

### Technical data

Colour:	smoky white
Layer strength:	50 µm and 100 µm
Wavelength:	385 nm
Content:	1000 g
Item no.:	SD400390





## SHERAprint-gingiva

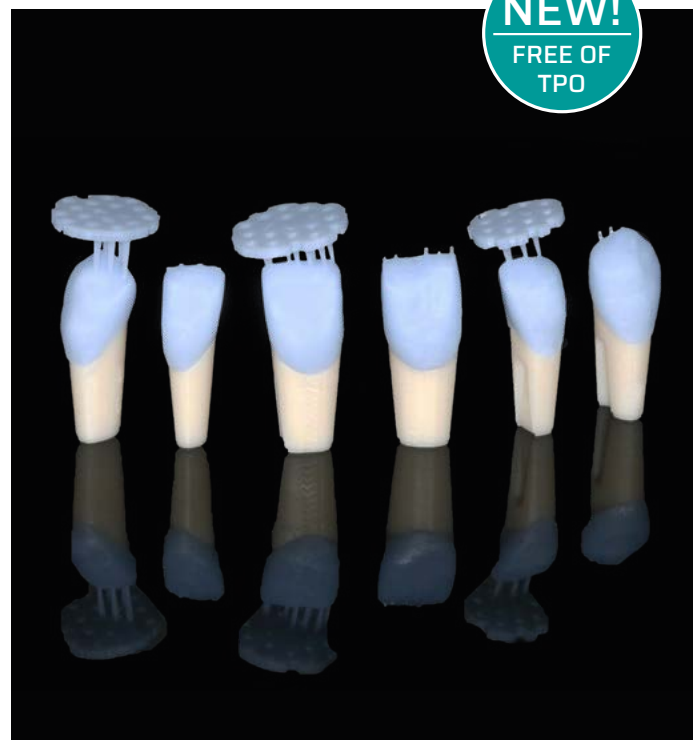
Light-curing 3D printing resin

- for the production of gingiva masks
- for aesthetically appealing works
- easy to grind
- material that stays soft

### Technical data

Colour:	pink
Layer strength:	100 µm
Wavelength:	385 nm and 405 nm
Content:	500 g
Item no.:	SD400101

**NEW!**  
FREE OF  
TPO



## SHERAprint-cast&press

Light-curing 3D printing resin, residue free burnout

- for the high-precision production of model casting frameworks or detailed crown and bridge works
- for speed casting or conventional casting procedures
- for veneers, inlays or onlays made of pressable ceramic
- opaque, wax-like texture
- free of TPO
- We recommend: Casting with SHERAVEST-RP  
Pressing with SHERAUNDER-PRESSURE

### Technical data

Colour:	blue
Layer strength:	50 µm
Wavelength:	385 nm and 405 nm
Content:	1000 g
Item no.:	SD400094



**NEW!**



## SHERAprint-splint

Light-curing 3D printing resin

- for splints, repositioners, mouth- & nightguards
- high, tension-free wearing comfort, easy insertion and removal
- extreme impact strength, flexible and fracture-resistant
- easy to polish
- MMA-, THF-MA- and TPO-free, odour- and tasteless
- available in two levels of flexibility: taff & flex
- CERTIFIED AS MEDICAL DEVICE CLASS IIA\*

### Technical data

Colour:	clear
Layer strength:	100 µm
Wavelength:	385 nm
Content:	1000 g
Item no.:	SD400350
	SHERAprint-splint taff SD400351
	SHERAprint-splint flex

**Two levels  
of flexibility!**







SHERAprint-ortho plus UV

- Light-curing 3D printing resin
- for the production of base parts for orthodontic appliances, surgical guides and X-ray templates
  - validated for autoclave sterilization according to EN ISO 17664
  - very high mechanical stability
  - MMA-free, tasteless, free of TPO
  - CERTIFIED AS MEDICAL DEVICE CLASS IIA\*

Technical data

Colour:	clear
Layer strength:	50 µm and 100 µm
Wavelength	385 nm
Content:	1000 g
Item no.:	SD400345



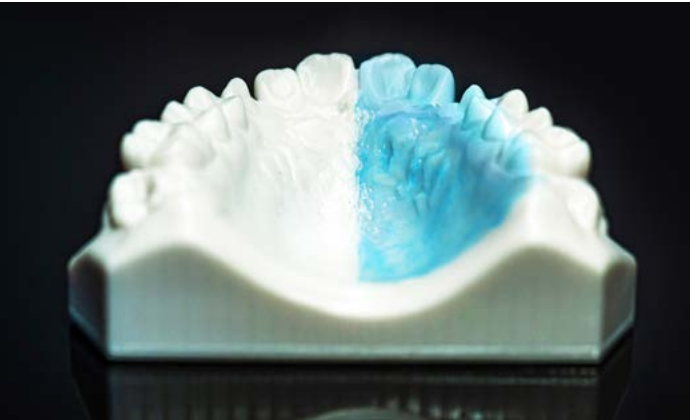
SHERAprint-set p1

Polishing set for 3D printing resin I Set

- high-gloss polishing in just a few steps
- contains various brushes and polishing paste for support removal and surface treatment up to high gloss
- for smooth, glossy surfaces in the shortest possible time
- all items can be reordered individually

Content: 6 pieces SCOTCH BRITE HS 25 mm coarse, brown  
6 pieces SCOTCH BRITE HS 25 mm fine, violet  
1 piece COTTON BUFFER 80 mm  
6 pieces COTTON BUFFER HS 22 mm  
100 g SHERALUX 711

Item no.: SD401030



SHERAiso-3d

Isolating agent for 3D printed resins

- clearly visible isolating area
- apply only once
- saves time and material
- also adheres to wax
- protects model from occlusal colour
- is water soluble and washable
- available in 100 g bottles
- item no. SD401010

\* medical devices are not available in every country. Please contact export@shera.de



SHERAprint-plate

Articulation aid set for printed models

- articulate and remove models easily and exactly
- precise placing of the model in its original position every time
- stable hold and easy handling
- fits to every articulator
- set consists of data set for direct pressure of the base plate to the model, base plate, magnet, magnetic cup, adhesive disc and screw

Item no.	Poduct	Unit
SD401091	SHERAprint-plate complete set	1 piece
SD401090	Articulating plates	10 pieces
SD401093	Neodym magnet, 14 x 3 mm	10 pieces
SD401094	Cup for magnet, flat 25 x 4,80 mm	10 pieces
SD401096	Adhesive discs	10 pieces
SD401097	M3 Counter head screws	10 pieces
SD401098	File in .stl formate	1 piece

PATENT PENDING



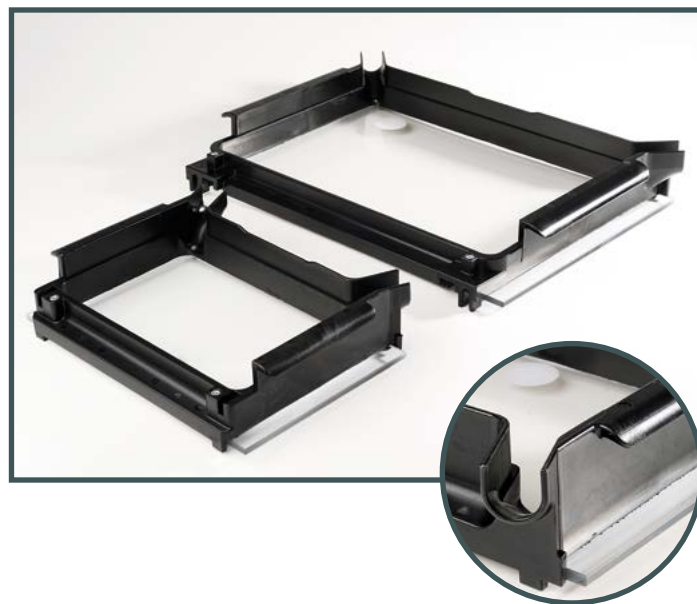
Customise your printing results with your own logo! Item no. SD401099



## Accessories

We recommend using an individual material bath including lid for each printing material. This facilitates the handling and the quick change of the materials. Please

note that the material bath and the lid for the 3D printer SHERAprint 20 is different in size so that the lid does not fit on the larger bath.



### SHERAbath material tray

for SHERAprint 20  
Item no.: SD109812

for SHERAprint 50  
Item no.: SD109815

for SHERAprint 30/40  
Item no.: SD109813

### SHERAbath material tray Crystal polish

for SHERAprint 20 pro  
Item no.: SD109842



### Lid for material tray

for SHERAprint 20  
Item no.: SD109822

for SHERAprint 30/40  
Item no.: SD109823

for SHERAprint 50  
Item no.: SD109825

### SHERAscanspray

for optimal scan of the models

- for extraoral CAD/CAM application
- very fine atomised spray
- micro fine powder
- prevents the reflection of surfaces
- colour: white
- 200 ml spray can
- item no.: SD802000

Titanium  
dioxide free



Scan  
without

Scan with



## Accessories



### SHERAultra-p

Ultrasonic cleaner for 3D-printed resin objects

- for effective cleaning of 3D-printed works
- removes residual material before curing
- suitable for use in SHERAprint-wash
- RFID chip is used to monitor the cleaning process, automatic detection of the degree of saturation
- available in 800 ml bottles
- item no.: SD401000



### SHERAultra-p

Ultrasonic cleaner for 3D-printed resin objects

- ready-to-use solution
- for cleaning 3D-printed objects before final hardening
- for use in ultrasonic cleaning devices
- suitable for 3D printing materials of all kinds
- low odour
- can be used 5 times longer than isopropanol
- not validated for use in SHERAprint-wash pro
- not suitable for cleaning medical devices
- available in 5 l canister
- item no.: SD401002



### SHERAclear-p

Special cleaner for SHERAprint material baths

- especially for the Teflon-coated material baths of the SHERAprint 3D printers
- for streak-free surfaces and flawless printing
- available in 500 ml bottles
- item no. SD401001



### HAMA Lenspen

Cleaning pen for objects

- removes fine dust particles or fingerprints
- particularly long lasting
- item no. SD109737





# SHERAtools

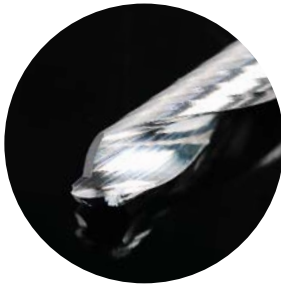
## Radius milling tools

- for the best results from coarse grinding, sizing up to fine-tuning
- semi-circular rounded tool tip
- diameter of 2.0 to 0.3 mm
- large free grinding
- 0.3 mm are the best choice for fissures



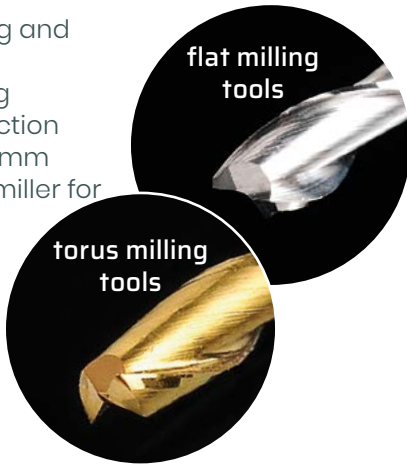
## Single edged cutters for wax and resins

- single faceted cutting edge
- diameter of 2.5 to 1.0 mm
- flute for perfect transportation of lubricating material chippings
- very smooth surface at high feed rates thanks to the extremely sharp edge



## Flat milling tools / torus milling tools

- for penetrative drilling and abutments
- double-edged milling tools with flat end section
- diameter of 1.2 to 0.5 mm
- designed as a torus miller for non-precious metals
- available with diamond coating for milling zirconium (fivefold service life)



## Grinding points for glass ceramics

- grinding pin with diamond coating in different versions
- coarse-grained torus abrasive pin for coarse milling
- fine-grained torus abrasive pin the preparation of abutment geometries
- fine-grained radius grinder for finishing
- to avoid micro cracks, wear or breakage
- reduced thermal load
- increased durability of the tools



## Application Areas



Coloured rings indicate the application areas of the milling tools.

zirconia	zirconia	composite	wax and acrylic	non-precious alloys	glass ceramic	universal
light blue	dark blue (diamond-coated)	yellow	silver	red	black	black



# SHERAmill

## Index of milling tools

	Ø	length	5x/5x-change VHF 51/ 52	dry/+ VHF K5/K5+	wet/+ VHF N4/N4+	Item no.
for zirconium oxide with special coating						
SHERAtool ZR1-40, radius milling tool	1.0	40	x	x		SD800034
SHERAtool ZR2-40, radius milling tool	2.0	40	x	x		SD800035
SHERAtool ZR1-35, radius milling tool	1.0	35				SD800004
SHERAtool ZR2-35, radius milling tool	2.0	35				SD800005
for zirconium with diamond coating						
SHERAtool ZRD06-40, radius milling tool	0.6	40	x	x		SD800132
SHERAtool ZRD1-40, radius milling tool	1.0	40	x	x		SD800134
SHERAtool ZRD2-40, radius milling tool	2.0	40	x	x		SD800135
SHERAtool F-ZRD12-40, flat milling tool	1.2	40	x	x		SD800137
for composites with special coating						
SHERAtool CFI-40, radius milling tool	1.0	40	x	x		SD800044
SHERAtool CF2-40, radius milling tool	2.0	40	x	x		SD800045
SHERAtool CFI-35, radius milling tool	1.0	35				SD800014
SHERAtool CF2-35, radius milling tool	2.0	35				SD800015
for wax and acrylics						
SHERAtool WPI-40, radius milling tool	1.0	40	x	x		SD800054
SHERAtool WP2-40, radius milling tool	2.0	40	x	x		SD800055
SHERAtool WPI-35, radius milling tool	1.0	35				SD800024
SHERAtool WP2-35, radius milling tool	2.0	35				SD800025
single edged for wax and acrylics						
SHERAtool WPS1-40, radius milling tool	1.0	40	x	x		SD800094
SHERAtool WPS2-40, radius milling tool	2.0	40	x	x		SD800095
SHERAtool F-WPS25-40, flat milling tool	2.5	40	x	x		SD800098
SHERAtool WPS1-35, radius milling tool	1.0	35			x	SD800084
SHERAtool WPS2-35, radius milling tool	2.0	35			x	SD800085
SHERAtool F-WPS25-35, flat milling tool	2.5	35			x	SD800088
for non-precious alloys						
SHERAtool EMF06-35, radius milling tool	0.6	35	x	x		SD800072
SHERAtool EMF1-35, radius milling tool	1.0	35	x	x		SD800074
SHERAtool EMF06-32, radius milling tool	1.2	35	x	x		SD800077
SHERAtool EMF1-32, radius milling tool	0.6	32			x	SD800062
SHERAtool EMF2-32, radius milling tool	1.0	32			x	SD800064
SHERAtool F-EMF12-32, Torusfräser	1.2	32			x	SD800067
for glass ceramic						
SHERAtool GK06-35, radius grinding point	0.6	35	x		x	SD800302
SHERAtool GK1-35, radius grinding point	1.0	35	x		x	SD800304
SHERAtool GK24-35, radius grinding point	2.4	35	x		x	SD800306
SHERAtool F-GK06-35, torus grinding point	0.6	35	x		x	SD800312
SHERAtool F-GK12-35, torus grinding point	1.2	35	x		x	SD800317
universal						
SHERAtool U03-40, radius milling tool	0.3	40	x	x		SD800110
SHERAtool F-U05-40, flat milling tool	0.5	40	x	x		SD800111
SHERAtool U06-40, radius milling tool	0.6	40	x	x		SD800112
SHERAtool F-U12-40, flat milling tool	1.2	40	x	x		SD800117
SHERAtool U03-35, radius milling tool	0.3	35			x	SD800100
SHERAtool F-U05-35, flat milling tool	0.5	35			x	SD800101
SHERAtool U06-35, radius milling tool	0.6	35			x	SD800102
SHERAtool F-U12-35, flat milling tool	1.2	35			x	SD800107



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Garment

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Accessories





## SHERAMERCHANDISE

For SHERA fans and anyone who wants to become one: SHERA offers a wide range of high-quality merchandise items. Stylish T-shirts and hoodies, useful accessories such as shopping baskets, daypacks or key rings – we have something to suit every taste.





Merch



Merch

## HOODIE HEAVY-METAL

Hoodie Sweatshirt SHERAHEAVY-METAL

- front print logo: motive SHERAHEAVY-METAL
- lined hood with drawstring
- sizes S to XXL
- 60 % cotton / 40 % polyester, black
- elasticated waist and cuffs
- with kangaroo pocket
- Item no.:
  - 994313 size S
  - 994314 size M
  - 994315 size L
  - 994316 size XL
  - 994317 size XXL



## T-Shirt HEAVY-METAL

Motive SHERAHEAVY-METAL

- 100 % cotton, black
- regular cut
- individually packed
- Item no.:
  - 994114 size M
  - 994115 size L
  - 994116 size XL



## T-Shirt HARD-ROCK

Motive SHERAHARD-ROCK

- 100 % cotton, black
- regular cut
- individually packed
- Item no.:
  - 994103 size S
  - 994104 size M
  - 994105 size L
  - 994106 size XL
  - 994107 size XXL







Merch



### KEYCHAIN

- Pendant dental model in mini format
- Key ring made of wire rope with screw cap
  - Item no.: 994420 [SHERA](#)print-model desert
  - 994421 [SHERA](#)print-model stone
  - 994422 [SHERA](#)print-model smoky white

### SHERAHARD-ROCK Shopper

- Shopping basket SHERAHARD-ROCK made of polyester
- with aluminium frame and front pocket with zip fastener, foldable size approx. w 45 x h 25/45 x d 25 cm
  - Item no.: 994601



### Presentation model

- Different sizes
- Item no.: 994404 Print Aesthetic XS
  - 994405 Print Aesthetic M
  - 994406 Print Aesthetic XXL



Merch

### SHERAHEAVY-METAL Cult bag

- PVC-free drawstring bag
- with side zip pocket
- dimensions approx. w 36 x h 45 cm
- item no.: 994602



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